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**Dégradation photocatalytique de colorants  
présents dans les effluents textiles-Intérêt du  
couplage photocatalyse/biodégradation**

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# *Avant-Propos*

Ce manuscrit de thèse est organisé sous forme de chapitres. La partie synthèse bibliographique sur la photocatalyse et celles comportant les résultats expérimentaux sont présentées sous forme d'articles scientifiques publiés (**Chap. II** et **Chap. III**), en cours de révision (**Chap. IV**) et soumis (**Chap. V**) pour publication.

Un préambule permet de situer chaque article par rapport aux objectifs de l'ensemble du travail présenté dans ce mémoire.

Les articles sont conservés dans leur version anglaise afin de ne pas en modifier le sens.

Les parties « Matériel et Méthodes » sont conservées dans les articles.

Les références bibliographiques sont présentées à la fin de chaque chapitre.

# Production Scientifique

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- **Articles publiés**

1. **Hichem ZEGHIOUD**, Nabila KHELLAF, Hayet DJELAL, Abdeltif AMRANE & Mohammed BOUHELASSA. Photocatalytic Reactors Dedicated to the Degradation of Hazardous Organic Pollutants: Kinetics, Mechanistic Aspects and Design-A Review, *Chemical Engineering Communications*, 203 (2016) 1415–1431.
2. **Hichem ZEGHIOUD**, Nabila KHELLAF, Abdeltif AMRANE, Hayet DJELAL, Walid ELFALLEH, Aymen Amine ASSADI, Sami RTIMI. Photocatalytic performance of TiO<sub>2</sub> impregnated polyester for the degradation of Reactive Green 12: Implications of the surface pretreatment and the microstructure, *Journal of Photochemistry and Photobiology A: Chemistry* 346 (2017) 493–501.

- **Article en révision**

**Hichem ZEGHIOUD**, Aymen Amine ASSADI, Nabila KHELLAF, Hayet DJELAL, Abdeltif AMRANE, Sami RTIMI. Reactive species monitoring and their contribution for removal of textile effluent with photocatalysis. *Journal of Photochemistry and Photobiology A: Chemistry* (janvier 2018).

- **Article Soumis** (under review)

**Hichem ZEGHIOUD**, Nabila KHELLAF, Abdeltif AMRANE, Hayet DJELAL, Aymen Amine ASSADI, Sami RTIMI, Mohammed BOUHELASSA. Combining photocatalytic process and biological treatment for enhancing the degradation of a textile pollutant, Reactive Green 12. *Environmental Science and Pollution Research* (mars 2018).

- **Communication internationale**

Ikram ROUIBAH, **Hichem ZEGHIOUD**, Nabila KHELLAF, Aymen Amine ASSADI, Hayet DJELAL, Abdeltif AMRANE. Photocatalytic degradation of the textile dye Solophenyl Scarlet BNLE- Use of TiO<sub>2</sub> supported on cellulose. *International Conference on Environmental Pollution, Risk Assessment and Remediation* (Mahdia- Tunisie, 18-20 Avril 2018).

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# SOMMAIRE

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<b>DEDICACES</b> .....	<b>ii</b>
<b>REMERCIEMENTS</b> .....	<b>iii</b>
<b>AVANT-PROPOS</b> .....	<b>v</b>
<b>PRODUCTION SCIENTIFIQUE</b> .....	<b>vi</b>
<b>SOMMAIRE</b> .....	<b>1</b>
<b>LISTE DES FIGURES</b> .....	<b>5</b>
<b>LISTE DES TABLEAUX</b> .....	<b>9</b>
<b>LISTE DES ABREVIATIONS</b> .....	<b>10</b>
<b>RESUME</b> .....	<b>11</b>
<b>ABSTRACT</b> .....	<b>12</b>
<b>INTRODUCTION GENERALE</b> .....	<b>14</b>
1. Contexte de l'étude.....	14
2. Problématique.....	15
3. Objectifs de la thèse .....	15
4. Organisation du Manuscrit .....	17
Références bibliographiques .....	18
 <b>CHAPITRE I:    SYNTHESE BIBLIOGRAPHIQUE SUR LES PROCEDES DE                   DEGRADATION DE POLLUANTS ORGANIQUES</b>	
I.1.    Introduction .....	20
I.2.    Procédés d'Oxydation Avancée (POAs).....	20
I.2.1.    Oxydation .....	21
I.2.2.    Photolyse.....	23
I.2.3.    Fenton.....	24
I.2.4.    Électro-Fenton.....	25
I.2.5.    Photo-Fenton .....	26
I.2.6.    Sono-Fenton .....	27
I.2.7.    Sonochimie.....	27
I.2.8.    Oxydation électrochimique .....	28
I.2.9.    Photocatalyse.....	28
I.3.    Procédés biologiques.....	29
I.4.    Couplage de procédés.....	30
I.5.    Conclusion.....	34
<b>Références bibliographiques</b> .....	<b>34</b>
 <b>CHAPITRE II:    REACTEURS PHOTOCATALYTIQUES DEDIES A LA                   DEGRADATION DE POLLUANTS ORGANIQUES DANGEUREUX : CINETIQUE,                   ASPECTS MECANISTIQUES ET CONCEPTION - REVUE</b>	
<b>Préambule</b> .....	<b>41</b>
<b>Nomenclature</b> .....	<b>41</b>
<b>Abstract</b> .....	<b>42</b>
II.1.    Introduction .....	43
II.2.    Environmental protection .....	44

II.3.	The need to treat contaminated waters .....	44
II.4.	Photocatalysis.....	45
II.4.1.	Principle and definitions.....	45
II.4.2.	Implementation of the photocatalyst (in suspension, immobilized on a support) .....	45
II.4.3.	Mechanism of photodegradation of chemicals.....	46
II.4.4.	Factors influencing the photocatalysis phenomenon.....	47
II.4.5.	Effect of reaction conditions .....	48
a)	Temperature.....	48
b)	pH.....	48
c)	Wavelength and intensity of the light source.....	49
d)	Photocatalyst loading.....	50
e)	Pollutant concentration .....	50
f)	Presence of anions and oxidizing agents.....	51
g)	Presence of metal ions .....	52
h)	Effect of relative humidity on the degradation rate .....	52
i)	Effect of the nature of the reactor .....	52
II.4.6.	Effect of the semiconductor .....	53
a)	Crystalline structure effect.....	53
b)	Size effect .....	54
c)	Surfaces and exposed faces effect .....	54
II.5.	Various designs of photocatalytic reactors.....	55
II.5.1.	Slurry photocatalytic reactor (Fig II.1).....	55
II.5.2.	Photocatalytic membrane reactor (PMR).....	56
II.5.3.	Rotating-drum photoreactor .....	57
II.5.4.	Annular photoreactor.....	58
II.5.5.	Closed-loop step photoreactor.....	59
II.5.6.	Microphotoreactor .....	60
II.6.	Retrospective on research on the photocatalytic degradation of organic pollutants - Case study of synthetic dyes .....	60
II.7.	Conclusion.....	66
	<b>References.....</b>	<b>66</b>

**CHAPITRE III: PERFORMANCE PHOTOCATALYTIQUE DU POLYESTER  
IMPREGNE DE TiO<sub>2</sub> POUR LA DEGRADATION DU VERT CIBACRON :  
IMPLICATIONS DU PRETRAITEMENT DE SURFACE ET DE LA  
MICROSTRUCTURE**

	<b>Préambule.....</b>	<b>82</b>
	<b>Nomenclature .....</b>	<b>82</b>
	<b>Abstract .....</b>	<b>83</b>
III.1.	Introduction .....	83
III.2.	Experimental .....	85
III.2.1.	Materials.....	85
III.2.2.	Polyester pretreatment using RF-plasma and vacuum UV-C photons .....	86
III.2.3.	Catalyst preparation.....	86
III.2.4.	Photocatalytic activity .....	87
III.2.5.	Surface characterization .....	87
III.3.	Results and discussion.....	88
III.3.1.	Characterization of materials.....	88



a) Effect of the surface treatment and electron microscopy imaging of TiO <sub>2</sub> impregnated polyester	88
b) X-ray diffraction (XRD) analysis of TiO <sub>2</sub> impregnated polyester pretreated differently..	90
III.3.2. Catalysts activity .....	92
III.3.3. Effect of initial dye concentration .....	93
III.3.4. Effect of catalyst loading.....	94
III.3.5. Effect of various oxidation processes for RG-12 degradation .....	95
III.3.6. Dye degradation kinetics .....	96
III.3.7. Recycling and photo-stability of the catalyst for decolorization of RG-12.....	98
III.4. Conclusions .....	99
<b>References.....</b>	<b>100</b>

#### **CHAPITRE IV: PRISE EN COMPTE ET ROLE DES ESPECES REACTIVES ET LEUR CONTRIBUTION A L'ELIMINATION DES EFFLUENTS TEXTILES PAR PHOTOCATALYSE SOUS LUMIERE UV ET VISIBLE : DYNAMIQUE ET MECANISME**

<b>Préambule.....</b>	<b>105</b>
<b>Nomenclature .....</b>	<b>106</b>
<b>Abstract .....</b>	<b>106</b>
IV.1. Introduction .....	107
IV.2. Experimental .....	108
IV.2.1. Materials.....	108
IV.2.2. Catalysts preparation .....	109
a) TiO <sub>2</sub> impregnated on UV-C activated polyester.....	109
b) Cu doped TiO <sub>2</sub> impregnated polyester .....	110
c) TiO <sub>2</sub> impregnated on cellulose fibers .....	110
d) UV-Vis Pollutant analysis and Total Organic Carbon (TOC) measurement .....	111
IV.2.3. Photocatalytic experiments.....	111
IV.3. Results and discussion.....	112
IV.3.1. Photo-enhanced activity of the three supported photocatalysts .....	112
IV.3.2. Effect of TiO <sub>2</sub> dispersion.....	113
IV.3.3. Degradation of three textile dyes in mono-component system (VB-20, RG-12, DR-89). 114	
IV.3.4. Mineralization of RG-12 in mono-compound system.....	115
IV.3.5. Competitive effect in binary system (RG-12 + DR-89) .....	117
IV.3.6. Species scavenger's investigations.....	118
a) ROS Scavengers under UV light.....	118
b) Scavengers when visible light was used.....	123
IV.4. Conclusion.....	124
<b>References.....</b>	<b>125</b>

#### **CHAPITRE V: COMBINAISON D'UN PROCEDURE PHOTOCATALYTIQUE ET D'UN TRAITEMENT BIOLOGIQUE POUR L'AMELIORATION DE LA DEGRADATION D'UN POLLUANT TEXTILE, REACTIVE GREEN 12**

<b>Préambule.....</b>	<b>131</b>
<b>Nomenclature .....</b>	<b>131</b>
<b>Abstract .....</b>	<b>132</b>
V.1. Introduction .....	132
V.2. Experimental .....	134

V.2.1.	Materials.....	134
V.2.2.	Catalyst preparation and characterization .....	134
V.2.3.	Photocatalytic experiments.....	135
V.2.4.	Biological treatment .....	135
V.2.5.	Analytical methods.....	136
	a) UV-vis analysis.....	136
	b) Total Organic Carbon (TOC) .....	136
	c) Chemical Oxygen Demand (COD).....	136
	d) Respirometry test.....	136
	e) Determination of the Permanganate Index (PI) .....	137
	f) Suspended matter .....	137
	g) Phytotoxicity tests .....	138
V.3.	Results and discussion.....	138
	V.3.1. Photocatalysis and biological treatment coupling .....	138
	V.3.2. Effect of glucose on the degradation process .....	142
	V.3.3. Pytotoxicity tests .....	145
V.4.	Conclusion.....	146
	<b>Acknowledgements .....</b>	<b>147</b>
	<b>References.....</b>	<b>147</b>
	<b>CONCLUSION GENERALE.....</b>	<b>151</b>
	<b>ANNEXE 6 .....</b>	<b>154</b>

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# LISTE DES FIGURES

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<b>Figure 1:</b> Première voie de l'objectif de l'étude .....	16
<b>Figure 2:</b> Deuxième voie de l'objectif de l'étude .....	16
<b>Figure 3:</b> Troisième voie de l'objectif de l'étude .....	17
<b>Figure I.1:</b> Classification des Procédés d'Oxydation Avancée (Poyatos et al., 2010).....	21
<b>Figure I.2:</b> Principe du photo-Fenton (Haddou, 2010).....	26
<b>Figure I.3:</b> Phénomène induit par les ultrasons et effet sur les particules solides (Mason, 1997).....	28
<b>Figure I.4 :</b> Choix des technologies de traitement des eaux usées selon leurs teneurs en DCO (Andreozzi et al., 1999) .....	30
<b>Figure II.1:</b> Slurry photoreactor .....	56
<b>Figure II.2:</b> Rotating-drum photoreactor .....	57
<b>Figure II.3:</b> Annular photoreactor .....	58
<b>Figure II.4:</b> Closed-loop Step photoreactor.....	59
<b>Figure II.5:</b> Schematic representation of the fabricated porous photocatalytic membrane microreactor (PPMM) reactor module (cross-sectional view) (Aran et al., 2011) .....	60
<b>Figure III.1:</b> Chemical structure of RG-12 .....	85
<b>Figure III.2:</b> FTIR spectra of bare polyester and UVC pretreated polyester. For more details, see Experimental section .....	88
<b>Figure III.3:</b> Visual perception and optical imaging of: (a) bare polyester fabric, (b) UVC pretreated polyester fabric, (c) TiO <sub>2</sub> impregnated polyester (pretreated with UVC) and (d) optical microscopy imaging of TiO <sub>2</sub> impregnated polyester pretreated with UVC. (For interpretation of the references to colour in the text, the reader is referred to the web version of this article).....	89
<b>Figure III.4:</b> TEM images of TiO <sub>2</sub> impregnated polyester using different surface pretreatment: (1) UVC and (2) RF-Plasma (for more details, see experimental section).....	90
<b>Figure III.5:</b> XRD patterns of TiO <sub>2</sub> -impregnated polyester pretreated via RF-plasma and UVC.....	91
<b>Figure III.6:</b> Photocatalytic degradation of RG-12 under UV and Visible light on TiO <sub>2</sub> -polyester UV-C pretreated (RG-12 initial concentration: 2 mg/L; catalyst dosage: 5.176 g/L; natural pH~ 6.5) .....	92

<b>Figure III.7:</b> Photocatalytic degradation of RG-12 at different initial concentrations (catalyst dosage: 2.588 g/L; natural pH) .....	93
<b>Figure III.8:</b> Photocatalytic degradation of RG-12 at different catalyst loadings (RG-12 initial concentration: 2 mg/L; natural pH) .....	95
<b>Figure III.9:</b> Photocatalytic degradation of RG-12 at different $[H_2O_2]_0/[RG\ 12]_0$ molar ratio (RG-12 initial concentration: 2 mg/L; catalyst dosage: 2.59 g/L; natural pH).....	96
<b>Figure III.10:</b> Apparent first-order kinetics for RG-12 at different initial concentration (catalyst dosage: 2.588 g/L; natural pH).....	97
<b>Figure III.11:</b> Linear correlation of $1/r_0$ versus $1/C_0$ .....	98
<b>Figure III.12:</b> Five recycling runs of the catalyst for Photocatalytic degradation of RG-12 (RG-12 initial concentration: 2 mg/L; catalyst dosage: 5.176 g/L; natural pH)....	99
<b>Figure IV.1:</b> Chemical structures of: (a) DR-89; (b) RG-12 and (c) VB-20.....	109
<b>Figure IV.2a:</b> Photocatalytic degradation of RG-12 with various catalysts under UV and visible lights (initial concentration: 2 mg/L; natural pH): (1) $TiO_2$ impregnated on cellulose under UV, (2) $TiO_2$ impregnated on polyester under UV, (3) $TiO_2$ impregnated on polyester under visible, (4) Cu doped $TiO_2$ impregnated polyester under UV, (5) $TiO_2$ impregnated on cellulose under visible and (6) Cu doped $TiO_2$ impregnated polyester under visible .....	112
<b>Figure I.2b:</b> Degradation efficiency time-courses of various catalysts for RG-12 decolorization under UV light (initial concentration: 2 mg/L; natural pH).....	118
<b>Figure IV.3:</b> Photocatalytic degradation of RG-12 for two different dispersion modes of $TiO_2$ on polyester under UV and visible lights (initial concentration: 2 mg/L; UVC catalyst dosage: 1.29 g/L; natural pH) .....	114
<b>Figure IV.4:</b> Photocatalytic degradation of dyes at the same molar initial concentration, 1.09 $\mu mol/L$ (catalyst dosage: 2.58 g/L; natural pH) .....	115
<b>Figure IV.5:</b> Mineralization vs initial concentration of RG-12 removal under UV light (UV-C catalyst dosage: 5.18 g/L; natural pH).....	116
<b>Figure IV.6:</b> Removal efficiency (a) and photocatalytic degradation rates (b) of RG-12 and DR-89 and at different $[RG-12]_0/[DR-89]_0$ ratio and for the same quantity of pollution under visible light ( $[RG-12]_0+[DR-89]_0=2.18\ \mu mol/L$ ; UV-C catalyst dosage: 2.58 g/L; natural pH) .....	117
<b>Figure IV.7:</b> Example of the different steps for $O_2^{\cdot-}$ scavenger experiments for RG-12 degradation under visible light (initial concentration: 2 mg/L; UV-C catalyst dosage: 1.29 g/L; natural pH) .....	119

<b>Figure IV.8:</b> Effect of diverse additives (a & c) and contribution of various actives species (b and d) on RG-12 removal efficiency using UV-C polyester (a and b) and TiO <sub>2</sub> /cellulosic paper (c & d) catalysts under UV light (initial concentration: 2 mg/L; catalyst dosage: 0.4 g/L; natural pH) .....	120
<b>Figure IV.9:</b> (a) Effect of diverse additives on RG-12 removal efficiency under visible light; (b) Rate of RG-12 degradation after the addition of various ROS scavengers under visible light (initial concentration: 2 mg/L; UV-C catalyst dosage: 1.29 g/L; natural pH) .....	123
<b>Figure V.1:</b> Photocatalysis experimental setup .....	135
<b>Figure V.2:</b> Decolorization efficiency of RG-12 (Dye initial concentration: 10 mg/L; catalyst dosage: 2.59 g/L; natural pH; ambient temperature) before and after respirometric assays of photocatalyzed samples.....	139
<b>Figure V.3:</b> Total Organic Carbon (TOC) following photocatalytic degradation of RG-12 (Dye initial concentration: 10 mg/L; catalyst dosage: 2.59 g/L; natural pH; ambient temperature) .....	140
<b>Figure V.4:</b> Chemical Oxygen Demand (COD) of RG-12 (10 mg/L) before and after 8 h of photocatalysis. ....	140
<b>Figure V.5:</b> Evolution of pH during photocatalysis of 10 mg/L of RG-12 solution (Catalyst dosage: 2.59 g/L; ambient temperature) .....	141
<b>Figure V.6:</b> Respirometric assays of non-pretreated sample and samples irradiated during 4 and 8 h.....	142
<b>Figure V.7:</b> Decolorization efficiency of RG-12 during biological treatment of photocatalyzed samples with and without glucose (aerobic conditions; T=25 °C). .....	143
<b>Figure V.8:</b> Values of (a); COD and (b); TOC of RG-12 solutions before and after 7 days of biological treatment with and without glucose of non-pretreated solutions and those irradiated for 4 and 8 h. ....	144
<b>Figure V.9:</b> Biomass growth in RG-12 solution before and after 7 days of biological treatment with and without glucose of non-pretreated dye and irradiated for 4 and 8h. Red dash line indicates the initial biomass concentration. ....	145
<b>Figure V.10:</b> Permanganate Index (PI) of RG-12 solution before and after biological treatment with and without glucose addition of non-pretreated dye and irradiated for 4 and 8 h.....	145

**Figure V.11:** Germination Index (GI) of RG-12 solutions at different stages of treatment:  
without pretreatment, after 8h of photocatalysis, and after 8h of photocatalysis  
followed by 7 days of aerobic biological treatment..... 146

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# LISTE DES TABLEAUX

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<b>Tableau I.1:</b> Classification des procédés d'oxydation avancée (Edelahi, 2004).....	21
<b>Table II.1:</b> Some hazardous chemicals and photoreactor design .....	63
<b>Table III.1:</b> Physicochemical properties of RG-12 .....	85
<b>Table III.2:</b> Variation of the pseudo-first-order rate constant ( $k_1$ ) at various initial concentration of RG-12 ( $C_0$ ).....	97
<b>Table IV.1:</b> Physicochemical properties of the studied textile dyes .....	109

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# LISTE DES ABREVIATIONS

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<b>COD:</b>	Carbon Organique Dissous
<b>COT:</b>	Carbon Organique Totale
<b>DCO:</b>	Demande Chimique en Oxygène
<b>ES:</b>	Ecarlate Solophényl BNLE
<b>KHz:</b>	Kilo Hertz
<b>MC:</b>	Marine Cibanone
<b>MHz:</b>	Mega Hertz
<b>nm:</b>	Nanomètre
<b>POA:</b>	Procédé d'Oxydation Avancée
<b>UV:</b>	Ultra-Violet
<b>VC:</b>	Vert Cibacron (RG 12)
<b>GI :</b>	Germination Index
<b>US :</b>	Ultrasons



## Résumé

La présence et l'accumulation dans le milieu aquatique de certains composés chimiques dangereux et persistants tels que les colorants synthétiques utilisés par l'industrie textile deviennent une menace sérieuse et néfaste pour la santé de l'homme. Ces composés bloquent l'échange d'oxygène dans l'eau, détériorent la qualité de l'eau de mer et dégradent les équilibres des écosystèmes aquatiques. Ces polluants ne sont pas facilement éliminés dans les stations d'épuration biologique, c'est pourquoi il est nécessaire de développer de nouvelles technologies de décontamination efficaces, propres et sûres.

La première partie de cette thèse traite de l'influence de divers paramètres opératoires sur l'efficacité de la dégradation photocatalytique du colorant Reactive Green 12 (RG 12) choisi comme molécule modèle. Le photocatalyseur supporté utilisé est un polyester imprégné de  $\text{TiO}_2$ . Les résultats d'optimisation des conditions de la réaction ont montré que pour une concentration initiale de RG 12 égale à 2 mg/L, 5.18 g/L de catalyseur et 2 h d'irradiation UV entraînaient une minéralisation totale du polluant. Un rapport  $[\text{H}_2\text{O}_2]_0/[\text{RG 12}]_0$  variant dans l'intervalle 20-30 était nécessaire pour avoir un effet positif sur la cinétique de la réaction. Cette cinétique suit le modèle de Langmuir-Hinshelwood (L-H) avec un coefficient de régression de 0,926. Le photocatalyseur synthétique utilisé s'est avéré actif sous lumière UV et visible, et stable pendant plus de cinq cycles de réutilisation.

Afin de choisir le catalyseur le plus rentable, l'activité de deux autres photocatalyseurs synthétiques a été testée et la dispersion des sites actifs a été optimisée dans la seconde partie de cette étude. La minéralisation du colorant RG 12 a également été étudiée et les résultats ont indiqué une diminution de la minéralisation avec une augmentation de la concentration initiale en colorant. Le rôle des espèces oxydantes réactives a également été étudié avec l'aide de scavengers radicalaires sous lumière UV et visible. Les résultats ont montré que les radicaux  $\text{O}_2^{\cdot-}$  jouaient un rôle crucial en présence de lumière UV ; cependant le  $\cdot\text{OH}$  était responsable de la dégradation de la molécule sous irradiation visible. Pour s'approcher du cas des effluents réels, certains mélanges binaires ont été étudiés pour différents rapports molaires des deux colorants, Vert Cibacron et Ecarlate Solophényl.

La troisième partie de ce projet concerne l'étude de la possibilité de combiner un traitement biologique avec le procédé photocatalytique dans le but d'améliorer le rendement de dégradation du polluant, diminuer le coût du traitement et réduire la toxicité pour le système aquatique. Les résultats ont montré que des solutions de RG 12 ont été décolorées à 34,50 et 19% après 7 jours de traitement biologique avec des boues activées et ce pour des solutions pré-

photocatalysées pendant 4 et 8 h, respectivement. Une réduction significative de l'indice de permanganate a également été notée. Dans la dernière partie, une amélioration de la phytotoxicité a été enregistrée en mesurant l'indice de germination (IG), où la photocatalyse a contribué à une augmentation de IG (des échantillons photocatalysés pendant 8 h) de 42,49% suivie de 4% pour un traitement biologique ultérieur.

**Mots-clés :** Colorant textile, Couplage de procédés, Dégradation photocatalytique, TiO<sub>2</sub>, Boues activées, Traitement biologique.

## Abstract

The presence and the accumulation of some hazardous and persistent chemicals such as synthetic dyes used in the textile industry in the aquatic environment is becoming a serious and adverse threat for the human health. They block the exchange of oxygen in water, deteriorate seawater quality, and degrade aquatic ecosystems equilibria. These pollutants are not easily removed in biological wastewater treatment plants; there is a need to develop effective and new powerful, clean and safe decontamination technology.

The first part of this thesis examined the influence of various operating parameters on the photocatalytic degradation efficiency of reactive Green 12 (RG-12) as model compound with TiO<sub>2</sub> impregnated on UV-C activated polyester as supported photocatalyst. The optimal reaction conditions found in the present study were: 2 mg/L of initial dye concentration, 5.18 g/L of catalyst dose and 2 h of UV irradiation. The ratio  $[H_2O_2]_0/[RG-12]_0$  ranged between 20 and 30 was required to have a positive effect on the reaction kinetic which was found to follow the Langmuir-Hinshelwood (L-H) model with a regression coefficient of 0.926. The synthetic photocatalyst used was found to be active under UV and visible illumination and stable for more than five reuse cycles.

In order to select the most profitable catalyst, the activity of two other synthetic photocatalysts was tested and the dispersion of active sites was optimized for the chosen one, in the second part of this study. The mineralization of RG-12 was also examined and the results indicated a decrease of the mineralization with increasing the initial dye concentration, where 100% of dye abatement was achieved for 2 mg/L within 210 min of UV irradiation. The role of reactive oxygen species was also studied with the help of radical scavengers under UV and visible lights. The results showed that O<sub>2</sub><sup>•-</sup> played a crucial role under UV light; however, the •OH was responsible for the dye degradation under visible light irradiation. To approach a real case, some

binary mixtures were investigated for various molar ratios of the two dyes; Reactive Green 12 and Direct Red 89.

The third part of this project concerned the study of the possibility of combining a biological treatment with photocatalytic process in the aim to improve the mineralization yield, decrease the cost of treatment and reduce the toxicity for aquatic systems. The results showed that 34.50 and 19% of RG-12 was discolored after 7 days of biological treatment with activated sludge for pre-photocatalyzed solution during 4 and 8 h, respectively. A significant reduction of Permanganate Index was also noticed. In the last part, an enhancement in phytotoxicity was recorded by measuring the Germination Index (GI), where photocatalysis contributed by an increase of GI (of photocatalyzed samples for 8 h of irradiation) by 42.49% followed by 4% for further biological treatment.

**Keywords:** Textile dye, Process combination, Photocatalytic degradation, TiO<sub>2</sub>, Activated sludge, Biological treatment.

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# INTRODUCTION GENERALE

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## 1. Contexte de l'étude

Les effluents industriels liquides sont des rejets issus de procédés d'extraction ou de transformation de matières premières en vue de fabriquer des produits industriels ou des biens de consommation. Ces effluents étant extrêmement hétérogènes, leur quantité et leur qualité varient en fonction du procédé mis en œuvre et du domaine industriel. Ils présentent souvent un large spectre de polluants chimiques : composés à l'état solide ou dissous, matières organiques et minérales, métaux, hydrocarbures, solvants, polymères, huiles, graisses, sels, ... à divers niveaux de toxicité. Cette grande diversité requiert une approche spécifique de traitement pour chaque type d'effluent et type d'industrie.

Les technologies industrielles de traitement des eaux usées doivent être capables de fournir pour chaque type d'effluent le procédé remplissant les critères de performance et de fiabilité qui permettent de répondre aux exigences réglementaires de rejet et de sécurité environnementale, aux contraintes économiques, et parfois également aux contraintes plus spécifiques de l'industriel, telles que les espaces disponibles.

Le défi posé par les polluants est une question que la majorité des stations de traitement des eaux usées ne sont pas en mesure de les gérer. Les micropolluants sont invulnérables au traitement biologique ; le transfert de la source vers l'environnement est donc facilité, ce qui entraîne une accumulation supplémentaire dans l'environnement. Leur présence est associée à des risques mineurs et majeurs pour la santé et à la toxicité (Fent et Weston, 2006 ; Luo et al., 2014).

Les différents travaux de recherche sur le recyclage et le traitement des eaux usées sont souvent menés selon deux principaux axes : « comment mieux caractériser les effluents et comment mieux les traiter ensuite ».

Certains procédés de dégradation ou d'élimination de polluants organiques ne peuvent pas être appliqués seuls ; c'est le cas de la biodégradation. L'utilisation d'un procédé biologique nécessite une caractérisation de l'effluent d'un point de vue physico-chimique et microbiologique, ainsi qu'un prétraitement (Crini et al., 2007). En effet, ces procédés qui utilisent le pouvoir oxydant des microorganismes, conviennent au traitement d'eaux contenant des polluants oxydables, biodégradables et surtout non-toxiques.

## 2. Problématique

Les colorants sont largement utilisés dans les imprimeries, les produits alimentaires, cosmétiques et cliniques, mais en particulier dans les industries textiles pour leur stabilité chimique, la facilité de leur synthèse et leur variété de couleurs. Cependant, ces colorants sont à l'origine d'une grande pollution une fois évacués dans l'environnement. La production mondiale des colorants est estimée à plus de 800 ktonnes/an (kta) et les colorants azoïques sont majoritaires et représentent 60-70 %. Compte tenu de la composition très hétérogène de ces derniers, leur dégradation conduit souvent à la conception d'une chaîne de traitement physico-chimique et biologique assurant l'élimination des différents polluants par étapes successives. Des études ont montré que plusieurs colorants azoïques sont toxiques et mutagènes et le traitement biologique de ces colorants semble présenter un intérêt scientifique majeur. Les traitements physico-chimiques communs (adsorption, coagulation/floculation, précipitation etc.) sont couramment utilisés pour les effluents industriels. Malgré leur rapidité, ces méthodes se sont avérées peu efficaces compte tenu des normes exigées sur ces rejets (Ben Mansour et al., 2011).

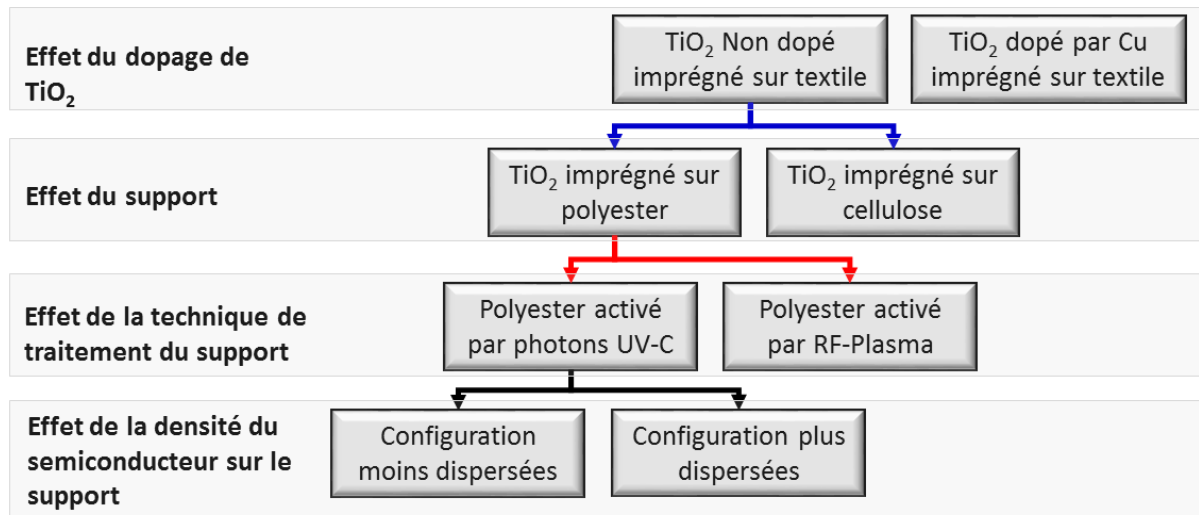
Un effluent peut contenir des molécules toxiques qui peuvent inhiber l'action des microorganismes ou les détruire (Henze et al., 2002 ; Robinson et al., 2001 ; Fu et Viraraghavan, 2001). Il doit donc subir un prétraitement antérieur à la biodégradation, afin d'oxyder les polluants en sous-produits facilement biodégradables et moins toxiques, évitant ainsi la lyse des microorganismes présents dans le traitement biologique ultérieur (Tekin et al., 2006).

Au cours des dernières décennies, les processus d'oxydation avancée (POA) sont apparus comme des technologies innovantes pour oxyder, dégrader et minéraliser les polluants organiques toxiques et biorecalcitrants (Zhu et al., 2004). Ces procédés sont basés sur la production et l'exploitation *in-situ* d'un oxydant puissant, très réactif et non sélectif, tel que les radicaux hydroxyles ( $\bullet\text{OH}$ ) (Lee et al., 2003 ; Taborda et al., 2001). Ces radicaux ont un pouvoir oxydant supérieur à celui des oxydants traditionnels tels que  $\text{H}_2\text{O}_2$ ,  $\text{Cl}_2$ ,  $\text{ClO}_2$  ou  $\text{O}_3$ .

## 3. Objectifs de la thèse

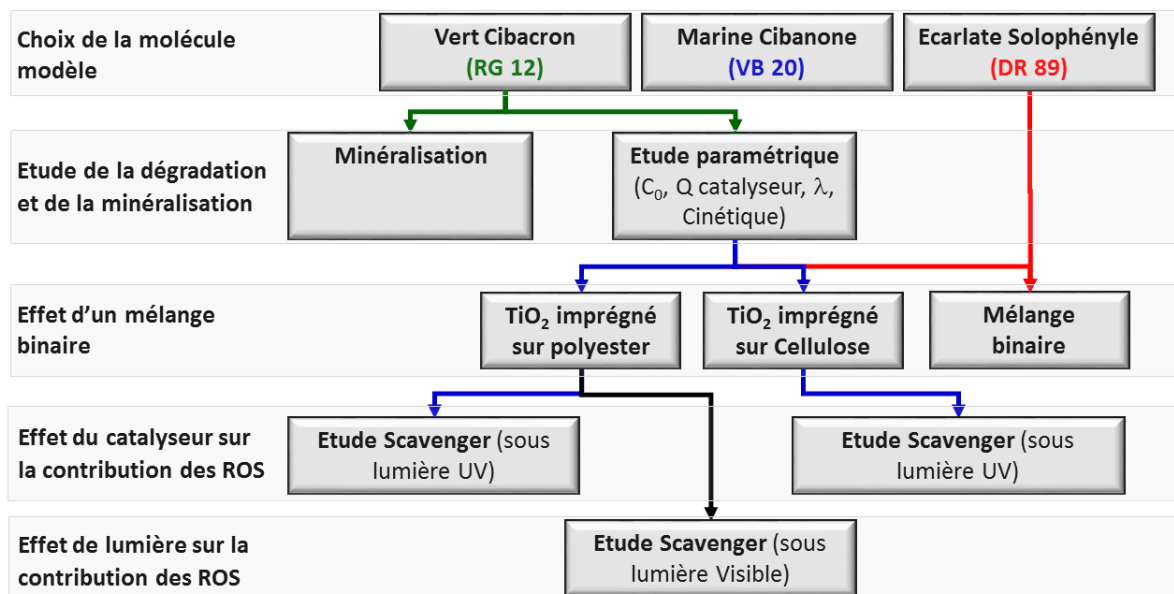
L'objectif principal de ce travail de thèse peut être divisé en trois voies essentielles.

La première voie réside dans l'examen de différents paramètres mis en jeu durant la préparation du catalyseur tel que le dopage, le support, le type de traitement du support et le degré de dispersion du semiconducteur ( $\text{TiO}_2$ ), sur l'activité photocatalytique (dans l'UV et le Visible). Le choix de la molécule à dégrader, le colorant permet de faire ressortir le bon catalyseur sélectionné alors pour la suite de l'étude (Figure 1).



**Figure 1** : Première voie de l'objectif de l'étude

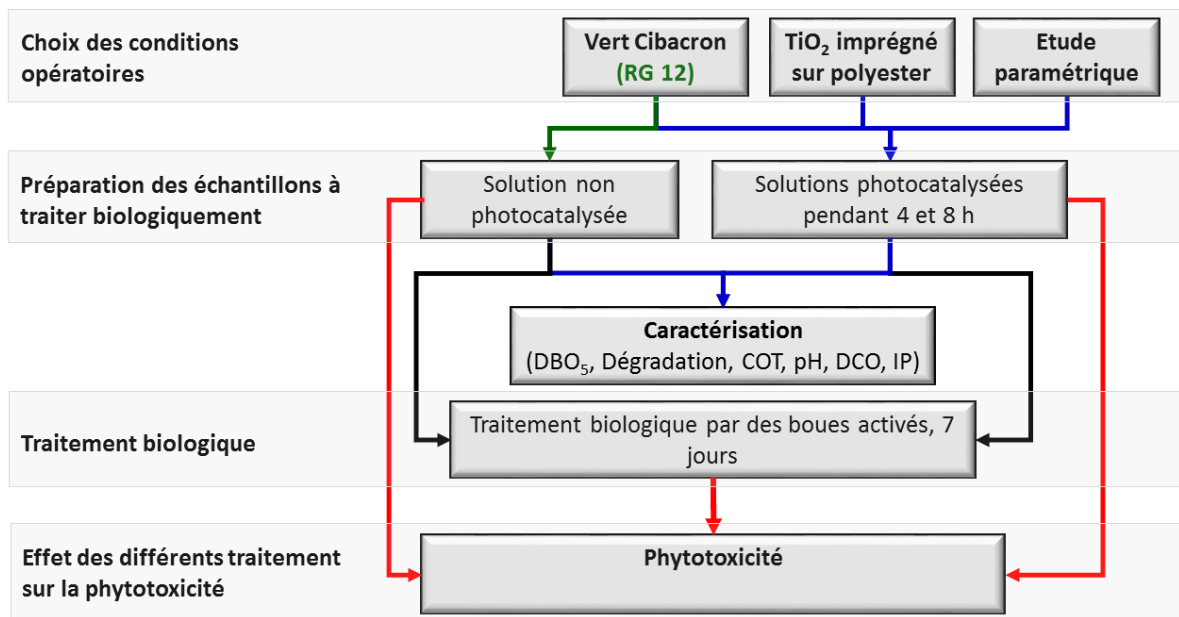
La deuxième voie consiste à voir l'intérêt du procédé d'oxydation avancée, la photocatalyse hétérogène dans la dégradation et la minéralisation des colorants sélectionnés dans la présente étude : le Reactive Green 12 (RG 12), l'Ecarlate Solophényl BNLE (ES) et le Marine Cibanone (MC). En vue de s'approcher des cas réels des rejets industriels, des mélanges binaires des deux premiers colorants ont été étudiés. De plus, une étude a été réalisée afin de comprendre le mécanisme de dégradation des polluants et les paramètres d'influence (**Figure 2**).



**Figure 2** : Deuxième voie de l'objectif de l'étude

La troisième voie consiste à l'examen de la faisabilité du couplage de la photocatalyse (TiO<sub>2</sub>-Polyester/UV) avec un traitement biologique par les boues activées en vue d'améliorer le

procédé global de dégradation du polluant et optimiser le temps de traitement par photocatalyse. L'impact sur le rendement de la dégradation et la réduction de la toxicité a aussi été visé (**Figure 3**).



**Figure 3** : Troisième voie de l'objectif de l'étude

#### 4. Organisation du Manuscrit

La présente thèse est structurée en cinq chapitres.

Le premier chapitre est consacré à une synthèse bibliographique sur les procédés physico-chimiques de traitement de polluants organiques, les principaux procédés d'oxydation avancée (généralités, principe et mécanisme) et le couplage entre ces derniers et le traitement biologique.

Dans le deuxième chapitre, nous présentons une recherche bibliographique très poussée sur les photoréacteurs dédiés à la dégradation de polluants organiques dans le milieu liquide et dans l'air. L'effet des caractéristiques structurales et morphologique du semi-conducteur (structure cristalline, taille des particules et surface spécifique) ainsi que les paramètres opératoires réactionnels tel que la concentration initiale du polluant, la quantité de catalyseur, le pH, la longueur d'onde et l'intensité de la lumière, la température, l'humidité relative...etc., sur le processus photocatalytic ont été abordés en détail.

Le troisième chapitre est réservé à la présentation de la méthode de synthèse du photocatalyseur utilisé ainsi que sa caractérisation structurale et spectrale dans un premier temps. Dans un deuxième temps, une optimisation des principaux paramètres opératoires a été réalisée pour la dégradation photocatalytique du colorant Vert Cibacron (RG-12).

Le quatrième chapitre présente les résultats de l'activité photocatalytique de différents catalyseurs, de l'étude de dégradation des mélanges binaires de deux colorants (Vert Cibacron et Ecarlate Solophényl), de la minéralisation et de l'identification des espèces oxydantes réactives responsable de la dégradation (sous d'irradiation UV et visible) avec des mécanismes proposés.

Le contenu du cinquième chapitre tourne autour de la possibilité du couplage du procédé de photocatalyse (TiO<sub>2</sub>-Polyester/UV) comme étape de prétraitement et un traitement biologique avec les boues activées. Les performances de cette combinaison ont été évaluées par l'étude de différents paramètres à savoir, le rendement de dégradation, le taux de minéralisation, la pollution chimique totale et la réduction de la phytotoxicité.

Une conclusion générale permet de faire la synthèse des principaux résultats et de donner des perspectives de recherche, à la fois par rapport à la problématique scientifique de départ mais aussi en termes d'application environnementale à grande échelle.

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# CHAPITRE I: Synthèse Bibliographique sur Les Procédés de Dégradation de Polluants Organiques

## I.1. Introduction

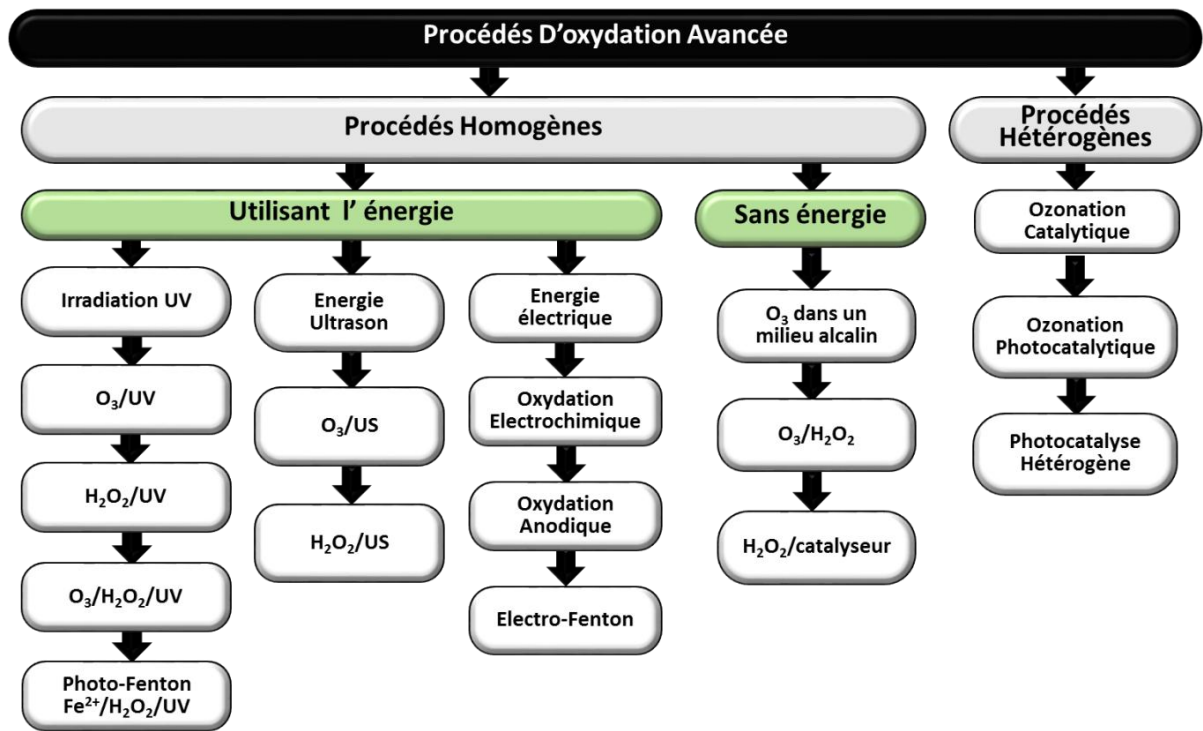
Un grand nombre de procédés physiques, chimiques, photochimiques et électrochimiques sont utilisés pour le traitement des eaux polluées par des composés organiques réfractaires, toxiques et non biodégradables. Ces polluants sont issus d'activités industrielles qui génèrent des effluents continus ou discontinus d'une extrême diversité. Certains polluants organiques sont plus ou moins biodégradables ; ils sont alors éliminés par des procédés biologiques dans lesquels les micro-organismes utilisent la pollution comme substrat et/ou énergie. Dans certains cas, le recours au couplage d'un procédé physico-chimique et d'un traitement biologique pourrait conduire à une épuration optimale en garantissant une solution économique et durable aux problèmes de pollution.

## I.2. Procédés d'Oxydation Avancée (POAs)

Les procédés d'oxydation avancée (POAs) font l'objet d'un nombre considérable de travaux de recherche et de publications depuis le début des années 1980. Par définition, les procédés d'oxydation avancée sont des procédés qui conduisent à la génération *in-situ* de radicaux libres tel que ; les radicaux hydroxyle ( $\bullet\text{OH}$ ) (Zsilák et al., 2014), les radicaux super oxyde ( $\text{O}_2^{\bullet-}$ ) (Zhao et al., 2017) et les lacunes électroniques ( $h^+$ ) (Wang et al., 2016). Ces intermédiaires radicalaires sont extrêmement réactifs vis-à-vis de la plupart des composés organiques et sont capables de minéraliser partiellement ou en totalité la plupart des polluants organiques.

Il existe de nombreux procédés d'oxydation avancée comme le montre la **Figure I.1** qui classe les POAs en différentes catégories. Certains ne peuvent pas être utilisés couramment pour le traitement des eaux à cause d'une grande consommation d'énergie ou de conditions opératoires contraignantes (oxydation électrochimique, oxydation à l'air humide, etc.).

Le **Tableau I.1** présente les principaux POAs étudiés dans la littérature. Ces procédés sont basés sur l'utilisation d'un oxydant comme l'ozone, le peroxyde d'hydrogène ou l'oxygène en association avec un agent d'activation comme le rayonnement UV ou un sel de fer (Andreozzi et al., 1999 ; Pera-Titus et al., 2004). Ces procédés peuvent également utiliser des méthodes physiques pour générer des espèces radicalaires comme les faisceaux d'électrons, la radiolyse, les ultrasons, etc.



**Figure I.1:** Classification des Procédés d'Oxydation Avancée (Poyatos et al., 2010)

**Tableau I.1:** Classification des procédés d'oxydation avancée (Edelahi, 2004)

$\text{H}_2\text{O}_2/\text{Fe}^{2+}$	Fenton
$\text{H}_2\text{O}_2/\text{Fe}^{2+}(\text{Fe}^{3+})\text{UV}$	Photo-Fenton (Photocatalyse homogène)
$\text{TiO}_2/\text{UV}$	Photocatalyse hétérogène
$\text{O}_3/\text{UV}$	Oxydation UV
$\text{H}_2\text{O}_2/\text{UV}$	Photochimie assistée
<b>Nouvelles technologies</b>	Electrochimie, irradiation sous vide et Sonochimie (Ultrasons)

### I.2.1. Oxydation

L'efficacité de l'ozonation dans la destruction des bactéries, virus et certaines algues justifie sa principale application en désinfection des eaux de consommation. Néanmoins, cette technique peut également être employée en traitement des eaux industrielles. L'ozone est l'un des oxydants les plus puissants mais son instabilité impose qu'il soit produit *in situ*, ce qui engendre des coûts de fonctionnement élevés. La décomposition de l'ozone en phase aqueuse passe par la formation de radicaux  $\cdot\text{OH}$  et est accélérée en milieu basique (Kasprzyk-Hordern et al., 2003). L'ozone attaque facilement les sites nucléophiles et les liaisons insaturées mais oxyde plus difficilement les liaisons simples, ce qui conduit à une élimination incomplète des polluants en solution (Gogate et Pandit, 2004).

L'efficacité du procédé peut être augmentée par l'ajout de  $H_2O_2$ , par activation au moyen d'un rayonnement ultraviolet (UV) ou par l'emploi d'un catalyseur. Ce procédé est basé sur la formation de radicaux  $\bullet OH$  par photolyse directe de la molécule de  $H_2O_2$  (Eq. I.1) et des réactions de propagation (Eq. I.2-I.6) qui sont engendrées par la suite. Cette photolyse est possible à condition que la longueur d'onde de la radiation soit inférieure à 400 nm (Legrini et al., 1993).

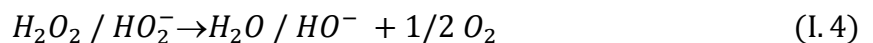
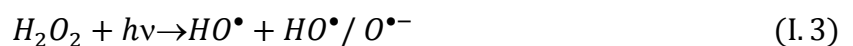


Le coefficient d'absorption molaire du peroxyde d'hydrogène ( $\epsilon$ ) à 253,7 nm est faible, environ  $20 \text{ (mol/L)}^{-1} \text{ cm}^{-1}$  et les radicaux hydroxyles sont formés par les photons incidents absorbés. A cette longueur d'onde, la vitesse de la réaction de photolyse de la molécule de  $H_2O_2$  est 50 fois plus faible que celle de la molécule d'ozone. Ce procédé ( $H_2O_2$  couplé à UV) nécessite donc une forte concentration en peroxyde d'hydrogène ou un temps d'exposition au rayonnement plus important que dans le cas, par exemple, d'un procédé  $O_3/UV$ . D'après Glaze et al. (1987) la vitesse de cette réaction augmente quand le pH est de plus en plus basique ; en effet dans ces conditions l'anion peroxyde  $HO_2^-$  doit se former et ce dernier présente un coefficient d'absorption molaire bien supérieur à celui de  $H_2O_2$  (240 contre  $18,6 \text{ (mol/L)}^{-1} \text{ cm}^{-1}$  à 253,7 nm) ; la réaction suivante se produit :

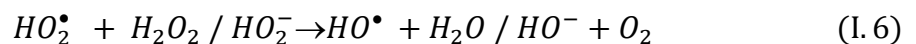
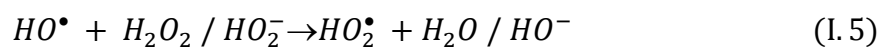


Les réactions du procédé  $H_2O_2/UV$  mises en jeu sont les suivantes :

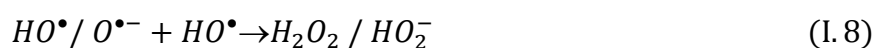
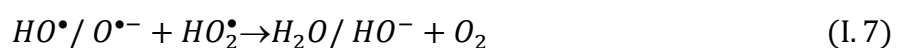
- Initiation :



- Propagation :

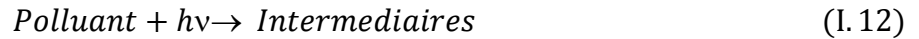
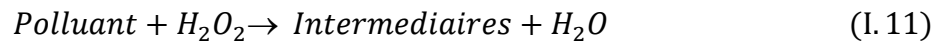


- Terminaison :



- Dégradation du polluant :



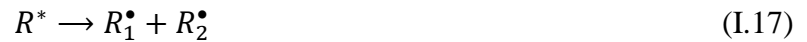


Le procédé  $\text{H}_2\text{O}_2/\text{UV}$  présente tout de même quelques inconvénients. En effet, la vitesse d'oxydation des composés organiques est limitée par la vitesse de formation des radicaux hydroxyles. De plus, le faible coefficient d'absorption de la molécule de  $\text{H}_2\text{O}_2$  à 254 nm est un désavantage, en particulier lorsque les molécules organiques à traiter agissent comme des filtres. Les vitesses de formation de ces radicaux s'avèrent plus élevées lorsque la radiation est plus énergétique c'est-à-dire pour des longueurs d'onde plus faibles. C'est le cas d'utilisation des lampes à vapeur de mercure dopées au xénon où l'émission est comprise entre 210 et 240 nm. Certains auteurs comme [De et al. \(1999\)](#) et [Alnaizy et al. \(2000\)](#) ont montré que la concentration en peroxyde d'hydrogène était un facteur important dans ce type de procédé. Certes, l'augmentation de cette concentration est favorable à une augmentation du taux ou de la vitesse de destruction du polluant mais au-delà d'une certaine limite, le peroxyde d'hydrogène a un effet inhibiteur sur l'oxydation du polluant. Le ratio optimal phénol/ $\text{H}_2\text{O}_2$  varie suivant les auteurs ; il est compris entre 0,004 et 0,02 ([De et al., 1999](#) ; [Alnaizy et al., 2000](#)).

### I.2.2. Photolyse

Les polluants organiques peuvent être dissociés par excitation UV directe ( $\lambda < 250$  nm). Pour ce faire, les polluants doivent avoir une forte absorption pour la lumière d'excitation et un rendement quantique suffisant. Le rayonnement UV permet tout d'abord d'exciter la molécule organique à traiter (**Eq. I.16**). Une fois excitée, cette molécule peut subir une rupture homolytique d'une liaison pour former des radicaux (**Eq. I.17**) qui réagissent par la suite avec l'oxygène (**Eq. I.18**), ou initier un processus de transfert d'électrons sur la molécule d'oxygène (**Eq. I.19**). Il peut y avoir ensuite hydrolyse du cation radicalaire résultant de l'équation (**Eq. I.20**) pour former des sous-produits à poids moléculaires plus faibles. L'ion radicalaire  $\text{O}_2^{\bullet-}$  est connu pour être capable de dégrader les composés aromatiques.

Le traitement des polluants organiques par photolyse directe a rapidement été abandonné pour de nombreuses raisons incluant les coûts très élevés de fonctionnement, la faible fiabilité du matériel et les problèmes de maintenance.

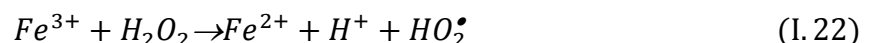


Les lampes les plus couramment utilisées pour la génération de radiations UV sont les lampes à vapeur de mercure à haute, moyenne (émission entre 254 et 400 nm) ou basse (émission à 253,7 nm) pression (Zissis, 2007 ; Bauer et al., 1999 ; Benitez et al., 2001 ; Benitez et al., 2000). La photolyse UV est utilisée pour dégrader des composés aromatiques chlorés, des phénols, des aliphatiques halogénés, des effluents issus des industries pétrolières, de la fabrication d'acier et d'autres déchets toxiques présents dans l'eau.

Espuglas et al. (2002) ont mis en évidence l'effet du pH sur le rendement du procédé UV pour la dégradation du phénol. Lorsque le pH n'était pas fixé (3,9-4,3) ils ont observé les taux de dégradation les plus importants (25%), en revanche lorsque le pH augmentait, le taux de dégradation diminuait (5% pour un pH de 11,5). En fixant le pH à l'aide de solutions tampons, des espèces supplémentaires sont introduites dans le réacteur (phosphates, ammoniacque, etc.) et sont susceptibles d'absorber une partie du rayonnement UV et par conséquent de réduire son efficacité vis à vis des molécules à traiter. Ces espèces sont appelées espèces à effet filtre.

### I.2.3. Fenton

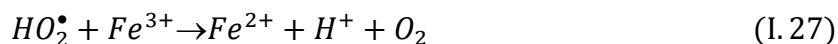
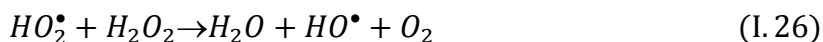
Ce procédé a été découvert à la fin du 19<sup>ème</sup> siècle par Henry John Horstman Fenton (Fenton et al., 1894) mais fait encore l'objet d'un grand nombre de recherches dans le domaine du traitement de l'eau. C'est un procédé d'oxydation très simple produisant des radicaux hydroxyles à partir de H<sub>2</sub>O<sub>2</sub> et des ions Fe<sup>2+</sup> (Eq. I.21). Le peroxyde d'hydrogène peut réagir avec les ions Fe<sup>3+</sup> (Eq. I.22) (Pignatello et al., 1992) ou les radicaux HO• (Eq. I.23) ainsi formés, aboutissant à la production de radicaux hydroperoxyde HO<sub>2</sub>•, qui bien que très réactifs, possèdent un potentiel oxydant inférieur à celui des radicaux hydroxyle.



Les radicaux  $\bullet\text{OH}$  et  $\text{HO}_2\bullet$  peuvent oxyder le substrat organique RH en radical alkyl par abstraction d'un proton (**Eq. I.24-I.25**) (Walling et al., 1975 ; Sadana and Katzer, 1974).



Le radical hydroperoxyde conduit, par diverses réactions, à la formation d'oxygène moléculaire (**Eq. I.26-I.27**) (Pignatello et al., 1992).



Cet oxygène peut participer aux réactions de propagation, par formation de radicaux alkylperoxyde (**Eq. I.28**) (Rivas et al., 1998 ; Pintar and Levec, 1992).

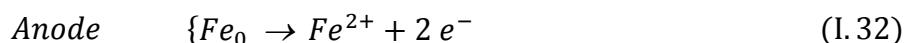
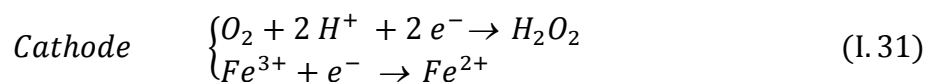


Enfin, la décarboxylation des alkylhydroperoxydes ROOH formés selon l'équation **I.29** (Rivas et al., 1998 ; Pintar et Levec, 1992) provoque l'abatement du Carbone Organique Total (**Eq. I.30**) où R' est un fragment organique possédant un carbone de moins que R).



#### I.2.4. Électro-Fenton

Le procédé Electro-Fenton regroupe les techniques électrochimiques qui permettent de régénérer un constituant ou les deux des réactifs de la réaction de Fenton. Selon le système électrochimique mis en place, différentes voies catalytiques sont possibles. A la cathode,  $\text{H}_2\text{O}_2$  peut être électro-générée par la réduction de l'oxygène dissous ou le Fe(III) réduit en Fe(II) (**Eq. I.31**). A l'anode, le  $\text{Fe}^{2+}$  peut être produit par l'oxydation d'une anode constituée de fer métallique (**Eq. I.32**) (Qiang et al., 2003 ; Chou et al., 1999).



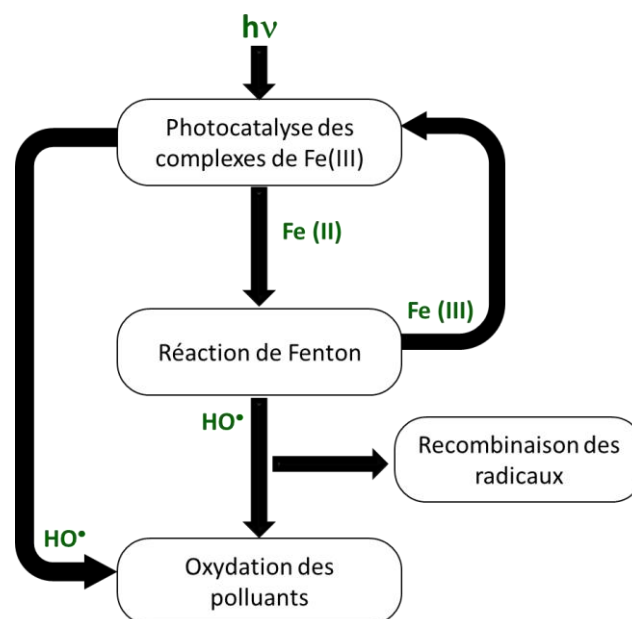
Ces méthodes peuvent présenter l'avantage de produire *in-situ* des réactifs. Cependant, elles dépendent fortement des conditions de pH, de l'intensité du courant et de la concentration en électrolyte si la conductivité du système est faible (Yavuz et al., 2007). De plus, l'anode est consommée.

### I.2.5. Photo-Fenton

La réaction de Fenton est un processus thermique qui est efficace en présence de Fe(II). Cependant, la réaction de Fenton ralentit au fur et à mesure que le Fe(III) se forme et le degré de minéralisation reste limité (Pignatello et al., 2006 ; Bauer et Fallmann, 1997). Il a été montré que l'irradiation dans le domaine spectral de l'UV et/ou du visible dans ce système permet une augmentation de la vitesse des réactions et des taux de minéralisation par rapport à la réaction de Fenton. Ceci est dû à un recyclage de Fe(II) et à une production de radicaux plus efficace grâce à la photoréduction de Fe(III) (Nogueira et al., 2007 ; Pignatello et al., 2006).

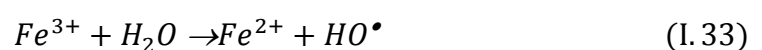
Les vitesses de réaction de Fenton sont fortement augmentées par l'irradiation de la lumière UV (Ruppert et al., 1993 ; Sun et al., 1993). Au cours du mécanisme de Fenton, les ions Fe<sup>3+</sup> s'accumulent et les ions Fe<sup>2+</sup> se consomment, la réaction de Fenton est par conséquent pratiquement stoppée.

Comme l'illustre la **Figure I.2**, cet effet s'explique principalement par i) la photoréduction du Fe(III), ii) l'existence de plusieurs voies réactionnelles conduisant à une production plus importante de radicaux.



**Figure I.2:** Principe du photo-Fenton (Haddou, 2010).

Faust et Hoigne (1990) ont montré que les ions Fe<sup>2+</sup> pouvaient être régénérés photochimiquement par photoréduction des ions Fe<sup>3+</sup> (Eq. I.33). Les nouveaux ions Fe<sup>2+</sup> générés réagissent avec H<sub>2</sub>O<sub>2</sub> pour former à nouveau des radicaux •OH et des ions ferriques et ainsi de suite.

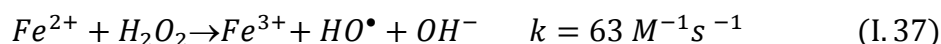
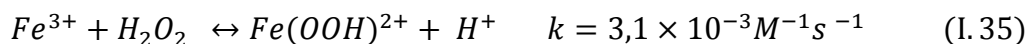




Chamarro et Espuglas (2001) ont utilisé le procédé Fenton pour la dégradation du phénol, du 4-chlorophénol et du 2,4-dichlorophénol. Le coefficient stœchiométrique utilisé pour la réaction de Fenton était de 0,5 mole de composé organique par mole de  $H_2O_2$ . Ce procédé s'est avéré efficace pour éliminer les substances toxiques et pour augmenter la biodégradabilité de l'eau traitée.

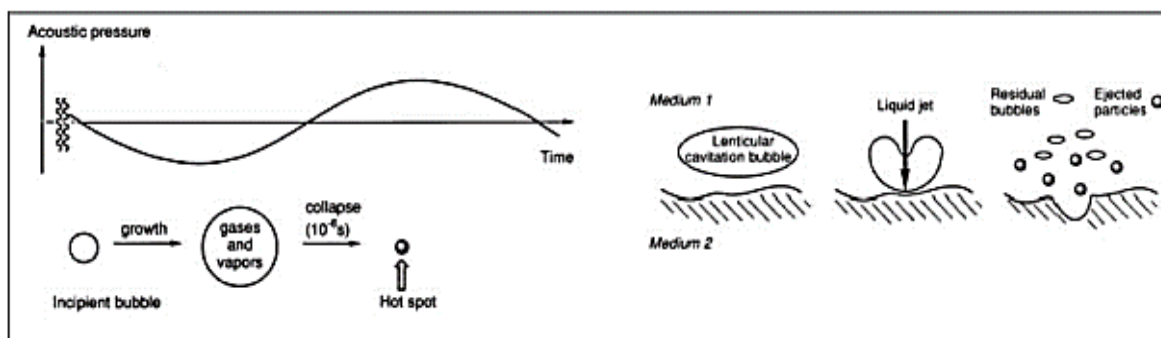
### I.2.6. Sono-Fenton

Dans le cas des ultrasons couplés au processus Fenton, la dégradation des polluants est accélérée. La décomposition du  $H_2O_2$  sous l'irradiation ultrasonore produit une concentration plus élevée de  $\bullet OH$  selon la réaction (Eq. I.34). Sans compter que dans les réactions de Fenton décrites précédemment, le complexe  $Fe(OOH)^{2+}$  peut être efficacement dissocié en  $Fe^{2+}$  et  $HO_2\bullet$  sous irradiation ultrasonore (Eq. I.35-I.36), qui rend plus disponible  $Fe^{2+}$  dans la solution provoquant un taux plus élevé de la réaction de Fenton (Eq. I.37).



### I.2.7. Sonochimie

La propagation des ultrasons dans un solvant conduit, pour des fréquences comprises entre 20 kHz et 1 MHz, à l'apparition de bulles de gaz qui contiennent les gaz dissous dans le solvant ou la vapeur même du solvant. La pulsation induite par la fréquence sur la bulle conduit à sa croissance (pendant la phase de dépression) puis à son effondrement (pendant la phase de compression). Un point chaud (hot spot) se forme, les conditions de température et de pression ( $T \sim 5000 \text{ }^\circ\text{C}$  et  $P > 1200 \text{ bars}$ ) sont propices à la formation de radicaux (Figure I.3).



**Figure I.3:** Phénomène induit par les ultrasons et effet sur les particules solides (Mason, 1997).

La sonochimie peut être utilisée pour effectuer des réactions de chimie radicalaire (Mason, 1997) dans des solvants organiques. Dans le cas de l'eau comme solvant, Jiang et al. (2002) ont étudié l'oxydation de composés organohalogénés (chlorobenzène et chloronaphtalène). L'utilisation d'un transducteur de 500 kHz avec une puissance efficace de 25 W conduit à un abattement de plus de 90 % des molécules aromatiques ( $4 \cdot 10^{-5}$  mol/L  $< C_0 < 4 \cdot 10^{-4}$  mol/L pour un volume de 250 mL). Le chlore des molécules initiales est libéré sous forme d'ions chlorure. La concentration en H<sub>2</sub>O<sub>2</sub> qui prouve la formation de radicaux •OH atteint  $0,5 \cdot 10^{-3}$  mol/L en 4 h. L'utilisation des ultrasons avec des fréquences de 20-100 kHz permet également de préparer les boues de stations d'épuration en désagrégeant les floccs et en perçant les membranes cellulaires. Pour ces fréquences, aucune réaction chimique n'a lieu, seuls des phénomènes physiques sont mis en jeu. Les travaux de Gonze et al. (2003) ont montré que les agrégats de plus de 55 µm étaient rompus. La réduction du volume des boues d'un facteur 6 est effectuée en injectant une puissance de 60 kJ/L sous forme d'ultrasons. Cependant, les auteurs mettent en avant la difficulté de filtrer ces boues après traitement. Des applications industrielles d'une puissance de plusieurs dizaines de kW pour le pré-traitement de boues existent en Allemagne (IWE, 2007). Les boues prétraitées digérées de façon anaérobie produiraient plus de biogaz et la production de boues se limiterait à 40% de la quantité produite sans pré-traitement pour un temps de séjour plus court.

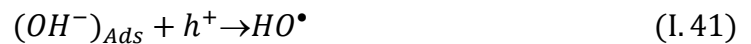
### I.2.8. Oxydation électrochimique

L'élimination du polluant peut être réalisée par voie électrochimique, soit directement par activation de l'oxygène au niveau de l'anode (Pacheco et al., 2007), soit indirectement par génération *in-situ* d'espèces oxydantes telles que Cl<sub>2</sub>, ClO<sup>-</sup> (à l'anode) ou H<sub>2</sub>O<sub>2</sub> (à la cathode) (Panizza et Cerisola, 2007).

### I.2.9. Photocatalyse

Les procédés photocatalytiques font appel aux propriétés de semi-conducteurs, en présence de dioxygène. Relativement efficaces, ils sont peu onéreux car réalisés à température ambiante et à pression atmosphérique. Plusieurs catalyseurs ont été testés mais le plus prometteur reste l'oxyde de titane TiO<sub>2</sub>, qui est à la fois, stable, peu coûteux et performant. L'absorption d'une radiation UV par le semi-conducteur conduit à l'excitation d'un électron, qui passe de la bande de valence à la bande de conduction du matériau. Il se forme ainsi une paire électron/trou (e<sup>-</sup>/h<sup>+</sup>)

(Eq. I.38). Sur la surface activée du catalyseur, les électrons excités peuvent réduire le dioxygène en ions radicalaires superoxyde (Eq. I.39) tandis que les trous sont capables d'oxyder l'eau et les ions hydroxydes adsorbés en radicaux hydroxyle (Eq. I.40-I.41) (Chong et al., 2010). Certains substrats adsorbés peuvent également être directement oxydés (Eq. I.42). Les deux principaux inconvénients de cette technique sont ; (i) la séparation délicate de l'effluent traité et du dioxyde de titane, ce dernier, très pulvérulent, a tendance à s'agglomérer au cours de cette opération, et (ii) le faible recouvrement entre le spectre solaire et le spectre d'absorption de  $TiO_2$  qui limite l'efficacité du procédé.



Ce procédé, constituant l'un des objectifs de cette thèse, sera traité exhaustivement dans les chapitres II, III et IV.

### I.3. Procédés biologiques

Le traitement biologique est incontestablement, la technique de dépollution de référence. Basée sur les propriétés digestives de certains micro-organismes, elle peut être opérée en la présence de dioxygène (voie de dégradation aérobie) ou en son absence (voie de dégradation anaérobie), chacune des deux alternatives présentant des avantages et des inconvénients (Chan et al., 2009). Les micro-organismes dégradent les polluants organiques en composés moins toxiques ou les minéralisent en dioxyde de carbone, eau et sels inorganiques. Ces techniques peuvent être utilisées *in-situ* ou *ex-situ* (à travers des bioréacteurs) sous des conditions aérobies ou anaérobies (Farhadian et al., 2008).

Le traitement *in-situ* présente de nombreux avantages en termes de simplicité, de coût et d'efficacité (Dott et al., 1995). Au sein d'une station d'épuration, il est souvent utilisé en aval des procédés physiques. Un bioréacteur est un système dans lequel la dégradation biologique des contaminants est effectuée *ex-situ* selon des paramètres (température, pH, aération, agitation) bien définis et contrôlés. Par ce procédé, il a été rapporté dans la littérature de nombreux cas de traitement d'eau contaminée par divers polluants chimiques (perchlorates (Min et al., 2004), bromates (Butler et al., 2006), hydrocarbures chlorés (Ohlen et al., 2005) ou encore des hydrocarbures aromatiques polycycliques (Guieysse et al., 2000). Les principaux

inconvenients des bioréacteurs sont l'apport d'énergie nécessaire et le pompage de l'eau à traiter.

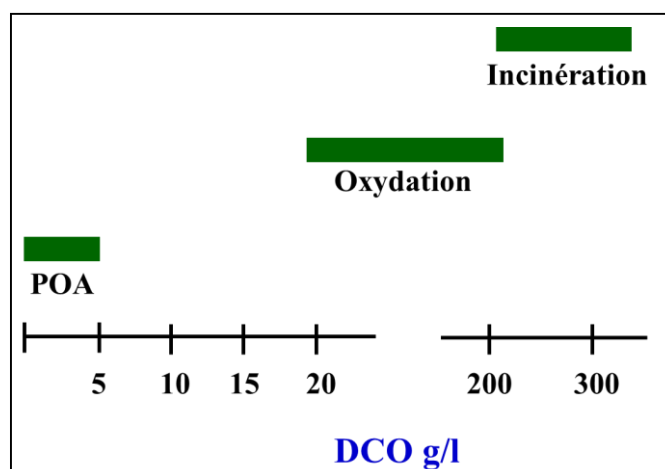
La popularité de ce procédé tient, essentiellement, à son faible coût, sa facilité de mise en œuvre et son applicabilité à presque tous les types d'effluents. Néanmoins, la durée du traitement et la surface de l'installation sont considérables et le procédé génère des boues qu'il est nécessaire d'extraire puis d'éliminer, par enfouissement ou par incinération. D'autre part, les bactéries sont sensibles aux variations brutales de température et de concentration. Enfin, le recours à des micro-organismes rend cette technique inadaptée aux effluents trop concentrés ou bien contenant des substances toxiques ou non-biodégradables.

Le procédé de traitement à boues activées, faisant partie des objectifs de ce projet, sera revu dans le chapitre V.

#### I.4. Couplage de procédés

La souplesse d'utilisation des POAs est liée à la possibilité de produire les radicaux libres par différentes techniques. Les potentialités offertes par les POAs peuvent être combinées avec les traitements biologiques en procédant à une dégradation oxydante des substances toxiques réfractaires entrant ou sortant d'une étape biologique (Andreozzi et al., 1999).

Un autre aspect concernant les opportunités d'applications des POAs : seuls des rejets avec des valeurs de la DCO inférieures à 5,0 g/L peuvent être traités par ces techniques, car de grandes valeurs de DCO nécessitent la consommation d'importantes quantités des réactifs. C'est pourquoi les eaux usées avec de grandes masses polluantes peuvent être plus efficacement traitées par oxydation humide ou incinération comme le montre la **Figure I.4**.



**Figure I.4** : Choix des technologies de traitement des eaux usées selon leurs teneurs en DCO (Andreozzi et al., 1999)

Des couplages avec les traitements biologiques ont été testés (Malato et al., 2007). Récemment, Sirtori et al. (2009) ont couplé le photo-Fenton solaire et un réacteur de biomasse pour le traitement d'un rejet d'eau industrielle contaminée par le nalidixique, un antibiotique biorécalcitrant. Sa présence rendait le traitement de l'effluent par le traitement biologique classique long et inefficace. Grâce au procédé hybride, après 190 minutes d'irradiation, la totalité du nalidixique a été dégradée et la valeur du TOC initial (775 mg/L) a été réduite de 95%.

Yahiat et al. (2011) ont étudié la minéralisation de deux antibiotiques, à savoir la tylosine (TYL) et la tétracycline (TC) par procédé combiné : un prétraitement photocatalytique  $\text{TiO}_2/\text{UV}$  suivi d'un traitement biologique à boues activées. Les résultats obtenus ont montré qu'après 2h de prétraitement, les deux molécules cibles étaient dégradées à 98,3% et 80,6% pour la TC et la TYL, respectivement ; les taux d'abattement de la DCO étaient de 60,8 et 39,1% pour la TC et la TYL, respectivement. Cette diminution de la DCO implique une oxydation des molécules cibles et par conséquent une modification de leur structure chimique, qui pourrait mener à une diminution de la toxicité des deux solutions. Afin de compléter la minéralisation, les auteurs ont effectué un traitement biologique à boues activées des solutions irradiées de TC et TYL. Les résultats obtenus ont révélé que le couplage était intéressant dans le cas de la TYL. En effet une diminution de 56% de la DCO a été observée après 22 jours de culture, ce qui prouve la biodégradation de la solution irradiée par les boues activées, contrairement à la TC où le couplage est inopérant. La photocatalyse s'est avérée inadaptée dans le cas de la TC puisqu'aucune augmentation de la biodégradabilité n'a été constatée. Les auteurs ont conclu que les sous-produits issus de la dégradation photocatalytique de la TC ne sont pas biodégradables contrairement à ceux issus de la photocatalyse de la tylosine qui présentaient une biodégradabilité significative. Ils ont expliqué que cette différence était probablement due à la différence de structure chimique des deux antibiotiques étudiés.

L'élimination de l'hydrochlorure de tétracycline (TC) par oxydation électrochimique sur une électrode de  $\text{Pb}/\text{PbO}_2$  (50mm×40mm×1mm) et la faisabilité de coupler l'oxydation anodique à un traitement par boues activées ont été examinées par Yahiaoui et al. (2013). Un prétraitement de 100 mg/L de TC a été réalisé durant 5h. La densité de courant appliqué a été maintenue à  $13,75 \text{ mA cm}^{-2}$ . Les résultats obtenus ont montré une diminution de 36,7% du Carbone Organique Dissous (COD) et une amélioration significative de la biodégradabilité de la solution prétraitée, ce qui a été confirmé par un traitement biologique ultérieur. En effet, 76% du COD initial a été éliminé par couplage du prétraitement électrochimique et d'un traitement biologique. Dans le même cadre, Fontmorin et al. (2013) ont étudié la minéralisation de l'acide 2,4-dichlorophenoxyacétique (2,4-D) par procédé combiné : un prétraitement électrochimique

suivi d'un traitement biologique à boues activées. L'oxydation électrochimique du 2,4-D a été effectuée en utilisant un feutre de graphite comme électrode de travail. Les résultats obtenus ont montré que le prétraitement électrochimique a diminué le COD de 29% et que le traitement biologique de la solution électrolysée a réduit 49% du COD restant, soit donc un taux de minéralisation totale de 78%. [Zapata et al. \(2010\)](#) ont étudié la faisabilité du couplage du procédé photo-Fenton et d'un traitement biologique pour la décontamination d'un effluent industriel pollué par des pesticides commerciaux ; ils ont démontré que le procédé photo-Fenton est capable d'améliorer la biodégradabilité de l'effluent considéré, et que le système combiné peut éliminer les pesticides et réduire le COD et la DCO de l'effluent de 80%. Dans le même contexte [Ballesteros Martin et al. \(2009\)](#) ont combiné le procédé photo-Fenton et un traitement biologique à boues activées pour le traitement d'un mélange de quatre pesticides commerciaux ; cette méthode a conduit à un taux d'abattement du COD de 90%. [Sirtori et al. \(2009\)](#) ont étudié la dégradation des quinolones par procédé photo-Fenton combiné à un traitement biologique. Ils ont obtenu un taux d'abattement global du COD de 95% dont 33% par photo-Fenton et 62% par traitement biologique.

La pertinence de la combinaison de deux procédés : électro-Fenton et biologique, pour la minéralisation de la tylosine (TYL), a été examinée par [Ferrag-Siagh et al. \(2014\)](#). Le prétraitement par électro-Fenton a été effectué en utilisant une cathode en feutre de carbone et une anode en platine. L'intensité du courant appliqué a été maintenue à 300 mA. Les résultats obtenus ont révélé qu'une durée d'électrolyse de 15 min était nécessaire pour la dégradation totale de la tylosine tandis que 4 h d'électrolyse permettaient de réduire seulement 21% du COT initial. Une amélioration de la biodégradabilité a été également observée, ce qui laissait suggérer que les sous-produits issus de la dégradation de la TYL peuvent être assimilable par les micro-organismes lors du traitement biologique. La solution électrolysée durant 4h a été traitée par boues activées durant 25 jours, le taux de minéralisation obtenu à la fin du traitement était de 67%.

[Moussavi et al. \(2012\)](#) ont combiné le procédé électro-Fenton et le traitement biologique afin de dégrader le formaldéhyde à une concentration élevée (7500 mg/L). La cathode et l'anode utilisées lors de l'électrolyse sont deux plaques en fer de même dimension (2cm×10cm×0,1cm). La densité de courant appliqué a été maintenue à 8,5 mA cm<sup>-2</sup>. Les résultats obtenus ont montré que le prétraitement par procédé électro-Fenton a permis la dégradation totale du formaldéhyde ainsi que la réduction de 51% du COD initial au bout de 6 min. Le traitement biologique de la solution électrolysée a éliminé le COD restant au bout de 16 jours alors qu'un traitement

biologique réalisé sur une solution non traitée a besoin de 26 jours pour dégrader le formaldéhyde et de 31 jours pour éliminer la totalité du COD.

La minéralisation de la tétracycline (TC) par couplage du procédé électro-Fenton et du traitement biologique a été également étudiée (Ferrag-Siagh et al., 2013). L'électrolyse de 100 mg/L de TC a été effectuée en présence de 0,1 mM d'ion ferreux à pH 3, en utilisant une cathode en feutre de carbone et une anode en platine. L'intensité du courant a été fixée à 300 mA. L'évolution du COT au cours du temps a été suivie, les taux de minéralisation atteints après 2 et 4 h de traitement étaient respectivement de 46 et 72%. L'évolution de la biodégradabilité de la TC a été également suivie au cours du traitement. Les résultats ont pu démontrer que le rapport  $DBO_5/DCO$  augmentait de 0,02 à 0,33 et 0,44 après 2 et 4 h d'électrolyse, respectivement prouvant ainsi l'efficacité du prétraitement par procédé électro-Fenton. En raison de l'amélioration de la biodégradabilité, un traitement par boues activées pendant 25 jours a été élaboré ; les taux d'abattement du COT obtenus en fin de traitement étaient de 68 et 86% pour les solutions de TC électrolysées pendant 2 et 4h, respectivement. Bien que le traitement biologique soit un procédé économiquement rentable, son efficacité est limitée par les composés organiques récalcitrants et par le temps requis lorsqu'une longue période d'acclimatation est nécessaire. D'autre part, lors de la minéralisation des composés organiques récalcitrants par procédé électro-Fenton, la consommation en énergie électrique et relativement le coût de traitement sont d'autant plus élevés que la durée d'électrolyse est assez longue. Par conséquent, le couplage de ces deux procédés permet un traitement efficace et moins onéreux.

En outre, l'ensemble des travaux réalisés sur le couplage du procédé électro-Fenton et d'un traitement biologique montre que le prétraitement permet d'améliorer la biodégradabilité des effluents contenant des composés organiques récalcitrants et de générer des sous-produits assimilables par les micro-organismes présents dans le traitement biologique ultérieur. Ainsi, afin d'assurer leur croissance et leurs besoins énergétiques, les micro-organismes qui possèdent à la fois des capacités digestives et oxydantes, vont minéraliser ces composés (Crini et al., 2007).

Des procédés de traitement combinés ont été proposés pour traiter les eaux usées contenant des colorants, y compris UV/H<sub>2</sub>O<sub>2</sub> ou UV/O<sub>3</sub>, suivi d'un traitement biologique. Plusieurs chercheurs ont également étudié l'application de l'ozonation partielle ou POA comme étape de prétraitement, suivi par des traitements biologiques ultérieurs pour traiter des solutions colorées (Lu et al., 2009).

## I.5. Conclusion

Les procédés d'oxydation avancée sont des techniques de traitement de l'eau ou bien de l'air qui permettent la production d'un oxydant puissant à partir d'un réactif oxydant primaire. Ces technologies agissent et réagissent en général suivant deux modes d'action, soit par action directe ( $O_3/UV$ ,  $H_2O_2/UV$ ,  $O_3/H_2O_2$ ) ou par action indirecte sur le polluant cible. L'efficacité des POA vis-à-vis de la dégradation des polluants résulte de la génération *in-situ* d'espèces radicalaires très réactives, principalement les radicaux hydroxyles. Ils ont une durée de vie extrêmement courte qui n'excède pas le dixième de microseconde. Ils peuvent instantanément oxyder la plupart des composés organiques par des réactions d'addition et des réactions d'abstraction d'hydrogène. Les POA sont souvent employés pour la dégradation des polluants organiques réputés non oxydables ou difficilement oxydables par des procédés chimiques ou biologiques conventionnels. Ces techniques sont susceptibles d'améliorer la biodégradabilité de la molécule récalcitrante en la transformant en sous produits facilement assimilables par les micro-organismes. C'est ainsi que le traitement biologique peut être appliqué afin de tenter une minéralisation du polluant organique.

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# **CHAPITRE II: Réacteurs Photocatalytiques Dédiés à la Dégradation de Polluants Organiques Dangereux : Cinétique, Aspects Mécanistiques et Conception - Revue**

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## **Photocatalytic Reactors Dedicated to the Degradation of Hazardous Organic Pollutants: Kinetics, Mechanistic Aspects, and Design – A Review**

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## Préambule

Ces dernières années, la photocatalyse hétérogène est apparue comme une nouvelle technologie de décontamination efficace, puissante, propre et sûre pour le traitement de polluants organiques et la transformation de produits chimiques dangereux en différentes formes. Son principe est basé sur la photo-génération des paires séparées d'électrons ( $e^-$ )/trous positifs ( $h^+$ ) dans les particules des semi-conducteurs sous l'effet de l'éclairement de ce dernier (par exemple  $TiO_2$ ) par une source UV ou visible.

Le mécanisme d'un processus de photocatalyse hétérogène classique peut être divisé en cinq étapes distinctes :

- 1) Diffusion des réactifs de la phase fluide à la surface du photocatalyseur ;
- 2) Adsorption d'au moins un des réactifs ;
- 3) Réaction photocatalytique pour la phase adsorbée sur la surface du semi-conducteur ;
- 4) Désorption du (des) produit (s) de la surface du semiconducteur ;
- 5) Retrait du (des) produit (s) de la région d'interface à la phase fluide.

Cet article de synthèse se concentre sur le développement récent de diverses technologies conventionnelles de réacteurs destinés à la photodégradation de polluants organiques dangereux avec leurs avantages et inconvénients. Le phénomène est fortement influencé par les conditions d'opération de la réaction photocatalytique telles que la température, le pH, l'intensité lumineuse et la longueur d'onde, la concentration de polluants, la quantité de photocatalyseur, l'humidité relative et d'autres paramètres. L'activité photo-catalytique dépend des caractéristiques structurales du semi-conducteur, de sa morphologie et de la taille de ses particules.

L'article présente la progression des réacteurs photocatalytiques pour la dégradation des colorants synthétiques en accordant une attention particulière à l'utilisation du photocatalyseur synthétique supporté, en raison de l'avantage majeur d'une séparation facile du catalyseur par rapport au système homogène et/ou en suspension. En outre, une attention particulière a été accordée à la littérature traitant de la promotion de l'efficacité lumineuse en testant diverses sources lumineuses.

## Nomenclature

**AOPs:** Advanced Oxidation Processes

**CMCPR:** Cylindrical Multi-Column Photocatalytic Reactor

<b>DCS:</b>	Double-Cylindrical-Shell
<b>EPA:</b>	Environmental Protection Agency
<b>GFT:</b>	TiO <sub>2</sub> deposited on a fiber glass support
<b>G-L:</b>	Gaz-Liquid
<b>LED:</b>	Light Emitting Diode
<b>M:</b>	Montmorillonite
<b>MO:</b>	Methyl orange
<b>MPA:</b>	Mercaptopropionic
<b>PAH:</b>	Polycyclic aromatic hydrocarbon
<b>PMR:</b>	Photocatalytic Membrane Reactor
<b>PVDF:</b>	Polyvinylidene fluoride
<b>RDPFC:</b>	Rotating Disk Photocatalytic Fuel Cell
<b>RH:</b>	Relative Humidity
<b>TCE:</b>	Trichlorethylene
<b>UV:</b>	Ultraviolet
<b>VOC:</b>	Volatile Organic Compound
<b>WHO:</b>	World Health Organization
<b>ZPC:</b>	Zero Point Charge

## **Abstract**

In recent years, heterogeneous photocatalysis has emerged as a new effective, powerful, clean and safe decontamination technology for the treatment of organic pollutants and the transformation of hazardous chemicals into different forms. This review focuses on the recent development of various conventional technologies of reactors designated for the photodegradation of hazardous organic pollutants with their limitations. The phenomenon is strongly influenced by reaction conditions such as temperature of reaction, pH, light intensity and wavelength, pollutant concentration, photocatalyst quantity, relative humidity and other parameters. The catalyst photo activity depends on the structural characteristics of the semiconductor, its morphology and its particles size.

This paper presents the progression of photocatalytic reactors for synthetic dye degradation with special consideration to the use of supported photocatalyst and nanostructured titanium supported over volcanic ashes, owing to the major advantage of an easy separation of the catalyst if compared to homogenous system, namely suspended catalyst. In addition, a special



attention was paid to the literature dealing with the promotion of light efficiency by testing various light sources.

**Keywords:** Organic pollutants, Photocatalysis, Photoreactors, Synthetic dyes, Water treatment.

## **II.1. Introduction**

Since the onset of the industrial revolution, there has been a steady change in the composition of the atmosphere, water and soils. In fact, in the developing world, the highest air and water pollution exposures occur in the environment mainly due to a wide variety of organic pollutants (pesticides, polynuclear aromatic hydrocarbons, detergents, solvents, dyes, pharmaceuticals, petroleum hydrocarbons, etc.). These pollutants are present in the environment as a result of anthropogenic activities (domestic, agricultural and industrial activities) and most of them have some characteristics, namely persistence, bioaccumulation, bioconcentration or long half-lives in the environment. Yearly, there are 3 million critical pesticide-poisoning with about 220,000 deaths (Ojanperä, 2000). Detergents, when concentrated in water surface, produce foam and emulsification. They block the exchange of oxygen in water, deteriorate seawater quality and degrade aquatic ecosystems. Some synthetic benzene compounds are very poisonous, resistant to biodegradation, and toxic to microorganisms (Liu et al., 2010). During deactivation, pharmaceutical compound residues have the tendency to cause the development of antibiotic resistant microbes and to increase the resistance of the pathogenic bacteria in the aquatic environment (Dalrymple et al., 2007). Aromatic hydrocarbons, widely used in printing, painting, synthetic resin and synthetic rubber industries, are toxic and often classified as carcinogens for humans (Ning et al., 2015). Dye and pigment pollution originating from several industries is considered as a significant source of aquatic ecosystem disequilibria. The discharge of colored effluents into the environment is aesthetically displeasing, impedes light penetration, retards photosynthesis, inhibits the growth of aquatic life and damages the quality of the receiving streams (Garg et al., 2004; Padmesh et al., 2006).

The different hazardous chemicals can be transported in our atmosphere, oceans and introduced into the water systems, food chains and accumulate in places far away from their original source; they are originated from various sources such as industrial effluents, power generation, transport, agricultural sectors and domestic. The exposure to the contaminated environment by these chemicals pose a seriously and adversely threat for the community's health and can cause numerous diseases such as allergies, digestive problems, cancer, asthma, respiratory and cardio-pulmonary diseases. There is therefore an urgent need for effective and environmentally friendly technologies for wastewater and gas effluent treatment.

## II.2. Environmental protection

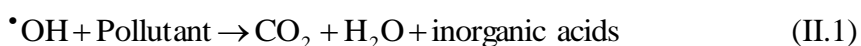
Several lists of dangerous chemical substances have been drawn up by various national and international organisms such as WHO (World Health Organization) and EPA (Environmental Protection Agency). The WHO has estimated that billions of people worldwide cannot be supplied with clean drinking water. In addition, millions of people die every year due to waterborne diseases transmission (Chong et al., 2010).

The majority of organic pollutants initiated from industrial processes are highly recalcitrant to traditional wastewater treatments because of their synthetic origin and complex aromatic structure (Silva and Faria, 2003). During the various manufacturing operations, thousands of tons of these compounds are lost in effluents causing a high threat to human health owing to the toxicity and potential carcinogenicity of these synthetic compounds (Karkmaz et al., 2004). Environmental standards and requirements related to industrial effluents should be adopted restricting the discharge of these effluents without efficient and sufficient treatment.

## II.3. The need to treat contaminated waters

Water pollution caused by harmful substances has become a global concern and the control of organic toxins in water is an important measure in natural ecosystems and public health protection. There is an increasing volume of wastewaters discharged into the aquatic environment that contains persistent pollutants, which are not only toxic but also only partly biodegradable, and hence they are not easily removed in biological wastewater plants. That is why there is a need to develop effective and new powerful, clean and safe decontamination technologies for the degradation of organic pollutants, either to less harmful compounds or to their complete mineralization.

Photocatalysis is among the recent detoxification techniques developed in order to destroy and/or eliminate these substances from wastewaters. It belongs to the advanced oxidation processes (AOPs) and associates the use of UV light and TiO<sub>2</sub>; it has received a careful attention because it leads to the degradation of organic pollutants until the conversion to carbon dioxide, water, nitrogen and other minerals as final by-products in the case of a complete mineralization (Eq. II.1).



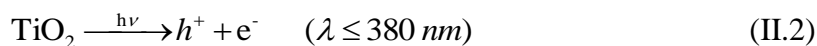
However, during photocatalysis, total mineralization was not always achieved and the obtained by-products can be even more toxic and harmful to the environment than the target pollutants.

## II.4. Photocatalysis

### II.4.1. Principle and definitions

According to the conventional chemical terminology, photocatalysis is defined as a natural phenomenon, namely thermodynamically favoured, in which a substance, the photocatalyst, accelerates the rate of a chemical photoreaction, induced by the absorption of light by a catalyst or a coexisting molecule. This may be the most commonly known definition of photocatalysis as it encompasses all aspects of the field including photosensitization (Serpone and Salinaro, 1999; Braslavsky, 2007).

The heterogeneous photocatalysis principle is based on the photogeneration of separated pairs electrons ( $e^-$ )/positive holes ( $h^+$ ) in the semiconductor particles under the effect of the illumination of this latter (e.g.  $TiO_2$ ) by an UV source (Eq. II.2). Photon absorption by  $TiO_2$  results in the promotion of an electron from the valence band to the conduction band of the titania, leaving behind a ‘‘hole’’ (electron vacancy) in the valence band and an excess of negative charges in the conduction band. These charge carriers either recombine inside the particle or move to its surface, where they initiate a wide range of chemical redox reactions with adsorbed organic molecules (Hoffmann et al., 1995) of an acceptor and of a donor if their redox potentials lie within the band gap.



### II.4.2. Implementation of the photocatalyst (in suspension, immobilized on a support)

The development of the UV/ $TiO_2$  process in order to achieve complete mineralization of organic pollutants has been widely tested for a large variety of chemicals. Photocatalysts are often applied in the form of suspension or slurry. In 2014, Djellabi et al. (2014) developed a new photocatalyst based on anatase  $TiO_2$ , which was prepared by impregnation with  $TiCl_4$ , a photoactive  $TiO_2$ –montmorillonite composite. The photoactivity tests showed that the activity of  $TiO_2$ –M in suspension is more important for cationic dyes where the removal rates can reach 97.1% for crystal violet. The comparison of the activity of this composite with that of the commercial P25 demonstrates that synthesized  $TiO_2$ –M exhibits a higher adsorptive behaviour and can be used as low-cost alternative to the commercial  $TiO_2$  for wastewater treatment. Several studies have been reported on the degradation of a herbicide derivative (isoproturon) and pesticide derivatives (dichlorvos, phosphamidon, triclopyr and daminozid) in which the degradation kinetics was studied under different conditions namely pH, catalyst concentration,

substrate concentration and the presence of electron acceptors ( $\text{H}_2\text{O}_2$ ,  $\text{KBrO}_3$ ,  $(\text{NH}_4)_2\text{S}_2\text{O}_8$ ). Degradation rates of these compounds were found to be strongly influenced by all the above parameters (Haque et al., 2003; Atiqur Rahman et al., 2005; Qamar et al., 2006). In slurry systems, the catalyst must be removed with a solid–liquid separation stage, which adds to the overall capital and running costs of the plant (Byrne et al., 1998; Thiruvengatachari et al., 2008). In order to make environmental applications of  $\text{TiO}_2$  photocatalysis more practical, immobilization of  $\text{TiO}_2$  or fixed to various rigid supports is required. In this regard,  $\text{TiO}_2$ -P25 (Degussa) can be immobilized onto a solid substrate such as sand, polymer films and glass (Dhananjeyan et al., 2000; Sakthivel et al., 2002). However, although immobilized systems are less photoactive than slurry systems, they can lead to comparable irradiation time to obtain the required efficiency (Colmenares and Xu, 2016).

Li et al. (2014) developed a double-cylindrical-shell (DCS) photoreactor immobilized with monolayer  $\text{TiO}_2$ -coated silica gel beads; they used UV–VIS–NIR spectroscopy analysis and kinetic studies to confirm the degradation of some pollutants. They found that the developed photocatalytic reactor, in comparison with reported slurry-suspension and thin-film photoreactors, showed higher efficiency, lower energy consumption and better repetitive operation performance for the degradation of Rhodamine B (RhB) and Methyl Orange (MO). Moreover, the development of a novel cylindrical multi-column photocatalytic reactor (CMCPR) (Li et al., 2015a) showed high photodegradation (100%) and mineralization (78.1%) for amoxicillin (AMX). On the other hand, the electrical energy consumption for photocatalytic degradation of methyl orange (MO), amoxicillin (AMX) and 3-chlorophenol (3-CP) were one thousand times less than those reported for slurry and thin-film photoreactors.

### II.4.3. Mechanism of photodegradation of chemicals

The mechanism of a conventional heterogeneous photocatalysis process can be divided into five distinct stages (Herrmann, 1999):

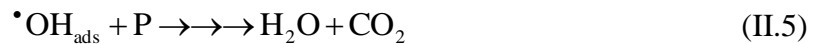
1. Diffusion of the reactants from the bulk phase to the surface of the photocatalyst;
2. Adsorption of at least one of the reactants;
3. Photocatalytic reaction for the adsorbed phase on the  $\text{TiO}_2$  surface;
4. Desorption of the product(s) from the  $\text{TiO}_2$  surface;
5. Removal of the product(s) from the interface region to the bulk fluid.

Lichtfouse et al. (2013) reported a series of oxidation-reduction reactions that might occur during  $\text{TiO}_2$  photocatalysis (Eq. II.3-II.11).

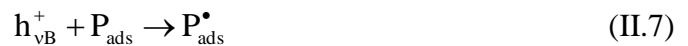
A typical characteristic of semiconducting metallic oxides (TiO<sub>2</sub>, ZnO, MoO<sub>3</sub>, CeO<sub>2</sub>, ZrO<sub>2</sub>, WO<sub>3</sub>, α-Fe<sub>2</sub>O<sub>3</sub>, SnO<sub>2</sub>, SrTiO<sub>3</sub>) is the extremely high oxidative potential of the holes. In the hole (*h*<sup>+</sup>) pathway, hydroxyl radical is formed via direct hole transfer to water which is an essential process in TiO<sub>2</sub> photocatalysis, or to hydroxyl ion (OH<sup>-</sup>) to form powerful <sup>•</sup>OH radicals (**Eq. II.3-II.4**).



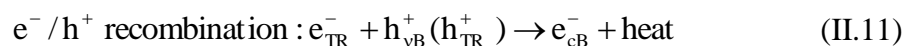
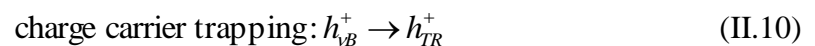
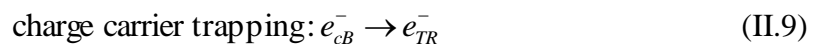
The <sup>•</sup>OH radicals are able to oxidize and react with almost all water pollutants (organic molecules) P to consequently initiate the oxidative degradation which can lead then to complete mineralization (**Eq. II.5**). When molecular oxygen is available, it is adsorbed onto the surface of TiO<sub>2</sub> and can scavenge an electron to form the superoxide anion radical (O<sub>2</sub><sup>•-</sup>) (**Eq. II.6**).



Holes can also directly oxidize pollutants P by electron transfer (**Eq II.7-II.8**).



The photogenerated e<sup>-</sup>/*h*<sup>+</sup> pairs can undergo rapid recombination within nanoseconds in the absence of electron scavengers, such as oxygen, releasing heat without favouring any reactions. The e<sub>TR</sub><sup>-</sup> and *h*<sub>TR</sub><sup>+</sup> (**Eqs. II.9-II.11**) represent the surface trap valence band electron and conduction band hole, respectively.



#### II.4.4. Factors influencing the photocatalysis phenomenon

It is known that the optical properties of TiO<sub>2</sub> and, as a consequence, its photoactivity, are strongly influenced by its characteristics like structure, morphology and particles size. For this purpose, many researchers have developed several methods for the preparation of the

photocatalyst. Moreover, the photoactivity performances are strongly dependant on the adsorption capacity of the photocatalyst, the temperature of reaction, pH, wavelength and intensity of the light source, catalyst loading, pollutant concentration, presence of anions and oxidizing agents (Das and Bhattacharyya, 2015).

#### II.4.5. Effect of reaction conditions

##### a) Temperature

Temperature is an important environmental factor; the light variation in temperature does not affect the rate of photocatalytic transformation in an important way. But, for huge variations of temperature an impact can be observed leading to an increase in radical ions attraction as a result to the presence of a variety of different ions. It may result in unusual reactivity of  $\cdot\text{OH}$  or  $\text{SO}_4^{\cdot-}$  for example. Rasoulifard et al. (2015) studied the effect of temperature on the photo-degradation of Direct Red 23 using UV-LED/ $\text{S}_2\text{O}_8^{2-}$  in the temperature range 10–80 °C. They found that increasing the temperature involved an increase in degradation rates and decolourization efficiency, the increase in temperature furthermore helped the reaction to compete more efficiently with electron–hole recombination (Karimi et al., 2014). Similar result has been reported in the study of Tolvaj et al. (2013) and Shamsipur et al. (2015). Additionally, at high temperatures ( $T \geq 70\text{--}80$  °C), the activity decreases and the apparent activation energy becomes negative. When temperature increases above 80 °C, nearing the boiling point of water, the exothermic adsorption of reactants becomes disfavoured and tends to become the rate limiting step of the whole reaction. The decrease in temperature favours adsorption (which is a spontaneous exothermic phenomenon), and especially that of the final product, which becomes the inhibitor of the reaction (Herrmann, 2010). Therefore, the optimum temperature is generally between 10 and 80 °C.

##### b) pH

In heterogeneous photocatalysis, pH is one of the operating factors that influence the rate of the photocatalytic process (Franco et al., 2009; Gmurek et al., 2015). Depending on the surface charge of the photocatalyst and the nature of the organic compound, the pH is considered as a very complex parameter. Habib et al. (2012) reported in their study that the maximum decolorization of dye pollutants occurred at pH value equal to the zero-point charge (ZPC) of the semiconductors. This is because the photocatalyst surface becomes positively charged at  $\text{pH} < \text{ZPC}$  making the electrostatic interactions between the dye and the catalyst surfaces the predominant adsorption process. Hence, the standardization of the pH conditions for the

degradation of organic compounds is very difficult to operate (Zhang et al., 2014). Chen et al. (2013) reported a relatively low degradation efficiency under acidic and neutral conditions which was attributed to: (1) it is difficult for cationic dye molecules to be adsorbed on a TiO<sub>2</sub> surface; and (2) lower pH conditions produce less active •OH radicals. Conversely, an alkaline environment favours the formation of active •OH species, thus increasing the removal efficiency (Chen et al., 2013; Chen et al., 2014). For example, TiO<sub>2</sub> in acidic conditions tends to agglomerate, reducing the surface area available for dye adsorption (Wang et al., 2006). Otherwise, the decrease in pH could lead to an increase of percent degradation (Feng et al., 2014; Karimi et al., 2014). Li et al (2015a) found that the decrease in pH of the reaction medium when the photocatalyst surface was positively charged involves an increase of the degradation efficiency because the adsorption of pollutant on the catalyst surface was facilitated by electrostatic attraction between the positively charged photocatalyst surface and organic compound anions.

### c) Wavelength and intensity of the light source

The threshold value of the wavelength corresponds to the band gap energy for the photocatalyst; e.g. for the TiO<sub>2</sub> catalyst having a band gap energy of 3.02 eV, the ideal wavelength is 400 nm (Herrmann, 1999). As discussed earlier, in some cases, sunlight may also be used for the excitation of the catalyst, leading to considerable economic savings (Velmurugan et al., 2014). The radiation source is a very important ingredient of the photocatalytic process and photon flux is a key factor in photochemical reactions. The light intensity plays an important role in the degradation of pollutants because of its effective role in the formation of high amounts of •OH (Behnajady et al., 2007). Therefore, an increase in light intensity is expected to lead to an increase in reaction rates (Guo et al., 2015); however, as the light intensity increases, its effects on reaction kinetics decrease so that its impact becomes negligible at high intensity (Faramarzpour et al., 2009). Terzian and Serpone (1995) in their studies indicated that at low light intensities (0–20 mW cm<sup>-2</sup>), the reaction rate would increase linearly with increasing light intensity (first order); at intermediate light intensities (approximately 25 mW cm<sup>-2</sup>), the reaction rate would depend on the square root of the light intensity (half order); and at high light intensities, the reaction rate is independent of the light intensity. Such an observation may be interpreted as follows: at low light intensity, reactions involving electron-hole formation predominate, while the electron-hole recombination is negligible. Nevertheless, as the light intensity is increased, electron-hole pair separation competes with electron-hole recombination, decreasing the reaction rate (Ollis et al., 1991). It is also in agreement with the findings of Assadi et al. (2013). They worked on volatile organic compounds (VOCs) and observed no

significant effect on the removal efficiency at high initial concentration, which was attributed to the fact that the degradation rate is not limited by the number of active sites; while, the effect of the UV intensity was significant at low initial concentration.

#### **d) Photocatalyst loading**

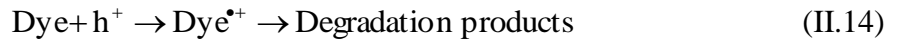
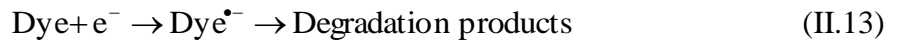
The amount of photocatalyst is an important parameter; it can affect the degradation rate of organic compounds (pesticide, dye, HAP, etc.). An increase in photocatalyst dosage contributes to increase the number of active sites but may reduce the degradation efficiency of the organic pollutant MO dye, by blocking UV irradiation (Huang et al., 2008). Nguyen et al. (2015) reported that the increase in TiO<sub>2</sub> dose increased the degradation efficiency of p-chlorophenol because TiO<sub>2</sub> exhibits a high capacity for promoting the interactions between hydroxyl radicals and organic compounds. However, when the concentration of catalyst is increased beyond an optimal value, no significant improvement of efficiency can be obtained. This effect indicates that excess photocatalyst would cause the aggregation of free catalyst and also increased opacity leading to a decrease in UV light penetration via the shielding effect of the suspended particles (Dixit et al., 2010; Esparza et al., 2010); the consequence is a lower photon transmission and low degradation rate (Xiao-gang et al., 2009). For Hu et al. (2014) a catalyst overdose in slurry system could pose a steric effect; the particle-particle interaction would block the light penetration and decreases the number of active reaction sites. In slurry and immobilized photocatalytic processes for the degradation of atrazine, the optimal photocatalyst concentrations reported in the literature for TiO<sub>2</sub> Degussa P-25 varied from 100 to 5000 mg L<sup>-1</sup>, depending on the nature of the compounds, the contaminant level and the photoreactor geometry (Parra et al., 2004).

#### **e) Pollutant concentration**

It is essential from an application point of view to study the dependence of removal efficiency on the initial concentration of organic compounds. The rate of the degradation reactions is proportional to the initial concentration of the pollutants (Saikia et al., 2015). However, for some classes of pollutants, such as organic dyes, the decolourization efficiency decreases as the initial dye concentration is increased because the solution becomes more and more impermeable to UV radiation, leading to a slower production of hydroxyl radicals ( $\bullet\text{OH}$ ) according to **Eq. II.12**. In combination with this, fewer  $\bullet\text{OH}$  available are required to oxidize more dye molecules (Tang et al., 2004). Some researchers have proposed that solution decolourization occurs through direct electron ( $e^-$ ) transfer from the catalyst surface to the dye molecule (**Eq. II.13**) (Tang and An, 1995), or/and direct oxidation by reaction with holes ( $h^+$ ) (Houas et al., 2001).



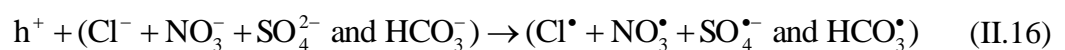
Thus, with increasing dye concentration, less photocatalyst activation will result in fewer electrons available for direct reduction and fewer holes ( $h^+$ ), which further inhibits degradation (Eq. II.14).



Baeissa (2014) found that increasing the initial concentration of methylene blue (MB) dye increases the photocatalytic efficiency in the first time; but above an optimal value, further increase causes an increase of the time needed for a total decolourization of the MB dye.

#### f) Presence of anions and oxidizing agents

For practical application of photocatalysis in water and wastewater treatment, it is imperative to investigate the influence of common matrix species on the degradation efficiency of organic pollutants. In general, the presence of sulfate, nitrate, and chloride only causes marginal reduction in pollutant removal efficiencies (Wang and Mil, 2010; Ma et al., 2014). The inhibitory effect at high anion concentrations might be generally due to two phenomena. First, anions could compete with pollutants for active sites of adsorption on the surface of photocatalyst, since their concentrations are far beyond that of pollutant. In addition, anions such as chloride, nitrate, sulfate, and bicarbonate have been reported to scavenge  $\cdot\text{OH}$  and form ionic radicals, such as  $\text{Cl}^{\cdot}$ ,  $\text{NO}_3^{\cdot}$ ,  $\text{SO}_4^{\cdot-}$  and  $\text{HCO}_3^{\cdot}/\text{CO}_3^{\cdot-}$  (Eqs. II.15–II.17) which are less reactive than  $\cdot\text{OH}$  (Burns, 1999; Rincoin et al., 2004). Kamble et al. (2006) indicated that the effect of carbonate and bicarbonate is relatively important; because these anions are alkaline in nature, it may change the surface charge of the photocatalyst.



Dissolved oxygen could be trapped by conduction band electron to form radicals such as ( $\text{O}_2^{\cdot-}$ ); therefore, reducing the re-combination of electron and holes pairs. Furthermore, the super-oxide ion generated may also react with water molecules to form hydroxyl radicals to give added photocatalytical effect to oxidize pollutants (Ku et al., 2005; Eng et al., 2012). Besides oxygen

as oxidant, some additional oxidants such as hydrogen peroxide and oxalate can accelerate reaction rates (Faramarzpour et al., 2009; Gupta et al., 2012).

#### **g) Presence of metal ions**

It is necessary to examine the photodegradation in the presence of metal ions to better understand the effect of the environmental matrix (authentic natural waters) on the removal efficiency. Feng et al. (2014) found that the photodegradation of methylparaben compared to deionized water is inhibited in natural waters in the order: Liangzi Lake < Donghu Lake < Changjiang River  $\approx$  Seawater. According to the study of Chen et al. (2011) who reported on the photodegradation of propranolol by Fe(III)-citrate complexes, metal ions such  $Mg^{2+}$ ,  $Ca^{2+}$ ,  $Cu^{2+}$ , and  $Mn^{2+}$  can form complexes with citrate in competition with Fe(III), and thus decrease the photodegradation of substrates in the Fe(III)-citrate solution.

#### **h) Effect of relative humidity on the degradation rate**

Water vapour has a significant effect on the kinetics of photocatalytic degradation. In fact, many studies have shown the effect of water vapour. Several works reported that the rate of photocatalytic elimination of organic compounds (TCE, methanol and benzene) increased with the amount of water vapour (Kim and Hong, 2002; Hennezel et al., 1998). On the other hand, Martinez et al. (2011) reported a significant decrease of the degradation rates of NO with the decrease of the humidity. They comment that the photocatalytic reaction is limited by the competition between water and the pollutant on the photoactive sites only on materials with low adsorption capacities, such as glass. Regarding VOC for instance, water vapour has no influence as shown for 1-butanol (Wang et al., 1998; Augugliaro et al., 1999). Assadi et al. (2012) indicated that the relative humidity (RH) has great and complex effect on the removal of gaseous Trimethylamine (TMA) and isovaleraldehyde (ISOV). The presence of water vapour is beneficial at low concentration due to the formation of  $\bullet OH$  radicals which contribute to the increase of degradation; while at higher RH the competitive effect against the active sites becomes predominant (Monteiro et al., 2015); similar experimental result was also observed by Ku et al. (2005).

#### **i) Effect of the nature of the reactor**

The reactor geometries may also influence the degradation efficiency. Assadi et al. (2013) studied the degradation of gaseous isovaleraldehyde in two different reactor's configurations (planar reactor and cylindrical reactor) using  $TiO_2$  deposited on a fiberglass support (GFT) photocatalyst. They found that with the same mean residence time and area of the photocatalyst

media for the two reactors, at low concentrations of isovaleraldehyde the planar reactor shows a higher selectivity (up to 25%) than the cylindrical reactor. Wang and Ku (2003) found a higher quantum yield for an optical fiber photoreactor compared to an annular photoreactor for the degradation of benzene. The decomposition of benzene rapidly decreases from 55 to 20% in the annular photoreactor after three operation cycles; while, conversions yield decreases from 85 to 20% in the optical fiber photoreactor after eight operation cycles. In the study of Behnajady et al. (2011), a tubular continuous-flow photoreactor with supported TiO<sub>2</sub>-P25 on glass plates was constructed and used for the degradation of 4-nitrophenol. The results showed that the removal efficiency of the pollutant depends on the photoreactor length. Recently, many efficient configurations of reactors have been proposed. Tang et al. (2014) proposed a high efficient aqueous-film rotating disk photocatalytic fuel cell (RDPFC) compared with the conventional immersed rotating disk; it allows the cogeneration of hydrogen and electricity, simultaneously to dye degradation.

#### II.4.6. Effect of the semiconductor

##### a) Crystalline structure effect

Much effort has been devoted to develop visible-light-sensitive photocatalysts, including modification of photocatalyst by doping with elements such as N, C and S (Liu and Chen, 2008; Pan et al., 2013; Selvaraj et al., 2013; Nezamzadeh-Ejehieh and Shirzadi, 2014; Kerkez and Boz, 2015; Sonia et al., 2015). Generally, the doped semiconductor shows higher activity than the undoped counterpart owing to the introduction of localized state above the valence band (Pan et al., 2013; Chen et al., 2015; Ruzimuradov et al., 2015). The synthesis of TiO<sub>2</sub>-SnO<sub>2</sub> heterostructures and their application to water decontamination based on the photodegradation of Rhodamine B (DeMendonça et al., 2014) shows that the heterostructures presented a higher photoactivity than commercial TiO<sub>2</sub> nanopowders, which is due to the prevention of recombination of photogenerated charges by increasing the SnO<sub>2</sub> proportion on these materials. Additionally, the longer lifetime observed might have been promoted by the increased contact area between the oxides. In order to reach higher photocatalytic activity, Behnajady and Tohidi (2015) synthesized ZnO-SnO<sub>2</sub> nanoparticles impregnated with Mg. The results indicate superior photocatalytic activity than TiO<sub>2</sub>-P25 nanoparticles. Liu (2011) studied the effect of crystalline form of titanium dioxide on the photodegradation of ethylene-vinyl acetate copolymer/low density polyethylene composite. They found that the particle size and the crystal form of TiO<sub>2</sub> play a major role in controlling the photo-activity of TiO<sub>2</sub> which can be ordered from low to high as follows: micro rutile TiO<sub>2</sub>>micro mixed crystals TiO<sub>2</sub> (rutile/anatase

=13/87)> micro anatase TiO<sub>2</sub>; while nano mixed crystals TiO<sub>2</sub> (rutile/anatase =20/80) exhibited a high photocatalytic activity.

### **b) Size effect**

Many researchers have reported the importance of controlling nanoparticle size of photocatalyst in order to achieve efficient photodegradation (Liu, 2011; Purwanto et al., 2011). The existence of an optimal size for titania in catalytic material has also been reported in several studies (Zhang et al., 1998; Baiju et al., 2007). When the photocatalyst size is reduced, the surface area increases which enhances the interfacial charge-carrier transfer rates. As a result, improvement in photocatalyst activity is observed. In addition to surface and volume recombination, the recombination of electrons/holes in the excited photocatalyst can occur (Zhang et al., 1998). When the particle size is very small, surface recombination is dominant. Thus, electrons/holes would recombine quickly and would not contribute to the photocatalytic process, resulting in a lower photocatalytic rate. At the optimal size, two parameters, surface area and the recombination process, should be optimized.

### **c) Surfaces and exposed faces effect**

In a catalytic process, the specific surface area of the materials is of great importance, because the increase in the specific surface area generates an increase in the number of active sites on the material surface. It is important to point out that the created hydroxyl radicals come from groups, which are surface bound and not free in solution (De Mendonça et al., 2011). To improve the compatibility of catalyst with dye molecules in aqueous solution, prepared Bi<sub>2</sub>S<sub>3</sub> nanostructures were surface modified via ligand exchange with the use of MPA as reported by (Zhang et al., 2010). In their work, Huang et al. (2013) reported the dependence of the dimension of nanostructured bismuth sulfide in the photodegradation of organic dyes; they found that the degree of degradation enhancement due to nanostructuring falls into the order of dots > sheets > rods. This could be attributed to the different dimensionalities reconcilable with UV absorption, namely specific surface area and crystal surface construction. On the other hand, the enhanced photocatalytic performance of heterostructured TiO<sub>2</sub>/BiOCl under simulated-solar light may be attributed to the formation of the TiO<sub>2</sub>/BiOCl heterojunction at the interface which could efficiently hinder the recombination of electron-hole pairs and facilitate the transfer of the photo-generated electrons and holes (Zhu et al., 2014).

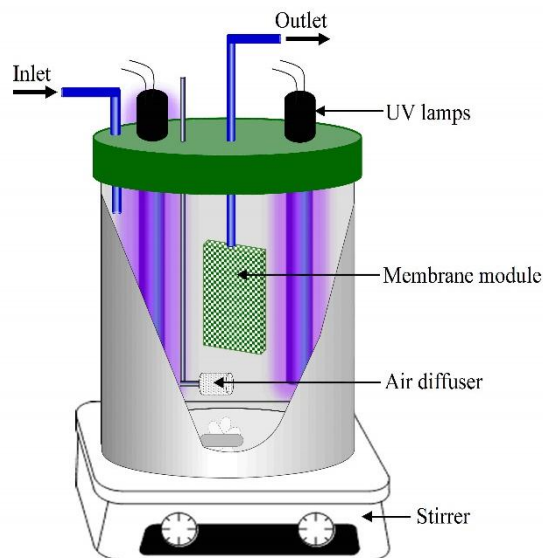
## II.5. Various designs of photocatalytic reactors

The photocatalytic process for both air and water treatment is examined in this review, since this does not imply a great difference (Tokode et al., 2015). Some papers use the term “fluid” to avoid to distinguish if there is only one phase (liquid or gas) or a mixture of two phases. In some cases, and even if a gas phase is treated, water is used as reducing agent (Das et al., 2014). All pollutants degraded in an aqueous phase can also be destroyed in air, provided the presence of certain air humidity (Herrmann, 2010).

Generally, the main performance parameters of a photocatalytic reactor are the mass transfer rate, the kinetic reaction rate, and the reaction surface area. An ideal photocatalytic reactor should have a high specific surface area, an appropriate light directly irradiating on the reaction surface and a high mass transfer. Leblebici et al. (2015) compared 12 different photoreactors designs for wastewater treatment. The comparison showed that membrane integrated slurry reactors scored the highest among the compared designs. In addition, it was shown that with efficient light distribution, the microreactor technology can prove to be the new generation of wastewater treatment reactor.

### II.5.1. Slurry photocatalytic reactor (Fig II.1)

The photocatalyst particles are suspended in the aqueous solution with the aid of mechanical stirring (Wei et al., 2011) or air sparging (Chong et al., 2011). Various slurry photoreactors have been used in photocatalytic decontamination, which include slurry annular reactor (Chong et al., 2009), photo-impinging streams cyclone reactor (Royae et al., 2014), slurry bubble column reactor (Kamble et al., 2006), fountain reactor (Puma and Yue, 2001), air-lift loop photoreactor, pulse-baffle tube photochemical reactor, rotating tube reactor, cocurrent downflow contactor reactor and thin-film reactor (Dijkstra et al. 2003; Lasa et al., 2005). Such reactor can also be externally irradiated (Palmisano et al., 2015). Slurry photoreactivity systems can be operated in batch or continuous mode. Slurry reactors show some advantages, such as high surface area, high degradation rate, no mass transfer limitation and simple reactor structure (Mohammadi-Aghdam et al., 2014).



**Figure II.1:** Slurry photoreactor

However, they also show some drawbacks, since they suffer from light penetration limitation due to the opacity of the slurry, fouling of catalysts due to the decomposition of the catalyst particles, problem of fine catalyst separation from the treated liquid in view of catalyst recycling (Shah, 2014; Hassan et al., 2016) and low light utilization efficiency.

### II.5.2. Photocatalytic membrane reactor (PMR)

In PMR, the catalyst is deposited on the membrane; this latter is made from polymers (polysulfone, polyamide, polyethersulfone, polyvinylidene fluoride, polyacrylonitrile...) (Molinari et al., 2002; Ma et al., 2014). The membrane is irradiated after its immersion inside the photoreactor. It mainly allows to confine the photocatalyst by means of the presence of the membrane, enabling to operate with high amounts of catalyst, to control the residence time of the pollutant in the reactor and also acting as a selective barrier for the species to be degraded (Huang et al., 2007; Choo et al., 2008).

The continuous membrane photoreactor associates both the advantages of classical photoreactors (catalyst in suspension) and membrane processes (separation at molecular level): to realize a continuous process (avoid the catalyst recovery step) with simultaneous product(s) separation from the reaction environment. Numerous configurations of photocatalytic membrane reactors have been proposed for the treatment of wastewaters by Molinari et al. (2002); they designed irradiated cells containing the catalyst deposited on a membrane. Wang et al. (2012) fabricated an original type of membrane photoreactor; they used a hybrid membrane photoreactor combining a photoreactor irradiated with visible-light-emitting diode (Vis-LED) and a cross-flow microfiltration (polyvinylidene fluoride (PVDF) MF membrane)

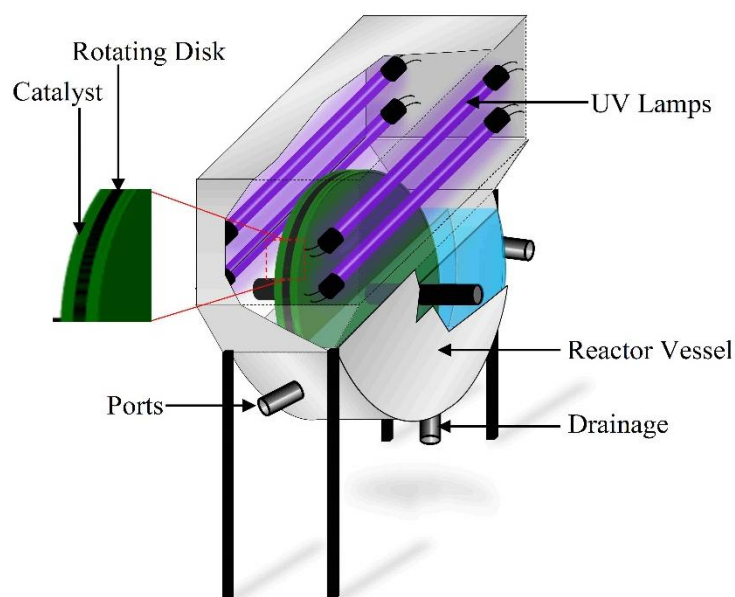
membrane module for the simultaneous degradation of penicillin G (PG) and the separation of visible-light responsive  $\text{TiO}_2$  particles.

This type of reactor can also be combined with slurry photoreactor to give slurry membrane photoreactor (Laohaprapanon et al., 2015).

### II.5.3. Rotating-drum photoreactor

The rotating disk photocatalytic reactor has three major components: a reactor vessel that has a semicircular form, a rotating disk loaded with  $\text{TiO}_2$  catalyst and UV sources (**Figure II.2**). In this reactor, the mixing of the solution is achieved by rotation of the disk while the photocatalytic reactions occur on the UV-irradiated photocatalyst thin film, which is attached on the surface of the support (disk).

The degradation rates of the organic compounds can be controlled by many design parameters including the light intensity, the liquid flow rate and the level of the aqueous solution in the reaction vessel (Dionysiou et al., 2000), as well as the illuminated surface area of the catalyst, the rotational speed of the disk and the thickness of the carried liquid film on the rotating disk (Salu et al., 2011; Zhang et al., 2011).

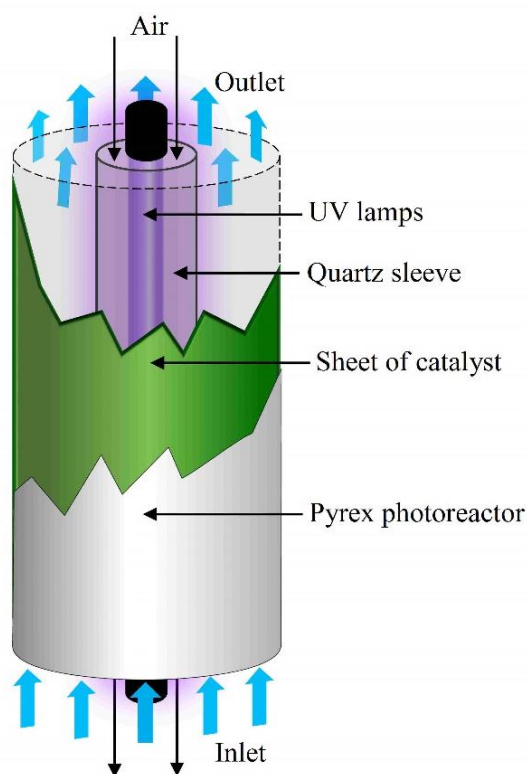


**Figure II.2:** Rotating-drum photoreactor

A new configuration of this type of photoreactor has been recently proposed (Tang et al., 2014); this configuration is named aqueous-film rotating disk photocatalytic fuel cell (RDPFC); it is characterized by simultaneous production of hydrogen and electricity concomitantly with an efficient degradation of high concentrations of dye wastewater.

### II.5.4. Annular photoreactor

The annular photocatalytic reactor consisted in two concentric cylinders that form an annular space with a certain distance surrounding a UV fluorescent lamp with an appropriate emitting wavelength range (**Figure II.3**). This geometry has the advantage of providing a symmetrical irradiation. The lamp is cooled by air flowing freely within the open central section of the reactor. These reactors may be also externally irradiated by UV fluorescent lamps (Palmisano et al., 2015). In annular photoreactors, the catalyst is suspended in the solution and is allowed to flow upwards in the annular space (Andreozzi et al., 2000; Chong et al., 2009) or supported on stainless steel sieve plate rings positioned horizontally in the annulus space (Souzanchi et al., 2013); it can also cover the inner side of the larger tube (Ku et al., 2005; Assadi et al., 2012). The flow is introduced in the annular space through inlet(s) surrounding the bottom and collected at outlet(s) surrounding the top so as to ensure a uniform flow. In addition, the bottom of the annular space is filled with glass beads to ensure a good homogenization before entering the irradiation section and the system works in a closed loop.



**Figure II.3:** Annular photoreactor

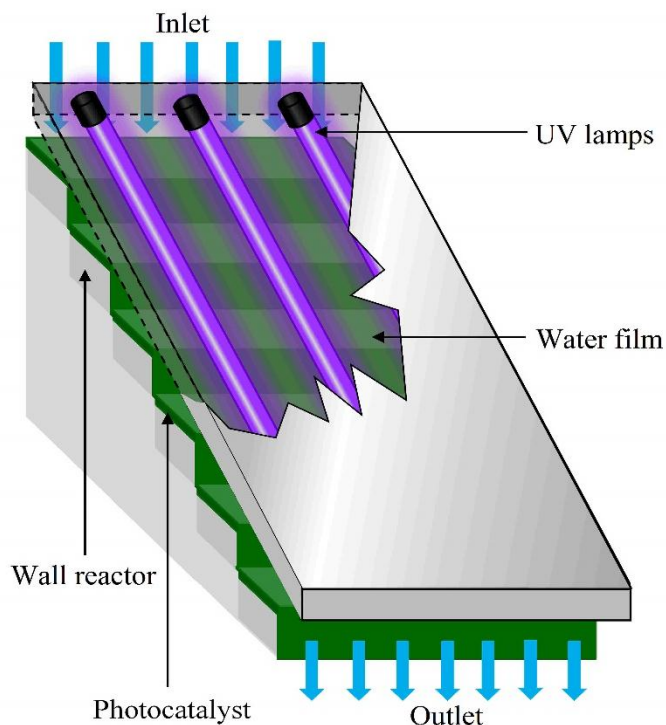
Zahraa et al. (2003) applied an aqueous suspension of  $\text{TiO}_2$  for the degradation of atrazine; they used an UV lamp longer than the annular reactor to obtain 80% of efficiency of the emitted light. Thomas et al. (2014) fabricated another type of annular photoreactor; they deposited the photocatalyst ( $\text{TiO}_2$ ) on the fiberglass. In this reactor, the sheet of catalyst-deposited fiberglass



is rolled up and placed in the reactor so that it is plated on the inside of the external cylinder. Nevertheless, both faces of the sheet are in contact with the liquid and are sensitive to light, as the paper is permeable to both liquid and light. In a similar work, [Behnajady et al. \(2007\)](#) used a continuous-flow photoreactor with immobilized  $\text{TiO}_2$  on glass plates for degrading a monoazo dye present in an aqueous phase. An annular photoreactor can also be packed with transparent cellulose acetate monolithic structures coated with a catalyst ([Monteiro et al., 2015](#)).

### II.5.5. Closed-loop step photoreactor

Closed-loop step photoreactor consists of several parts: a tank, a pump, a spillway at the top and steps. The reactor is made of six regular steps of the same dimensions, covered with the photocatalytic media (containing  $\text{TiO}_2$ ); this last is irradiated by three UV-lamps placed inside a cover ([Brosillon et al., 2008](#); [Chebli et al., 2010](#)) (**Figure II.4**). The configuration of this reactor allows a uniform distribution of the water in the irradiated area and the thin film of liquid absorbs very little UV irradiation and as a consequence the photo-activation of the catalyst is higher ([Brosillon et al., 2011](#)). The high surface area also facilitates oxygen mass transfer from the air to the liquid phase resulting in a diminution of the electron-hole pair recombination, thus increasing the overall efficiency of the photocatalytic reaction.

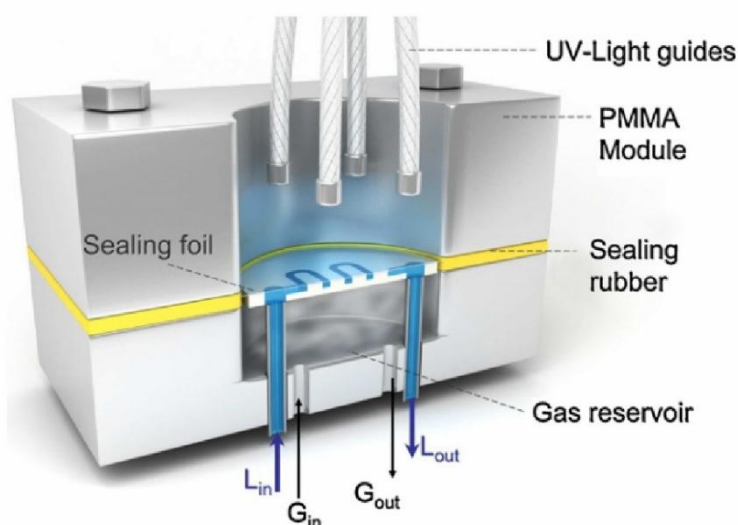


**Figure II.4:** Closed-loop Step photoreactor

### II.5.6. Microphotoreactor

Microreactors are characterized by miniaturized dimensions which provide: (1) a reduced path for the light, decreasing photon transfer limitations and leading to high illumination homogeneity along the reactor (Coyle and Oelgemoller, 2008), (2) a high surface to volume ratio, which leads to the enhancement of heat and mass transfer (reduces mass transfer limitations) (Van Gerven et al., 2007). Several configurations of microphotoreactor have been reported by researchers (Eskandarloo et al., 2015). Among them, falling film microreactors utilized in G–L reactions, in which a thin falling liquid film flows by gravitational force along a microstructured surface while it is illuminated by UV light and exposed to a co-flowing gas (Coyle and Oelgemoller, 2008). But, these reactors can suffer from mass transfer limitations. In the dispersed phase microreactors, the gaseous reactant is dispersed in the liquid phase (e.g. slug flow, annular flow) flowing in the microchannel (Kreutzer et al., 2005; Lindstrom et al., 2007).

Recently porous photocatalytic membrane microreactors have been reported to benefit from a stable gas–liquid–solid (G–L–S) interface allowing a continuous supply of gaseous reactants and a reduced light path (Aran et al., 2011) (Figure II.5).



**Figure II.5:** Schematic representation of the fabricated porous photocatalytic membrane microreactor (PPMM) reactor module (cross-sectional view) (Aran et al., 2011)

## II.6. Retrospective on research on the photocatalytic degradation of organic pollutants - Case study of synthetic dyes

The use of photocatalytic reactors for wastewater treatment and precisely for the degradation of synthetic dyes is not new (Table II.1). Dyes represent an important category of organic

compounds, which has a lot of applications in our daily life, in clothing, food, paper, leather, cosmetics, plastics, drugs, electronics and printing. The modern textile industry consumes about 80% of all synthetic dyes produced, with 700,000 tons of dyes applied to 40 million tons of fabric annually (Rajeshwar et al., 2008). Many researchers have already introduced diverse types of photocatalytic reactors for the degradation of a variety of compounds at different scales of operation. It should be noted that the studies considered here to illustrate the subject are only a few part of the wide literature available on this subject. As shown in **Table II.1**, percentages of decolorization are very variable. This is caused by the different designs of the photoreactors used and by the various experimental conditions (initial concentration and time of reaction), especially concerning the nature of catalyst as well as by the methods of process elaboration. Particularly, for the dye, Rhodamine B, tested by several researchers, the percentage of decolorization varied from 79.8 and 100%.

However, it is important to note that 12 hours were necessary to degrade 10 mg/L of Rhodamine B in the presence of TiO<sub>2</sub>-coated beads to achieve 90% of dye decolorization (Li et al., 2014). There is a significant drawback for the suspended system, since there is a need to separate the TiO<sub>2</sub> nanoparticles after the photocatalytic reaction in view of their reuse. Recently considerable interest has been focused on sol-gel derived nanocomposites films using different kinds of substrates (Li et al., 2014; Mohammadi-Aghdam et al., 2014). The use of nanostructured titania supported over volcanic ashes (TVA) presents the advantage that it can be easily separated from water, thus avoiding solid-liquid separation. Moreover, its performance is not dependent on the solution pH and can maintain its capacity for dye degradation after several operation cycles, with however some increase in the contact time (Esparza et al., 2010). Overall, the use of solar-light driven supported catalyst (PdS/ZnS NPs doped PVAc hybrid electrospun nanofiber mat) might avoid the need of secondary operation like liquid-solid separation. Because of its hydrophobicity, it can float on water and can be easily applied for polluted water treatment in open surface and can be used for potential pollutant treatment (Panthi et al., 2015).

The technology of heterogeneous photocatalysis based on the traditional UV lamps appears relatively limited due to a high-energy requirement associated to the high input power and low light efficiency (Wurtele et al., 2011). However, LEDs light sources represent an important improvement owing to some advantageous aspects, like high efficiency, compactness, lower power requirement, robustness, lower operating temperature, long life times, no disposal problems and no warm-up time (Rasoulifard et al., 2014). The works of Rasoulifard et al. (2015) revealed that UV-LEDs continuous photoreactor could be energy-efficiently applied for the degradation of low-levels of organic pollutants particularly synthetic dyes.

In addition, the high photoactivity of TiO<sub>2</sub> and metal-doped TiO<sub>2</sub> nanocatalysts supported over monolith channels for dyes photoreduction is obviously due to large illuminated surface area in monolith channels (Pinho et al., 2015), fast electron transfer with hindered recombination rates (Tahir et al., 2015a), high mobility of electron on the catalyst surface, efficient desorption of products and high photonic efficiency (Tahir et al., 2015b).

**Table II.1:** Some hazardous chemicals and photoreactor design

<i>Photoreactor type</i>	<i>Catalyst</i>	<i>Chemicals (init.conc.)</i>	<i>Decolorization (%)</i>	<i>Time needed</i>	<i>References</i>
<i>immobilized photoreactor</i>	ZnO nanowires	Methylene blue (5 mg/L)	99.4	120 min	Xue et al., (2015)
	S,N-codoped TiO <sub>2</sub>	Methyl orange (7 mg/L)	96.0	3 h	Khalilian et al. (2015)
	Tu-TiO <sub>2</sub>	Methyl orange (7 mg/L)	92.0	9 h	-
	meso-TiO <sub>2</sub> /SAC	Humic acid (20 mg/L)	80.3	10 h	Baek et al. (2013)
<i>Floating-bed photoreactor</i>	TiO <sub>2</sub> PC-500	Phenazopyridine (10mg/L)	89.10	150 min	Fathinia et al. (2013)
	TiO <sub>2</sub> nanoparticules	Furfural (0.5mmol/L)	99.6	120 min	Faramarzpour et al. (2009)
<i>Annular Sieve-Plate photoreactor</i>	Degussa P-25	Phenol (0.5mmol/L)	100	360 min	Souzanchi et al. (2013)
	-	Reactive Red 198 (50 mg/L)	100	35 min	Mahmoodi et al. (2006)
<i>double-cylindrical-shell (DCS)</i>	TiO <sub>2</sub> /β-SiC	Diuron (10 mg /L)	100	14 h	Kouamé et al. (2012)
	TiO <sub>2</sub> -coated beads	Rhodamine B (10mg/L)	90.4	12 h	Li et al., (2014)
<i>Cylindrical multi-column (CMCPR)</i>	-	Methyl Orange (10mg/L)	/	/	-
	TiO <sub>2</sub> -coated beads	Methyl Orange (10mg/L)	96.5	3 h	Li et al.,(2015a)
	-	Amoxicillin (100mg/L)	57.7	3 h	-
<i>Membrane photocatalytic reactor</i>	-	3-chlorophenol (25mg/L)	100	3 h	-
	PP-g-PVBMC-POM	Acid orange 7 (0.02 g/L)	95	2 h	Ma et al.,(2014)
<b><i>Thin-film</i></b>	Fe-doped TiO <sub>2</sub>	Methyl Orange (10mg/L)	35.3	3 h	Zhang et al. (2013)
<i>a spiral photoreactor</i>	TiO <sub>2</sub> film	4-tert-octylphenol (10 mg/L)	91.2	45 min	Wu et al. (2012)
	-	Benzene (20 ppmv)	80	4 h	Wang et al. (2003)
<i>optical fiber photoreactor</i>	Ag/H <sub>3</sub> PW <sub>12</sub> O <sub>40</sub> /TiO <sub>2</sub> -1	Rhodamine B (20 mg/L)	98.8	3 h	Zhang et al. (2012)
	-	4-nitrophenol (10 mg/L)	97.1	3 h	-
<i>film-coated optical fiber</i>	Degussa P-25	Methyl parathion (50 µg/L)	99.85	24 h	Senthilnathan et al. (2012)
	-	Acetone (ppmv)	100	200 min	Ku et al., (2005)
	-	Methyl Orange (10mg/L)	100	1.5 h	Xiao-gang et al. (2009)
	-	Dichlorvos (50 µg/L)	100	24 h	-
	-	Lindane (50 µg/L)	99.09	24 h	-
	N-doped TiO <sub>2</sub>	Methyl parathion (50 µg/L)	99.54	24 h	-
	-	Dichlorvos (50 µg/L)	99.50	24 h	-
<i>Rotating disk photocatalytic fuel cell</i>	-	Lindane (50 µg/L)	97.74	24 h	-
	TiO <sub>2</sub> /Ti	Reactive brilliant red X-3B (300 mg/L)	100	2 h	Tang et al., (2014)
	-	Rhodamine B (100 mg/L)	100	2 h	-

<i>Rotating disk photoreactor</i>	titanium disk	Reactive brilliant red X-3B (20 mg/L)	90.4	2 h	-
	-	Rhodamine B (10 mg/L)	80.6	2 h	-
	-	TiO <sub>2</sub> -nanotube/Ti	Rhodamine B (20 mg/L)	90	3 h
<b>Slurry</b>	CdS-TiO <sub>2</sub> -Au Anatase	Methyl Orange (10mg/L)	70.9	5 h	Lv et al. (2012)
<i>slurry membrane</i>	ZnO	Remazol Black B (50mg/L)	100	60 min	Gouvêa Carlos et al., (2000)
	-	Remazol Brilliant Blue R (50mg/L)	100	60 min	-
	-	Remazol Red F3B (150mg/L)	99	60 min	Akyol et al., (2005)
	-	Reactive Red 15 (100mg/L)	95	60 min	Khattab et al., (2012)
	-	Reactive Black 5 (75mg/L)	95	60 min	Laohaprapanon et al., (2015)
	TiO <sub>2</sub>	Amoxicillin (104mg/L)	38.7	5 h	Elmolla et al. (2010)
	-	Phenoxy-acetic acid (200 mg/L)	100	1.5 h	Kamble et al. (2006)
	TiO <sub>2</sub> /AC-HP	3-chlorophenol (40mg/L)	98.0	5 h	El-Sheikh et al. (2007)
<i>Annular</i>	0.3wt%Pd/CaSn(OH) <sub>6</sub>	Methylene blue (100 ppm)	100	30 min	Baeissa (2014)
<b>Suspension</b>	Degussa P-25	Dodecylbenzene sulfonate (μ87mmol/L)	100	90 min	Eng et al. (2012)
	-	Cetylpyridinium chloride (μ87mmol/L)	100	90 min	-
	-	Alizarin S (84.2 μmol/l)	100	3 h	Lachheb et al., (2002)
	-	Methyl Red (84.2 μmol/l)	100	3 h	-
	-	Methylene Blue (84.2 μmol/l)	100	3 h	-
	-	Congo Red (84.2 μmol/l)	100	3 h	-
	-	Methyl Red (84.2 μmol/l)	100	3 h	-
	-	Humic acid (10mg/L)	100	150min	Wei et al., (2011)
	-	Paraquat (100 mg/L)	90	3 h	Lee et al. (2003)
	-	Isoproturon (0.5mmol/L)	94.8	80 min	Haque et al. (2003)
	-	Acid Red 1 (0.025mmol/L)	≈90.0	≈250 min	Bernardini et al. (2010)
	-	Pirimiphos-methyl (31.8μmol/L)	>98.0	10 min	Herrmann et al. (1999)
	-	Acid orange 8 (0.25mmol/L)	75.0	90 min	Saquib et al. (2003a)
	-	Remazol Brilliant Blue (0.25mmol/L)	100	120 min	Saquib et al. (2002)
	-	Gentian violet (0.18 mmol/L)	100	90 min	Saquib et al. (2003b)
	-	<i>p</i> -chlorophenol (0.50 mmol/L)	98	150 min	Nguyen et al. (2015)
	-	Phenol (100 mg/L)	94	4 h	Royae et al. (2014)
	TiO <sub>2</sub> -M	Dimethyl terephthalate (0.25 mmol/L)	90.0	75 min	Rahman et al. (2003)
	-	Crystal violet (10 <sup>-4</sup> mol/L)	97.1	350 min	Djellabi et al. (2014)
	-	Methylene blue (10 <sup>-4</sup> mol/L)	93.2	-	-

-	Rhodamine B ( $10^{-4}$ mol/L)	79.8	-	-
-	Methyl orange ( $10^{-4}$ mol/L)	36.1	-	-
-	Congo red ( $10^{-4}$ mol/L)	22.6	-	-
TiO <sub>2</sub> nanotubes	Indigo carmine dye ( $5 \times 10^{-5}$ mol/L)	100	60 min	Costa et al. (2009)
N-doped TiO <sub>2</sub>	Bisphenol-A (5.0 mg/L)	90	2 h	Subagio et al. (2010)
C-N codoped TiO <sub>2</sub>	Bisphenol A (5 ppm)	99	5 h	Wang et al. (2010)
ZnAlTi (LDHs)	Methylene blue (10 mg/L)	99	2 h	Wang et al. (2014)
m-BiVO <sub>4</sub> (RLS)	Rhodamine B (10 mg/L)	100	6 h	Hu et al., (2014)
BiOBr–Mt	Rhodamine B (40 mg/L)	99	2 h	Xu et al., (2014)
AgCl/Ag <sub>3</sub> PO <sub>4</sub> /GO-3%	Methylene blue (15 mg/L)	100	40 min	Cao et al., (2015)
SnO <sub>2</sub> /Zn <sub>2</sub> SnO <sub>4</sub>	Rhodamine B ( $10^{-5}$ mol/L)	100	100 min	Li et al., (2015b)
TiO <sub>2</sub>	Reactive Black 5 (1 ppm)	97	150 min	Chong et al., (2015)
CdS microspheres	Methylene blue (3 mg/L)	≈100	3 h	Repo et al., (2013)
-	Phenol red (3 mg/L)	≈100	3 h	-
-	Methyl red (3 mg/L)	≈100	3 h	-
Schwertmannite	Acid orange 7 (50 mg/L)	97.4	120 min	Guo et al., (2015)
BiVO <sub>4</sub>	Rhodamine B (10 mg/L)	100	6 h	Hu et al., (2014)
ZnFe <sub>2</sub> O <sub>4</sub> nanoplates	Rhodamine B (10 mg/L)	100	40 min	Han et al., (2014)
TVA	Methylene blue (20 ppm)	100	1 h	Esparza et al., (2010)
ZnO flowers	Malachite green (0.2 g/L)	90.87	100 min	Saikia et al., (2015)
PdS/ZnS–PVAc henm	Methylene blue (10 ppm)	100	100 min	Panthi et al., (2015)
amylose–HNT–TiO <sub>2</sub>	4-nitrophenol (10 mg/L)	90	4 h	Zheng et al., (2015)
-	Methylene blue (32 mg/L)	90	10 h	-
Silica nanoparticles	Acridine orange ( $10^{-5}$ mol/L)	58	50 min	Selvaggi et al. (2015)

**SAC:** Spherical Activated Carbon; **LDHs:** Layered Double Hydroxides; **RLS:** Rod-Like Structures; **BiOBr–Mt:** BiOBr–montmorillonite composites; **GO:** graphene oxide-loaded; **TVA:** nanostructured titania supported over volcanic ashes; **henm:** PdS/ZnS–PVAc hybrid electrospun nanofiber mat.

## II.7. Conclusion

The contamination of air and water bodies can affect the environment integrity and induce a real threat to human health. Photocatalysis process, considered as one of the advanced oxidation processes, can be an alternative for the treatment of industrial wastewaters before their discharge in natural ecosystems.

Diverse types of photoreactors used for liquid and gas phase oxidation and pollutant degradation are typically based on the slurry system; however, its application is severely constrained by low-efficient utilization of incident light and difficult separation of nano-sized particles of catalyst after reaction. The continuous membrane photoreactor associates both the advantages of separation at a molecular level, while avoiding the catalyst recovery step. In addition, the majority of the photochemical experiments are performed in the presence of new synthetic photocatalyst with solar light source or artificial light.

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# **CHAPITRE III: Performance Photocatalytique du Polyester Imprégné de TiO<sub>2</sub> pour la Dégradation du Vert Cibacron : Implications du Prétraitement de Surface et de la Microstructure**

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## **Photocatalytic Performance of TiO<sub>2</sub> Impregnated Polyester for the Degradation of Reactive Green 12: Implications of the Surface Pretreatment and the Microstructure**

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## Préambule

Dans ce chapitre on a choisi des catalyseurs synthétiques supportés pour éviter le problème de la récupération ultérieure des nanoparticules du catalyseur pour une éventuelle réutilisation. Le semi-conducteur choisi c'est le TiO<sub>2</sub> imprégné sur du polyester. Mais durant la préparation deux techniques de prétraitement de surface (activation par plasma- Fréquence Radio (FR) et activation par Photons UV-C) de ce dernier pour créer des groupes polarisés ont été testés.

La caractérisation des catalyseurs fabriqués par IRTF, MET, imagerie microscopique et DRX a montré des microstructures, à des tailles cristallines et à des activités photocatalytiques légèrement différentes. Le colorant synthétique de textile Reactive Green (RG 12) est choisi comme une molécule modèle pour les tests photocatalytiques. Les tests des deux catalyseurs n'ont montré aucune activité photocatalytique pour le polyester activé par plasma-FR en raison du mode de prétraitement. Cependant, la performance photocatalytique du catalyseur activé par UV-C a été étudiée en étudiant les conditions optimales de réaction de dégradation de RG 12 telles que la concentration initiale de polluant, la lumière appliquée (UV ou Visible), la quantité du catalyseur et la présence de peroxyde d'hydrogène à différentes concentrations.

Dans des conditions opératoires optimisées obtenues (dose de catalyseur de 5,18 g/L et concentration initiale en colorant de 2 mg/L), l'élimination du RG 12 atteint 100% sous lumière UV et 87,14% sous lumière visible en 115 min. Les résultats cinétiques ont montré que l'élimination de ce colorant récalcitrant suit presque un modèle de Langmuir-Hinshelwood (L-H) avec un coefficient de régression ( $R^2$ ) de 0,926. L'activité du catalyseur s'est révélée stable pendant plus de cinq cycles de réutilisation.

## Nomenclature

<b>AOPs:</b>	Advanced Oxidation Processes
<b>DRX:</b>	Diffraction des Rayons-X
<b>FTIR:</b>	Fourier Transform InfraRed Spectroscopy
<b>IRTF</b>	Infra-Rouge à Transformé de Fourier
<b>L-H:</b>	Langmuir-Hinshelwood
<b>MET:</b>	Microscope électronique à transmission
<b>PES:</b>	Polyester
<b>RF:</b>	Radio Frequency
<b>RG-12:</b>	Reactive Green 12
<b>ROS:</b>	Reactive Oxygen Species



<b>TEM:</b>	Transmission Electron Microscopy
<b>UV:</b>	Ultra Violet
<b>WHO:</b>	World Health Organization
<b>XRD:</b>	X-ray diffraction

## Abstract

In the present work, we investigate the degradation of recalcitrant industrial textile dye (Reactive Green 12) in aqueous solution by TiO<sub>2</sub> impregnated polyester at room temperature. The TiO<sub>2</sub> loading on polyester was optimized using different polyester pretreatment (plasma surface activation and UV-C photons). The applied surface pretreatments led to slightly different microstructure, crystalline sizes and photocatalytic activities. Both catalysts tests showed no photocatalytic activity for plasma RF activated polyester due to the way of pretreatment. However, the photocatalytic performance of UV-C activated catalyst was investigated studying the optimal reaction conditions such as pollutant initial concentration, applied light (UV or visible), catalyst loading and the presence of hydrogen peroxide at different concentrations. Under optimized operating conditions namely catalyst dose of 5.18 g/L and initial dye concentration of 2 mg/L, the removal of Reactive green 12 reached 100% under UV light and 87.14% under visible light within 120 min. Moreover, the presence of hydrogen peroxide showed a positive impact on the degradation, since the time needed for total dye decreased to 80 min under UV light irradiation for a [H<sub>2</sub>O<sub>2</sub>]<sub>0</sub> to [RG-12]<sub>0</sub> ratio in the range 20–30. The kinetic results showed that the removal of this recalcitrant dye nearly followed a Langmuir-Hinshelwood (L-H) model with a regression coefficient (R<sup>2</sup>) value of 0.926. The catalyst activity was found to be stable for more than five reuse cycles.

**Keywords:** Polyester, Photocatalytic degradation, Reactive green 12, UV-C, RF-Plasma, Textile dyes.

### III.1. Introduction

Dyeing factories around the world are dumping millions of tons dye effluent into rivers, lakes and natural waters. Reactive dyes, which are known to have good practical applications, have been found to cause adverse effects not only to the humans but also to the environment, such as allergy, dermatitis, cancer, necrosis...etc. (Cardoso et al., 2011; De Lima al., 2011). A suitable and sustainable treatment method for the removal of these pollutants is needed today.

During the last decades, Advanced Oxidation Processes (AOPs) emerged as innovative technologies to treat wastewaters containing recalcitrant molecules (Zhu et al., 2004; Lee et al., 2003; Taborda et al., 200). Among them, Heterogeneous photocatalysis has attracted increased interest due to its simplicity, effectivity and the use of environmentally friendly and low-cost catalysts.

Recent developments in the photocatalytic degradations have been carried out using novel photo-catalysts at different forms and with diverse performance in the pollutants mineralization (Zhang et al., 2016a; Zhang et al., 2016b; Zhang et al., 2017).

The use of silver and strontium co-doped TiO<sub>2</sub> nanoparticles synthesized by a modified sol-gel route for the degradation of Direct Green-6 and Reactive Blue-160 under UV & visible light showed higher catalytic activity compared to undoped TiO<sub>2</sub>, a complete mineralization of the dye molecules was also achieved and studied in details (Naraginti et al., 2015). Some studies reported on the exploitation of photocatalytic fuel cell with immobilized ZnO photoanode for the enhancement of the degradation of Reactive Green 19 and the generation of electricity at the same time (Lee et al., 2017). Recently, Yola et al., reported the synthesis of a novel composite containing silver nanoparticles (AgNPs) and colemanite ore waste (COW) that had been tested to remove reactive dyes (Yellow 86 and Reactive Red 2), they found a high photocatalytic activity for the degradation of the reactive dyes from single and binary dye solutions (Yola et al., 2014).

The use of nanoparticles/suspended photocatalysts poses the problem of the catalyst removal after the wastewater treatment. To overcome this problem, researchers supported the photocatalysts on different substrates. A variety of substrates had been tested as support for the catalyst such as glass, carbon fibers, polymers, etc. (Chen et al., 2016; Vild et al., 2016). In this study we are using polyester as support for TiO<sub>2</sub> because of its flexibility, relative stability, resistant to UV, and low-cost (Donelli et al., 2010). The low surface energy of polyester leads to poor TiO<sub>2</sub> nanoparticles adhesion. This is why a surface pretreatment/functionalization is needed to create surface polarity able to interact with TiO<sub>2</sub> nanoparticles. Sudrajat et al. (2010) reported the pretreatment of polyester surface with alkali before coating it with N-doped WO<sub>3</sub> photocatalyst. This led to the improvement of the polyester hydrophilicity and the prepared photocatalyst showed a high activity under solar light for the degradation of amaranth (Sudrajat and Babel, 2010). In another work, the use of a facile spray coating method to coated N-TiO<sub>2</sub> onto polyester filters showed an excellent photocatalytic performance for the removal of gaseous toluene under visible light (Zhang et al., 2016c).

Rtimi et al., recently reported the performance of TiO<sub>2</sub> impregnated on RF-Plasma pretreated polyester leading to *Escherichia coli* inactivation under visible light (Baghriche et al., 2013).

To the best of our knowledge, there is a lack of works dealing with the degradation of reactive dyes on coated polyester for wastewater treatment. It was therefore the purpose of this study and a recalcitrant industrial reactive dye (Reactive green 12) was considered as the target compound. The performance of TiO<sub>2</sub> impregnated on differently pretreated polyester surfaces (RF-plasma and UV-C photons) was consequently investigated for the removal of the dye under UV and visible light.

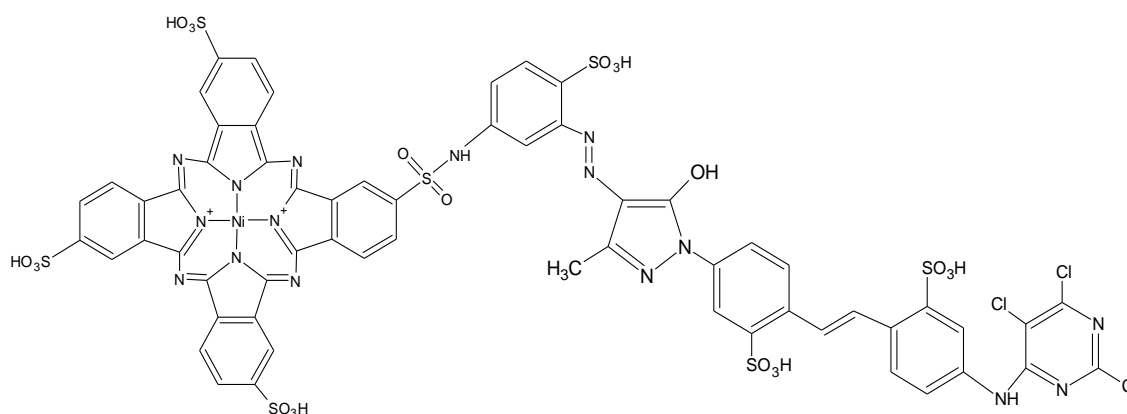
## III.2. Experimental

### III.2.1. Materials

Hydrogen peroxide (35 wt%, Acros), Reactive Green 12 dye (>99%, MW =1837 g mol<sup>-1</sup>) procured from the textile manufacture of Constantine (Algeria) was used as received. The aqueous solutions were prepared using ultra-pure water with a resistance of 15.0 MΩ cm. Physico-chemical properties of RG-12 dye are shown in **Table III.1** and its structure is presented in **Figure III.1**.

**Table III.1:** Physicochemical properties of RG-12

Propriety	Reactive green 12 (Cibacron Green LS-3B)
Empirical formula	C <sub>60</sub> H <sub>29</sub> Cl <sub>3</sub> N <sub>16</sub> NiO <sub>21</sub> S <sub>6</sub> Na
Molecular weight (g/mol)	1837
Abbreviation	RG-12
Dyer class	Reactive dye
λ <sub>max</sub> (nm)	615



**Figure III.1:** Chemical structure of RG-12.

### III.2.2. Polyester pretreatment using RF-plasma and vacuum UV-C photons

RF-plasma pretreatment of textiles consists on the application of electromagnetic radiation at low pressure (1 Torr). Vacuum enhances the capture length of the electron avoiding collision deactivation. Residual O<sub>2</sub> generates cations anions (O<sup>-</sup>, O<sup>+</sup>), radicals, excited states, molecules and electrons with high energy in a system where the local generated heat has a non-homogeneous distribution in a non-equilibrium situation. In the RF-cavity intense local heat develops breaking H- and intermolecular bonds in the textile fabrics at a pressure of 1 Torr. Intermolecular C-C bond scissions occur and the O<sub>2</sub> containing hydrophilic functional groups increase in the polyester leading to an improved wettability of these textiles as recently reported (Rtimi, 2016). In the presence of O<sub>2</sub>, the principal species formed on the polyester surface are: -COO<sup>-</sup>, percarboxylic species, -O-O-, phenolic and lactam species (Baghriche et al., 2013; Rtimi, 2016).

The UVC light excitation at 185 nm does not have the energy content to produce cationic O<sup>+</sup> and anionic oxygen O<sup>-</sup> species, as it is the case of RF-plasma. This light only leads to excited O\*: O<sub>2</sub> + UVC → 2O\*. The optical absorption between the light and the textile positioned at 3 mm of the light source at 1 atm air is very low since ε<sub>O<sub>2</sub></sub> (185 nm) = 2.6 M<sup>-1</sup> cm<sup>-1</sup> and ε<sub>N<sub>2</sub></sub> (185 nm) = 0.3 M<sup>-1</sup> cm<sup>-1</sup> at 185 nm. Practically, no photons are lost in the optical pathway between the light source and the sample. Polyester fabrics pretreated by UVC introduced surface activation with more evenly distributed than pretreatment with RF-plasma. Vacuum-UVC light radiant energy at 185 nm is higher than 495 kJ/mol, the energy required for the reaction O<sub>2</sub> → 2O\*. The absence of cationic or anionic oxygen leads to more uniform distribution in the activated sites on the polyester. This in turn leads more uniform charged/polar sites on the polyester surface able to bond TiO<sub>2</sub> (Rtimi, 2016).

### III.2.3. Catalyst preparation

The titanium tetra-isopropoxide (TTIP, Sigma Aldrich) was dissolved in isopropanol in a 1:13 molar ratio to obtain TiO<sub>2</sub> colloidal suspensions. The formed solution was poured into a beaker with 50 ml of 0.1M HNO<sub>3</sub>. The polyester samples of 10x10 cm of dimension were immersed into the acid TiO<sub>2</sub> precursor suspension and heated at 80°C during 120 min under continuous stirring in a reflux condenser. The obtained polyester fabrics were removed and rinsed; in order to remove the unbounded TiO<sub>2</sub> an ultrasound bath treatment (for 2 min) was necessary. The ultrasonication was performed in an ultrasound bath Elgasonic at low intensity used for cleaning (50 w).

### III.2.4. Photocatalytic activity

The photocatalytic activity of TiO<sub>2</sub> deposited on the polyester fabrics was evaluated by examining the degradation of 500 ml of the RG-12 dye solution in Schott Duran glass reactor under magnetic stirring. The reaction system includes a 9-Watt UV Philips Bulb lamp emitting a UV-vis light ( $\lambda=365$  nm) with measured intensity of 20 W/m<sup>2</sup> with a (VLX 3 W) radiometer. For the catalyst activity test under visible-light, an S G23 9W (840) lamp (Sylvania) was used provided with a UV light filter. The solution was stirred in the dark for 30 min to establish adsorption–desorption equilibrium before irradiation. The concentration of dye solution (V=3 mL) was followed using a UV–vis spectrophotometer at regular time intervals. The effect of operating parameters like the initial dye concentration, the catalyst amount and the ratio of oxidizing agent on the photocatalytic decolorization were considered in the present study. The pollutant degradation kinetic was recorded using a Varian Cary<sup>®</sup>50 UV-vis Spectrophotometer, where the spectra were obtained at the wavelength range of 200–800 nm.

The decolorization efficiency (%) of RG-12 solution was calculated according to **Eq. III.1**:

$$\eta(\%) = \left( \frac{C_0 - C_t}{C_0} \right) \times 100 = \left( \frac{A_0 - A_t}{A_0} \right) \times 100 \quad (\text{III.1})$$

where  $A_0$  and  $A_t$  are the initial intensity of absorbance at  $\lambda_{\text{max}}=615$  nm and the intensity of absorbance peak at time  $t$  in UV-vis spectra of RG 12, respectively.

### III.2.5. Surface characterization

FTIR spectra for bare and UVC pretreated polyester fabrics were taken in a Portmann AG spectrophotometer equipped with a Specac attachment (45° one pass diamond crystal). Spectra were taken by 256 scans with a resolution of 10 cm<sup>-1</sup> between 900 and 4000 cm<sup>-1</sup>.

Fibers from the TiO<sub>2</sub>impregnated polyester (noted as “P” in the figure) samples were embedded in epoxy (noted as “E” in the figure) resin N°45359 (purchased from Fluka) and thin sectioned using an ultra-microtome then visualized using a Philips CM-12 operated at 120 KV.

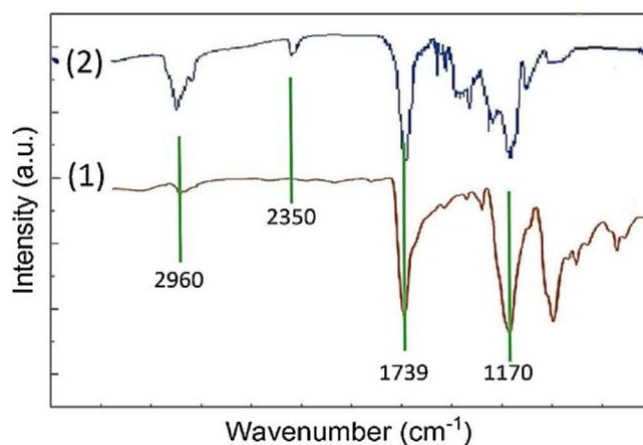
The crystalline structure of the TiO<sub>2</sub> impregnated polyester was investigated by X-ray diffraction (XRD) INEL Model XRG instrument, power 3.5 KW (Cu Ka radiation with wavelength  $\lambda=1.5418$  Å) and coupled with a detector CPS120 to record peaks from 10° to 100°.

### III.3. Results and discussion

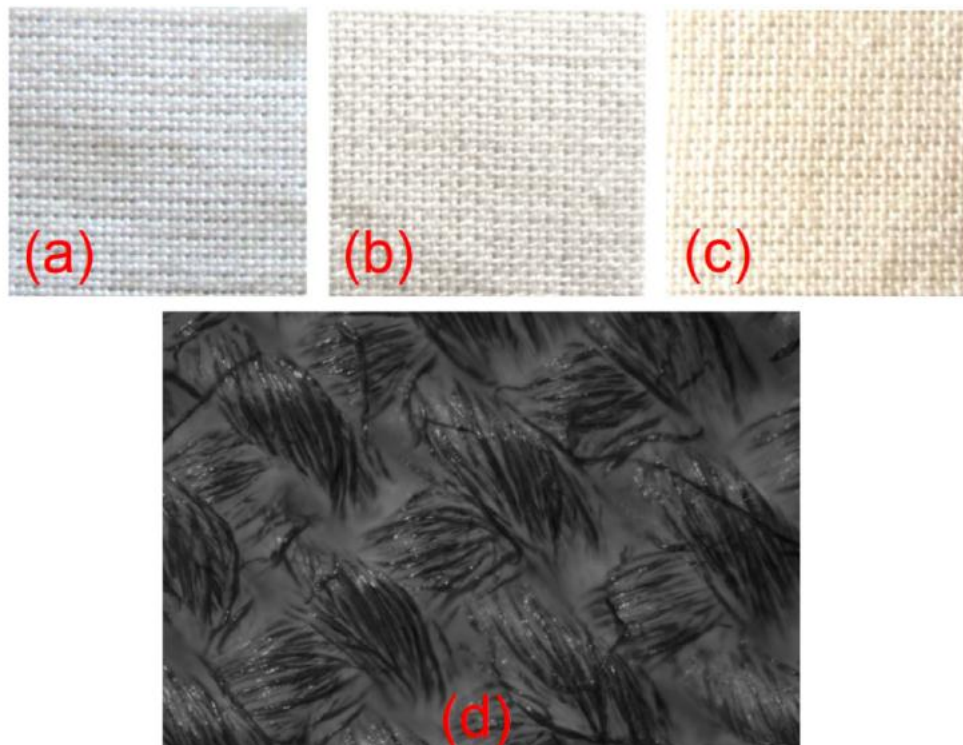
#### III.3.1. Characterization of materials

##### a) Effect of the surface treatment and electron microscopy imaging of TiO<sub>2</sub> impregnated polyester

**Figure III.2** shows the FTIR of the pretreated polyester with UVC. Main bands in the polyester chain can be assigned to: stretching of C–O–C at 1160–1020 cm<sup>-1</sup>, vibrational stretching of –C=O at 1730–1760 cm<sup>-1</sup>, stretching of –CH<sub>2</sub> and C–H groups at 2950–2900 cm<sup>-1</sup>, and –OH stretching bond at: 3450–3500 cm<sup>-1</sup>. FTIR Spectra show the formation of ester group when treating polyester with UVC photons as shown in **Figure III.2**, spectrum 2. The little shift observed for CH<sub>2</sub> and C–H groups can be attributed to the chain elongation leading to bonds session. Local high temperature generated during the pretreatment causes yellowish colour centres attributed to the segmentation of the polyester as shown below in **Figure III.3**.

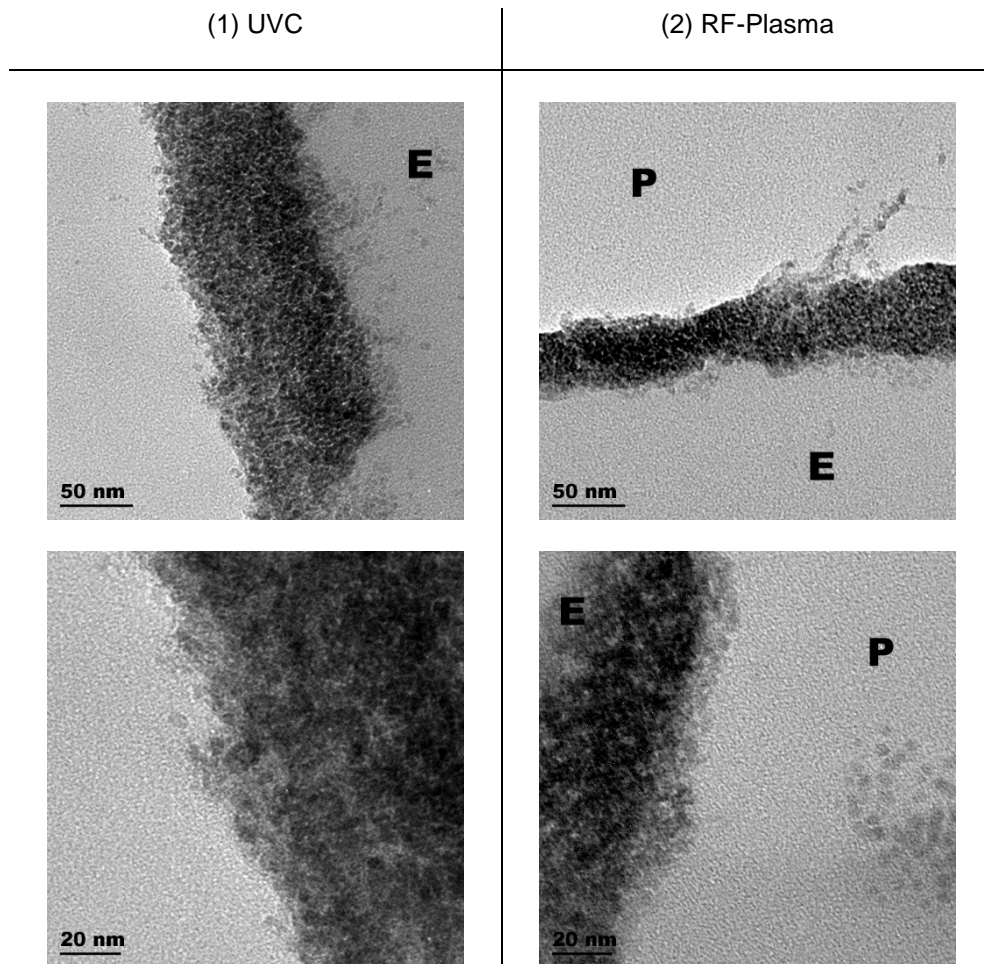


**Figure III.2:** FTIR spectra of bare polyester and UVC pretreated polyester. For more details, see Experimental section



**Figure III.3:** Visual perception and optical imaging of: (a) bare polyester fabric, (b) UVC pretreated polyester fabric, (c) TiO<sub>2</sub> impregnated polyester (pretreated with UVC) and (d) optical microscopy imaging of TiO<sub>2</sub> impregnated polyester pretreated with UVC. (For interpretation of the references to colour in the text, the reader is referred to the web version of this article)

**Figure III.4** shows the morphological properties of the samples of TiO<sub>2</sub> impregnated on polyester fibre. The polyester fibres seem to be wholly covered by the TiO<sub>2</sub> particles/aggregates. It can also be observed that the catalyst particle in RF-Plasma activated polyester are more compact and attached to the fibre surface and the density of TiO<sub>2</sub> particle is very high compared to UVC activated polyester, this result may be due to the diversity of polar species created during the activation process which leads to an important electrostatic force of attraction in polyester surface as previously reported by [Baghriche et al. \(2013\)](#).

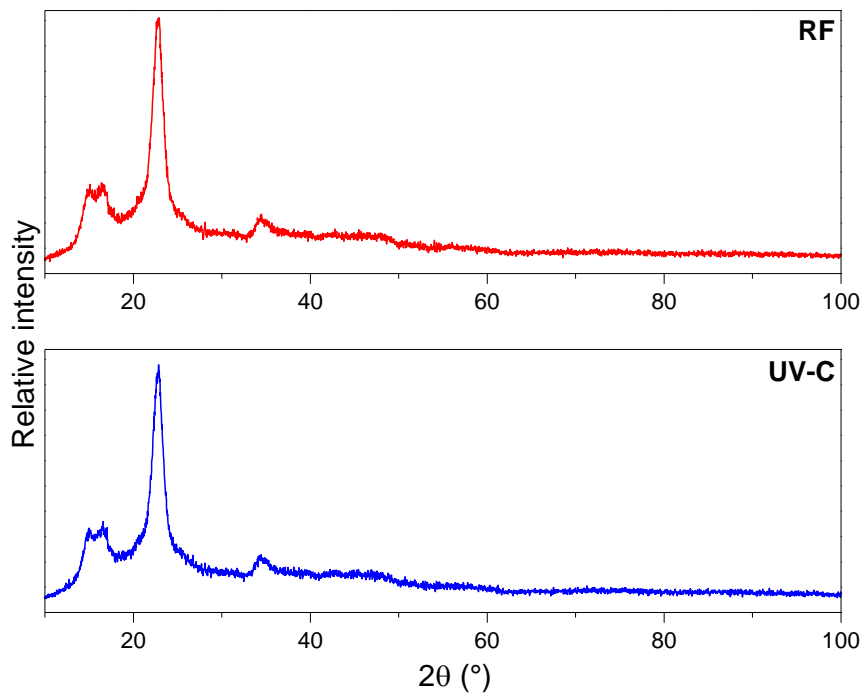


**Figure III.4:** TEM images of TiO<sub>2</sub> impregnated polyester using different surface pretreatment: (1) UVC and (2) RF-Plasma (for more details, see experimental section).

**b) X-ray diffraction (XRD) analysis of TiO<sub>2</sub> impregnated polyester pretreated differently**

**Figure III.5** shows the XRD of TiO<sub>2</sub> crystal phases on polyester. Two peaks at  $2\theta = 15^\circ$  and  $16.5^\circ$  were seen and attributed to the polyester/substrate (Sudrajat and Babel, 2010), a small broad peak at  $2\theta = 34.3^\circ$  indicated the presence of Rutile form of TiO<sub>2</sub> (Zhang et al., 2016c). A high sharp narrow peak at  $2\theta = 22.9^\circ$  for the Polyester-TiO<sub>2</sub> indicated an efficient crystallization of an Anatase form of TiO<sub>2</sub>; similar results were found in the literature (Baghriche et al., 2013; Rtimi, 2016; Rtimi et al., 2016).





**Figure III.5:** XRD patterns of TiO<sub>2</sub>-impregnated polyester pretreated via RF-plasma and UVC

The Scherrer equation (Merkus, 2009) was used to estimate the crystalline size of TiO<sub>2</sub> on polyester as a function of the treatment of polyester prior to the impregnation (Eq. III.2).

$$D = \frac{K\lambda}{\beta \cos\theta} \quad (\text{III.2})$$

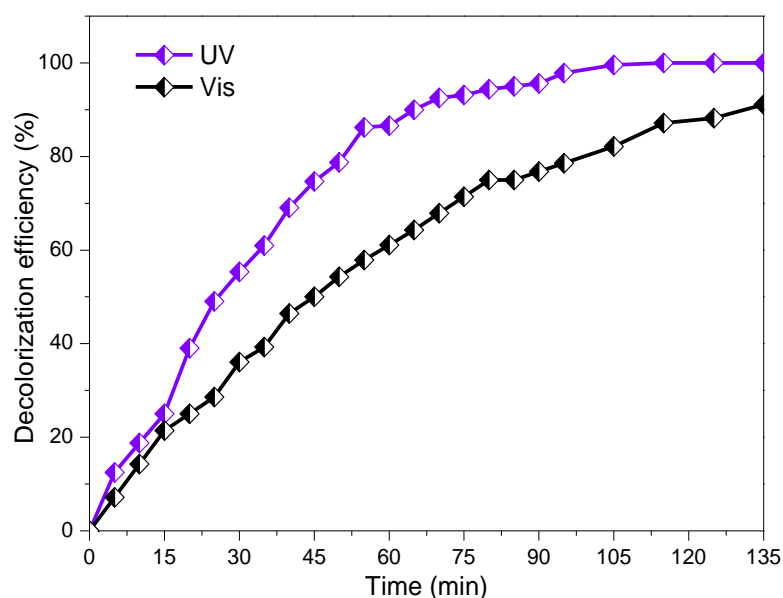
Where  $D$  is the apparent crystal size,  $K$  is a form-factor (Scherrer- constant), which takes into account the size distribution of different reflecting planes, and for cubic crystal and/or unknown crystal shape  $K = 0.9$  is recommended (Klug and Alexander, 1974).  $B$  is the peak width at half maxima in radians (in  $2\theta$ ) and  $\theta$  is the Bragg angle.

The application of this equation gave a grain size of 4.88 nm for the catalyst RF-plasma-activated polyester and 5.22 nm for the catalyst UV-C activated polyester. This result is consistent with the observation from TEM showing different behavior of TiO<sub>2</sub> aggregates at the surface of polyester with respect to the pretreatment process e.g. plasma or UV-C photons (Figure III.4). It is essential to indicate that the applicability of the Scherrer-Formula is restricted in the range of 100–200 nm for a significant physical interpretation of results.

### III.3.2. Catalysts activity

In order to evaluate the photocatalytic activity in dye removal for the synthetic catalysts ( $\text{TiO}_2$  impregnated on UV-C and RF-Plasma activated polyesters), tests were carried out under both UV and visible light during 2 h. As shown in **Figure III.6**, the  $\text{TiO}_2$  impregnated on UV-C activated polyester has a good activity under both UV and Visible light. However, the  $\text{TiO}_2$  impregnated on RF-activated polyester did not show significant photocatalytic activity under visible light. This can be attributed to the fact that pre-treating the polyester which UVC creates damages generating yellowish colour centres. These latter could be generated due to the local high temperature heating leading to the segmentation of polyester, creating beneficial polar groups facilitating the  $\text{TiO}_2$  binding. These colour centres enhanced the visible light absorption leading to the observed photocatalytic activity of the  $\text{TiO}_2$ -polyester (UVC pretreated) under visible light.

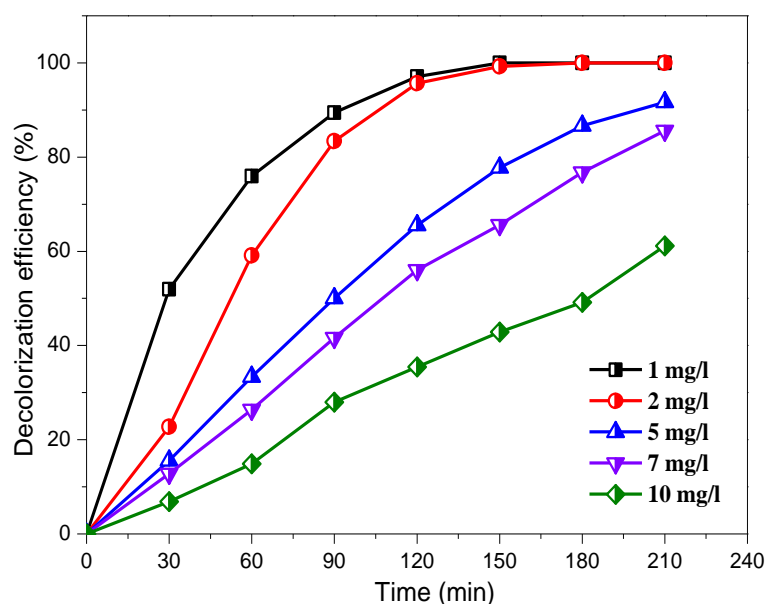
**Figure III.6** shows that  $\text{TiO}_2$  deposited on UV-C pretreated polyester exhibit 87% RG-12 dye removal under visible light and total removal under UV light within 2 h. The polar sites on the UV-C pretreated polyester are also important for the electrostatic attraction forces between the dye and the impregnated polyester. Since the UV-C pretreated sample showed better RG-12 removal, we will not go further with the RF-plasma pretreated sample.



**Figure III.6:** Photocatalytic degradation of RG-12 under UV and Visible light on  $\text{TiO}_2$ -polyester UV-C pretreated (RG-12 initial concentration: 2 mg/L; catalyst dosage: 5.176 g/L; natural pH~ 6.5)

### III.3.3. Effect of initial dye concentration

In order to understand the effect of the dye concentration on the degradation efficiency, different initial RG-12 concentrations from 1 to 10 mg/L were studied at room temperature (2.59 g/L TiO<sub>2</sub>, natural pH). As shown in **Figure III.7**, at initial concentrations of 1 and 2 mg/L, around 100% and 99% of the RG 12 were removed within 120 min, respectively; and, the removal yields of RG-12 were found to decrease significantly with increasing initial concentration of the dye. This relationship between the photo-degradation rate and the initial concentrations of RG-12 could be explained differently (Tang and Chen, 2004; Nam et al., 2002). The concentrations of 1 and 2 mg/L can be therefore considered optimal due to the squat optical density of the dye allowing TiO<sub>2</sub> particles to absorb maximum exciting photons to generate higher concentrations of Reactive Oxygen Species (ROS) at the surface of the semiconductor. Contrarily, higher RG-12 concentrations show strong absorption of the applied light, limiting consequently the diffusion step of the photo-excited species to the TiO<sub>2</sub> surface (Kumawat et al., 2012; Vidya et al., 2016). In principle, the dye covers TiO<sub>2</sub> particles irrespective of the dye concentration. However, in the case of low dye concentrations, the transparency of the solution is sufficiently large that light can penetrate at the surface of the photocatalyst, which can generate active species. Azo-dyes contain sulfonate groups increasing the water solubility, as well as hydroxyl and amide groups responsible for their relative stability. The initial reaction corresponds to the oxidation of water molecules leading to the formation of physic-sorbed hydroxyl radicals on the catalyst surface (Cat(•OH)):



**Figure III.7:** Photocatalytic degradation of RG-12 at different initial concentrations (catalyst dosage: 2.588 g/L; natural pH)

Azo-dyes contain sulfonate groups increasing the water solubility and hydroxyl and amide group responsible for their relative stability. The initial reaction corresponds to the oxidation of water molecules leading to the formation of physi-sorbed hydroxyl radicals on the catalyst surface (Cat(\*OH)):



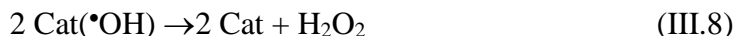
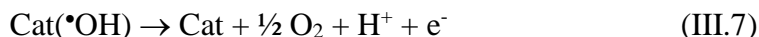
If higher oxidation states are available for a metal oxide, superoxide (CatO) may be formed above the standard potential of O<sub>2</sub> (E<sub>0</sub> = 1.23 V vs. SHE).



The CatO/Cat redox couple acts as a mediator in the oxidation of organic pollutants **Eq. III.5** followed with the side reaction of oxygen evolution via chemical decomposition of the higher oxide species presented in **Eq. III.6**.

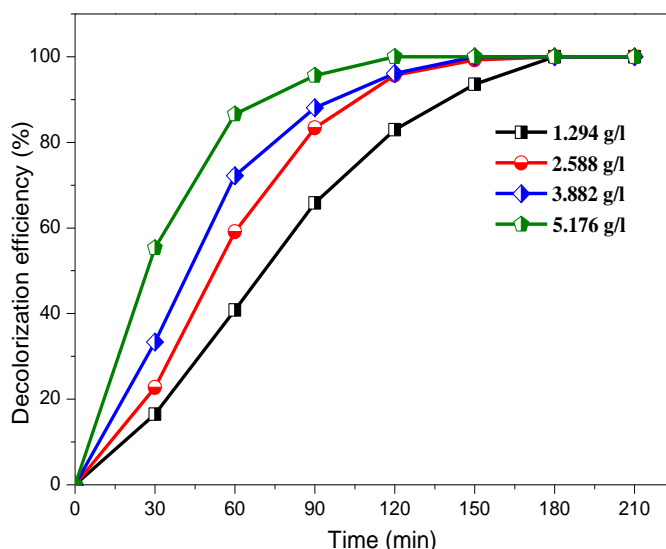


Reaction of direct oxidation of Cat(\*OH) to O<sub>2</sub> as shown in **Eq. III.7** competes with reaction of its dimerization into H<sub>2</sub>O<sub>2</sub> by **Eq. III.8**:



#### III.3.4. Effect of catalyst loading

To evaluate the effect of TiO<sub>2</sub> loaded on the polyester on the degradation efficiency of RG-12, a range of concentrations (from 1.29 to 5.18 g/L) were tested for 2 mg/L of initial dye concentration. **Figure III.8** shows that the degradation efficiency of RG-12 was enhanced from 82.93% to 100% by increasing the catalyst concentration from 1.29 to 5.18 g/L within 120 min under UV light. It is readily seen that increasing the amount of TiO<sub>2</sub> fasten the removal rate of RG-12. This can be due to the increase of the catalytic active sites which leads to increase ROS production (\*OH, HO<sub>2</sub>, ...) ([Zeghioud et al., 2016](#)). Above this catalyst concentration the rate of degradation was seen to be lower and this can be attributed to the TiO<sub>2</sub> particulate aggregation and hence reducing the surface to volume characteristic. This latter reduces the contact between the TiO<sub>2</sub> and the organic dye.



**Figure III.8:** Photocatalytic degradation of RG-12 at different catalyst loadings (RG-12 initial concentration: 2 mg/L; natural pH)

### III.3.5. Effect of various oxidation processes for RG-12 degradation

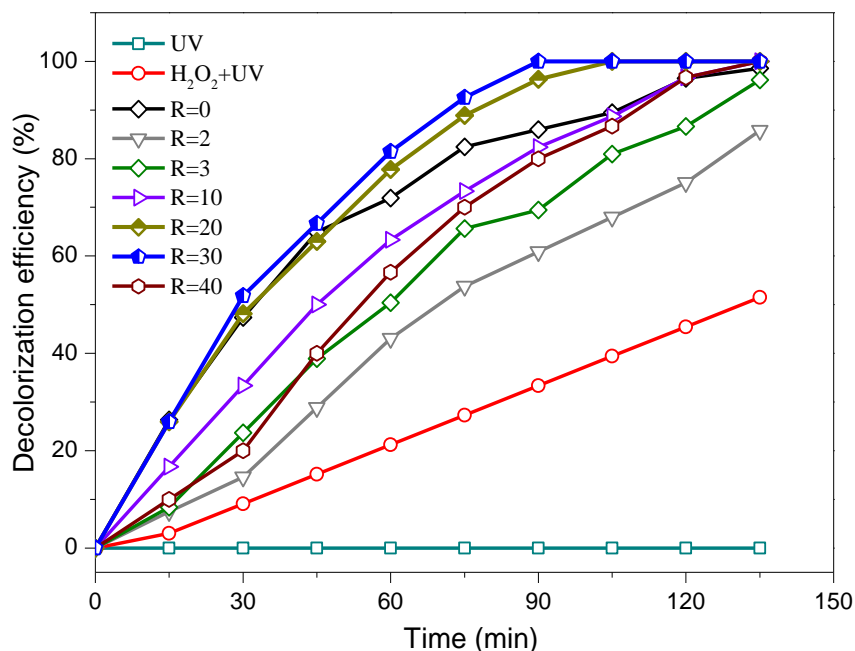
To enhance the RG-12 degradation,  $\text{H}_2\text{O}_2$  was added during the removal process. **Figure III.9** shows that no RG-12 degradation was observed by photolysis, while in the presence of  $\text{H}_2\text{O}_2$ , 51.5% RG-12 removal was observed within 135 min.

The effect of hydrogen peroxide concentration on the  $\text{TiO}_2$  photocatalytic RG-12 degradation was carried out by varying the molar ratio  $R = [\text{H}_2\text{O}_2]_0 / [\text{RG } 12]_0$  from 0 to 40, with  $[\text{RG } 12]_0 = 1.09 \text{ mmol}$  and a  $\text{TiO}_2$  loading of 2.59 g/L. It is readily seen that until a molar ratio  $R$  of 20, the presence of  $\text{H}_2\text{O}_2$  inhibited the photocatalytic process, while an obvious positive impact of  $\text{H}_2\text{O}_2$  on the catalyst activity can be observed for  $R$  values in the range 20–30. An increase of  $R$  beyond 30 led to decreasing the RG-12 degradation efficiency. It has been recently reported that photo-activated  $\text{TiO}_2$  and doped- $\text{TiO}_2$  led to photocatalytic activity under anaerobic conditions. This was attributed to the valence band hole ( $h^+$ ) oxidative potential leading to organic molecules degradation as recently reported (Baghriche et al., 2013; Rtimi, 2016; Rtimi et al., 2016).

At high peroxide concentrations, the following reactions illustrated in **Eq. III.9-III.10** occur (Neppolian et al., 2003; Wang and Hong, 1999):



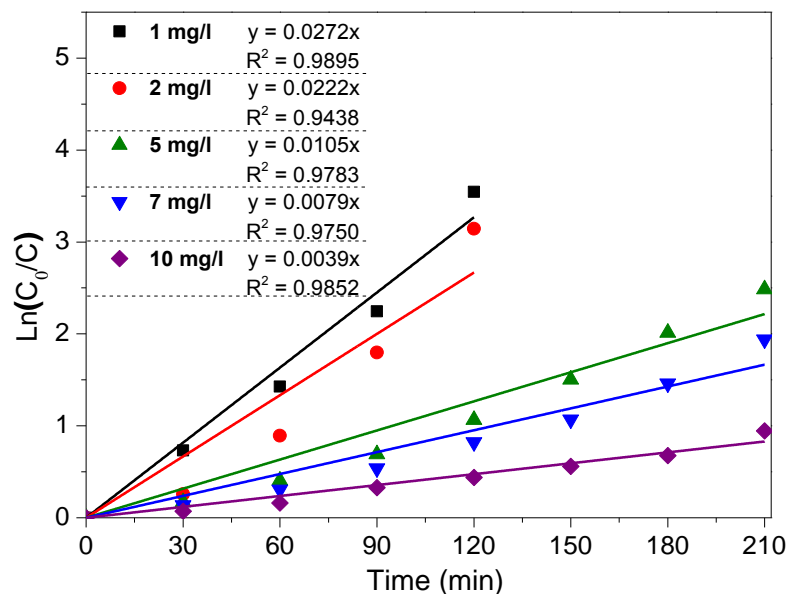
The latter reactions inhibited the kinetic of photo-degradation by consumption of the two important and necessary radicals  $\bullet\text{OH}$  and  $\text{HO}_2\bullet$  (Qourzal et al., 2007).



**Figure III.9:** Photocatalytic degradation of RG-12 at different  $[\text{H}_2\text{O}_2]_0/[\text{RG } 12]_0$  molar ratio (RG-12 initial concentration: 2 mg/L; catalyst dosage: 2.59 g/L; natural pH)

### III.3.6. Dye degradation kinetics

The rate value of pseudo-first-order ( $k_1$ ) reaction could be determined from the slope of the straight-line plot of  $\ln(C_0/C)$  vs. time as shown in **Figure III.10**. As shown by the high  $R^2$  accuracy factor (**Table III.2**), the rate of pseudo-first-order reaction ( $k_1$ ) was found to increase inversely proportional to the dye concentration. This is quite common in photocatalytic degradation of dyes (Xu and Langford, 2000). The variation of  $k_1$  with the initial concentration of RG-12 shows that the photocatalytic reaction was not strictly first-order, even though the plot linearity of  $\ln(C_0/C)$  versus time is quite well (Bouzaza and Laplanche, 2002). Among the variety of kinetic models describing the photo-degradation reaction, Langmuir-Hinshelwood (L-H) model is the most widely used for dyes removal studies (Doll and Frimmel, 2004), because it involves the relation between radicals and substrate molecules in either absorbed or dissolved status (Konstantinou and Albanis, 2004). The L-H model can be simplified to the following expression (**Eq. III.11**):



**Figure III.10:** Apparent first-order kinetics for RG-12 at different initial concentration (catalyst dosage: 2.588 g/L; natural pH)

**Table III.2:** Variation of the pseudo-first-order rate constant ( $k_1$ ) at various initial concentration of RG-12 ( $C_0$ ).

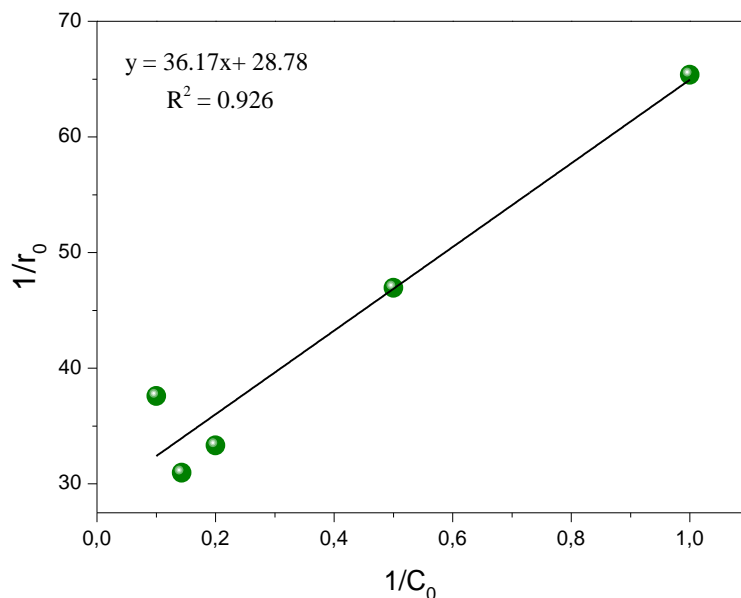
$C_0$ (mg/L)	$k_1$ ( $\text{min}^{-1}$ )	$R^2$
1	0.0272	0.9895
2	0.0222	0.9438
5	0.0105	0.9783
7	0.0079	0.9750
10	0.0039	0.9852

$$\frac{1}{r_0} = \frac{1}{k} + \frac{1}{kK} \cdot \frac{1}{C_0} \tag{III.11}$$

Where  $k$  denotes the reaction rate constant for the process ( $\text{mg L}^{-1} \text{min}^{-1}$ ),  $K$  is the adsorption coefficient of reactants ( $\text{L mg}^{-1}$ ),  $C_0$  is the initial concentration of dye ( $\text{mg/L}$ ) and  $r_0$  is the initial rate of disappearance of dye ( $\text{mg L}^{-1} \text{min}^{-1}$ ).

**Figure III.11** shows the variation of RG-12 dye reciprocal initial concentration versus reciprocal of reaction rate, and their linear regression. The linear transform of this expression yielded  $k = 0.035 \text{ mg L}^{-1} \text{min}^{-1}$  and  $K = 0.796 \text{ L mg}^{-1}$ . Using the L-H model, Aboul-Gheit et al. (Xu and Langford, 2000) recently investigated the removal of Black B dye in the presence of two prepared nano-TiO<sub>2</sub> catalysts (A600 and A700); they found  $k = 0.83$  and  $0.34 \text{ (mg L}^{-1} \text{h}^{-1})$  and  $K = 0.02$  and  $0.03 \text{ (L mg}^{-1})$  for A600 and A700 catalysts, respectively (Aboul-Gheit et al., 2014). Moreover, Singh et al. found  $k = 1.78 \text{ mg L}^{-1} \text{min}^{-1}$  and  $K = 0.06 \text{ L mg}^{-1}$ , for Acid Red

dye degradation with activated carbon-TiO<sub>2</sub> composite (Singh et al., 2016). The obtained kinetic constant in our case appears therefore to be very low compared to the literature. This can be due to the molecular weight of the pollutant and thus the slow photocatalytic degradation pathway/ kinetics. Moreover, the low value of intensity UV lamp can explain this difference in L-H model constants.



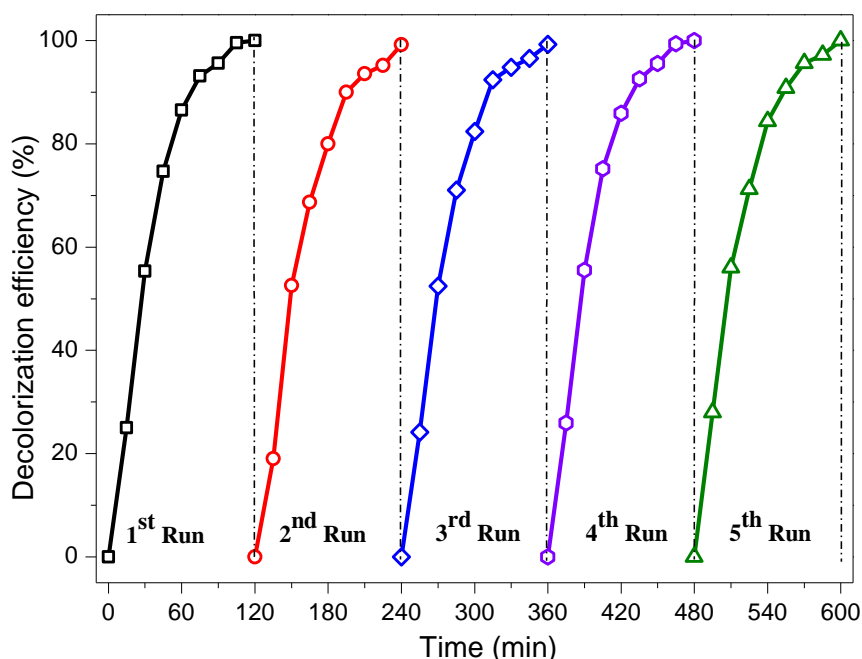
**Figure III.11:** Linear correlation of  $1/r_0$  versus  $1/C_0$

### III.3.7. Recycling and photo-stability of the catalyst for decolorization of RG-12

In the perspective of an economical large-scale application, it is important to study the dependence of removal efficiency on the catalyst stability on long-term. The recycle degradation test was undertaken in order to evaluate the photocatalytic reusability, stability and reusability of the catalyst under the same conditions of pollutant concentration, catalyst dosage and light wavelength.

**Figure III.12** shows that the removal efficiency of RG-12 on TiO<sub>2</sub> impregnated polyester was stable, showing total pollutant degradation within in 120 min for each cycle and after five consecutive experiments. The impregnated polyester fabrics were washed after each experiment to remove the byproducts before another cycle started. It has been shown by Nestic et al. that TiO<sub>2</sub>- PES fabrics pretreated with UVC showed TiO<sub>2</sub> release below the tolerated concentration fixed by the WHO; and the level of Ti-release showed in their study was considered not to be cytotoxic to mammalian cells (Nestic et al., 2014).





**Figure III.12:** Five recycling runs of the catalyst for Photocatalytic degradation of RG-12 (RG-12 initial concentration: 2 mg/L; catalyst dosage: 5.176 g/L; natural pH)

The prepared fabrics exhibited high stability showing their potential application for environmental remediation under light (Elfalleh et al., 2017). Recently, many studies reported on the visible light activated Titania (VLA-TiO<sub>2</sub>) for pollutants degradation such as Cyanotoxins (Pelaez et al., 2009; Pelaez et al., 2012). Many mechanisms were proposed and some of them showed controversial interpretations (Dozzi et al., 2013; Serpone, 2006; Rtimi and Kiwi, 2017).

### III.4. Conclusions

RF-Plasma and UV-C activated polyester were successfully prepared and led to the creation of surface polar groups. The TiO<sub>2</sub> impregnated on RF-Plasma activated polyester did not show fast photocatalytic activity for RG-12 dye removal contrary to UV-C activated polyester catalyst. This was attributed to the TiO<sub>2</sub> aggregation on the surface of RF-plasma activated polyester. TiO<sub>2</sub> impregnated on polyester active photocatalyst showed photo-catalytic degradation of RG-12 organic reactive dye under both UV and Visible light. The photocatalytic efficiency was found to be reliant significantly to initial concentration, catalyst quantity and light wavelength. Kinetics modelling of RG-12 dye removal was accurately fitted using the L-H model. The photo-catalyst showed excellent stability and preserved its photocatalytic activity for more than five reuse cycles. This latter observation opens potential industrial application justified by the good reusability and the TiO<sub>2</sub> adhesion on the polyester surface.

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# **CHAPITRE IV: Prise en Compte et Rôle des Espèces Réactives et leur Contribution à L'élimination des Effluents Textiles par Photocatalyse sous Lumière UV et Visible : Dynamique et Mécanisme**

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## **Reactive Species Monitoring and their Contribution for Removal of Textile Effluent with Photocatalysis under UV and Visible Lights: Dynamics and Mechanism**

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## Préambule

Dans cette partie, différents catalyseurs supportés ont été préparé en jouant sur le semiconducteur ( $\text{TiO}_2$  et  $\text{TiO}_2$  dopé avec Cu) et le support (polyester et cellulose). Les activités photocatalytiques ont été étudiées pour le traitement de la solution du colorant Vert Cibacron (RG-12) sous irradiation UV et visible à l'aide des trois catalyseurs ;  $\text{TiO}_2$  dopé au Cu et  $\text{TiO}_2$  imprégné (1) sur cellulose et (2) sur polyester activé par UV-C.

Les résultats obtenus ont révélé que le  $\text{TiO}_2$  imprégné sur un polyester activé par UV-C présentait des performances prometteuses par rapport à l'autre catalyseur synthétisé. De plus, la dispersion des sites actifs sur le polyester prétraité par UV-C a été optimisée en testant deux configurations dans lesquelles le catalyseur est différemment dispersé. Dans le cas où le catalyseur est moins dispersé, la photodégradation a donné de bons résultats sous lumière UV et visible pour l'élimination du Vert Cibacron.

La dernière configuration choisie a été testé pour la dégradation de trois colorants textiles de même concentration molaire à savoir : le Reactive Green (RG 12), l'Ecarlate Solophényl (ES) et le Marine Cibanone (MC). Le RG 12 a été choisi comme polluant modèle pour la suite de l'étude à cause de son comportement vis-à-vis de la solubilité, l'adsorption, la dégradation et la désorption.

Le suivi du degré de minéralisation du RG 12 par le suivi du COT (Carbone Organique Totale) a permis de voir que la minéralisation est inversement proportionnelle à la concentration initiale du polluant. Ceci peut être expliqué par l'effet compétitif entre les sous-produits et la molécule mère vis-à-vis les sites actifs disponibles pour les fortes concentrations en polluant. Une dégradation totale a été enregistrée pour les concentrations 1 et 2 mg/L après 120 min. Ceci peut être expliqué par l'existence de deux phases dans l'élimination du polluant ; la première consiste en l'exploitation de la totalité des espèces réactives dans la fragmentation de la molécule mère en sous-produits jusqu'à la fin. Dans la deuxième phase, les espèces oxydantes générées transforment les sous-produits intermédiaires en  $\text{CO}_2$ ,  $\text{H}_2\text{O}$  et autres minéraux.

Dans le but de simuler un cas plus au moins réel, des mélanges binaires de même concentrations molaire de RG 12 et ES ont été utilisés dans la photodégradation catalytique. Dans un système multi-composant, le rendement de décoloration dépend de la structure des molécules, leur taille et le nombre de sous-produits résultants. La présence du colorant ES a induit un effet inhibiteur sur la vitesse de décoloration du RG 12 à cause de l'effet compétitif entre les molécules de colorants vis-à-vis des sites actifs disponibles sur le catalyseur.

Le rôle et la contribution des espèces oxydantes réactives (EOR) :  $\cdot\text{OH}$ ,  $\text{O}_2^{\cdot-}$  et  $h^+$  ont été également examinés avec les catalyseurs à base de  $\text{TiO}_2$  (imprégné sur polyester et sur cellulose) sous différentes sources de lumière. Les résultats obtenus ont montré que l'anion radicalaire superoxyde ( $\text{O}_2^{\cdot-}$ ) jouait un rôle clé dans la dégradation photocatalytique du colorant RG 12 pour les deux catalyseurs supportés exposés à la lumière UV. Néanmoins, ces radicaux ( $\text{O}_2^{\cdot-}$ ) ont changé de comportement en passant d'un effet promoteur à un effet inhibiteur lors du changement de la lumière. Les radicaux hydroxyles ( $\cdot\text{OH}$ ) ont joué un rôle primordial dans la dégradation photocatalytique du RG 12 sous irradiation visible.

## Nomenclature

<b>BET:</b>	Brunauer, Emmett and Teller
<b>DR-89:</b>	Direct Red 89
<b>EPT:</b>	Electrical Percolation Threshold
<b>NDIR:</b>	Non-Dispersive Infra-Red
<b>RF:</b>	Radio Frequency
<b>RG-12:</b>	Reactive Green 12
<b>ROS:</b>	Reactive Oxygen Species
<b>TOC:</b>	Total organic Carbon
<b>UV:</b>	Ultra Violet
<b>VB-20:</b>	Vat Blue 20

## Abstract

In this study, the photocatalytic activities were investigated for the treatment of Reactive Green 12 (RG-12) solution under UV and visible irradiation using Cu doped  $\text{TiO}_2$ , and  $\text{TiO}_2$  impregnated on (1) cellulose and (2) UV-C activated polyester catalysts. The obtained results revealed that  $\text{TiO}_2$  impregnated on UV-C activated polyester showed promising performances compared to the other synthesized catalysts. Moreover, the dispersion of active sites on UV-C pretreated polyester was optimized and tested for RG-12 removal in the binary mixture; the presence of Direct Red 89 (DR-89) dye had an inhibiting effect on the rate of RG-12 decolorization process because of the competitive effect between dye molecules toward the available active sites. The role and contribution of reactive oxidizing species (ROS):  $\cdot\text{OH}$ ,  $\text{O}_2^{\cdot-}$  and  $h^+$  was also examined with the three catalysts under different light sources; it was found that the superoxide radical anion played the key role in RG-12 photocatalytic degradation for



both TiO<sub>2</sub> supported catalysts. Nevertheless, the behavior of O<sub>2</sub><sup>•-</sup> radicals was found to be changed from promoting effect to inhibitory effect when changing light from UV to visible.

**Keywords:** Photocatalytic surface, Pollutant degradation, Batch reactor, Radical scavengers, Dye mixture, Visible light.

## IV.1. Introduction

It is well known that heterogeneous photocatalysis is based on the study of the relationship between a solid semiconductor and light in fluid environment. The illumination of catalyst surface leads to an excitation of electrons by absorption of photons energy in the valence band, which drives them to move into the conduction band leaving behind a positive hole ( $h^+$ ) (Rtimi et al., 2017). Many efforts have been made by researchers to facilitate this shifting and limit the  $e^-/h^+$  recombination rate.

A diversity of investigations focused on using different semiconductors (TiO<sub>2</sub>, ZnO, CeO<sub>2</sub>, CdS...) in order to find the most profitable and efficient photocatalyst (Kandiel et al., 2016; Wang et al., 2016; Kim et al., 2016; Li et al., 2016). To enhance the activity under UV and/or visible light of these latter, many metal-oxide photocatalyst composites and complexes were elaborated and tested such as Metal-HQS complex-TiO<sub>2</sub> nanocomposites (Huang et al., 2016), Ternary ZnO/AgI/Ag<sub>2</sub>CO<sub>3</sub> nanocomposites (Golzarad-Nonakaran and Habibi-Yangjeh, 2016), CeO<sub>2</sub>/Bi<sub>4</sub>Ti<sub>3</sub>O<sub>12</sub> composite (Liu et al., 2016), ternary CdS/MoS<sub>2</sub>/MWCNTs hybrid photocatalysts (Jo and Sagaya Selvam., 2016) and CeO<sub>2</sub>/TiO<sub>2</sub> nanotube...etc. (Lu et al., 2016). Some workers consider another way to promote the photocatalytic activity; by introducing localized states above the valence band with the help of doping elements like N, C, Cu, Cr and S, etc. (Zeghioud et al., 2016; Koh et al., 2017; Pham et al., 2015). The subsequent photocatalytic process was in the majority of the cases due to a synergetic effect between the dopant oxidation states and the electrons transferred from the treated solution toward TiO<sub>2</sub> particles (Pérez-Larios et al., 2016), the reduction in the band gap energy and the inhibition in electrons-holes recombination (Koh et al., 2017) and the enhancement of hydrophilicity (Pham et al., 2015). Nevertheless, to achieve an excellent photocatalytic activity with doped catalyst, the ratio of dopant must be optimized (Bhatia et al., 2016; Sutka et al., 2016).

From an economic point of view, it is essential to find a visible and/or solar light active photocatalyst (Golzarad-Nonakaran and Habibi-Yangjeh., 2016; Rtimi et al., 2015; Zhu et al., 2016; Borges et al., 2016) for future extrapolation to industrial scale. Many oxidants can be used if there is a need to improve the activity of these catalysts such as O<sub>2</sub>, H<sub>2</sub>O<sub>2</sub> and K<sub>2</sub>S<sub>2</sub>O<sub>8</sub> (Neppolian et al., 2003; Faramarzpour et al., 2009; Gupta et al., 2012).

The current trend in photocatalysis development is to: i) control the radicals and reactive oxidizing species (ROS) generated during the activation process like  $\cdot\text{OH}$ ,  $\text{O}_2^{\cdot-}$ ,  $h^+$  and  $\text{H}^+$  and ii) to favor the conditions for ROS to promote the catalytic effect and at the same time preventing and/or to limit the effect of inhibitory species (Rodríguez et al., 2015; Ismail et al., 2016; Villa et al., 2015).

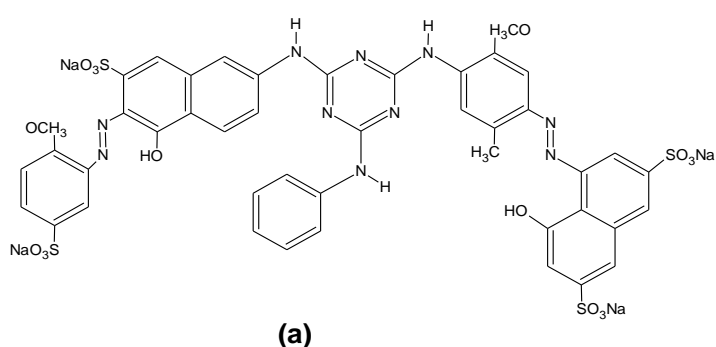
In this paper, three persistent industrial organic textile dyes (Reactive Green 12, Direct Red 89 and Vat Bleu 20) were chosen as target pollutants in textile wastewater. In this aim, to enhance the photocatalytic decolorization/degradation under different light sources, three different photocatalysts were investigated in terms of degradation and mineralization of the three dyes and their mixture.

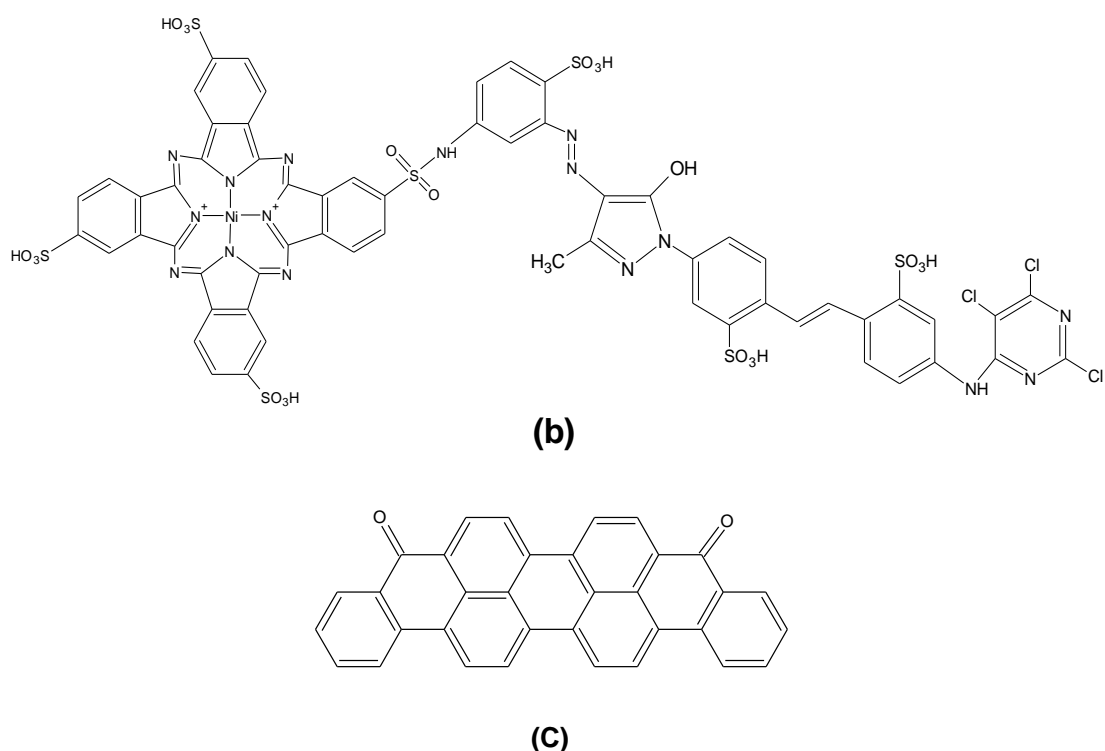
Moreover, a special attention was paid to understand the contribution of actives species such as  $\cdot\text{OH}$ ,  $\text{O}_2^{\cdot-}$  and  $h^+$ , using several scavengers in different operating conditions.

## IV.2. Experimental

### IV.2.1. Materials

Potassium dichromate (>99 wt. %, Carlo Erba), Ethylene diamine tetra-acetic acid (>99 wt.%, Prolabo), 2-Propanol (>99.5%, Sigma-Aldrich) were used without further purification. The aqueous solutions were prepared using ultra-pure quality of water with a resistance of 15.0 M $\Omega$  cm. All dyes were used as received. The chemical structures are presented in **Figure IV.1** and some physicochemical properties of the studied textile dyes are summarized in **Table IV.1**.





**Figure IV.1:** Chemical structures of: **(a)** DR-89; **(b)** RG-12 and **(c)** VB-20

**Table IV.1:** Physicochemical properties of the studied textile dyes

Property	Vat Blue 20 (VB-20)	Direct Red 89 (DR-89)	Reactive Green 12 (RG-12)
Empirical formula	$C_{34}H_{16}O_2$	$C_{44}H_{22}N_{10}Na_4O_{16}S_4$	$C_{60}H_{29}Cl_3N_{16}NiO_{21}S_6Na$
Molecular weight (g/mol)	456	1372	1837
$\lambda_{max}$ (nm)	580	494	615
pH (50 mg/L in $H_2O$ )	7.60	7.10	6.90

## IV.2.2. Catalysts preparation

### a) $TiO_2$ impregnated on UV-C activated polyester

The polyester used corresponds to the polyester Dacron, type 54 spun, plain weave ISO 105-F04 (Baghriche et al., 2013). Due to low surface energy, polymer fabrics (polyester, polyethylene...) exhibit low ability to bind inorganics. Some research groups recently reported on the polyester surface pretreatment leading to the formation of polar groups facilitating the  $TiO_2$  binding to the surface (Baghriche et al., 2013; Rtimi et al., 2014). High-energy photons (commonly UVC light) and Radio Frequency plasma (RF-plasma) were used to this end as recently reported (Rtimi et al., 2014).

In UV-C pretreatment process, the light excitation at 185 nm does not have enough energy content to produce cationic  $O^+$  and anionic oxygen  $O^-$  species contrarily to RF-Plasma treatment of textiles. This light only leads to excited  $O^*$ :  $O_2 + UVC \rightarrow 2O^*$ . The optical absorption between the light and the textile positioned at 3 mm of the light source at 1 atm of air is very low since  $\epsilon_{O_2}(185 \text{ nm}) = 2.6 \text{ M}^{-1} \text{ cm}^{-1}$  and  $\epsilon_{N_2}(185 \text{ nm}) = 0.3 \text{ M}^{-1} \text{ cm}^{-1}$  at 185 nm. From a practical point of view, we can say that no photons are lost in the optical pathway between the light source and the sample (Rtimi et al., 2014). Polyester fabrics pretreated by UVC introduced surface activation more evenly distributed than pretreatment with RF-plasma. Vacuum-UVC light radiant energy at 185 nm is higher than 495 kJ/mol, the energy required for the reaction  $O_2 \rightarrow 2O^*$ . The absence of cationic or anionic oxygen leads to more uniform distribution of active sites on the polyester surface.

A  $TiO_2$  colloidal suspension was prepared by dissolving titanium tetra-isopropoxide (TTIP, Sigma Aldrich) in isopropanol in a 1:13 molar ratio. The formed solution was poured into a beaker with 50 mL of 0.1M  $HNO_3$ . The sheets of polyester samples of 10cmx10cm of dimension were immersed into the acid  $TiO_2$  precursor suspension and heated at 80 °C during 120 min under continuous magnetic stirring in a reflux condenser. The polyester prepared was removed and rinsed by DI- $H_2O$ . To eliminate the unbounded  $TiO_2$  particles an ultrasound bath treatment was needed.

#### **b) Cu doped $TiO_2$ impregnated polyester**

$Cu(NO_3)_2$  and  $TiO_2$  (P25 aerosol, Evonik) were dissolved in distilled water to obtain a certain concentration suspension,  $Cu(NO_3)_2$  was used as Cu precursor. The concentration of  $TiO_2$  in the suspension was 5 g/L, the molar ratio of Cu was 0.2%. After stirred for 4h, small amount of methanol was added into the beaker as sacrificial agent. Then, the polyester fabrics were impregnated in a covered beaker. The system was then purged in  $N_2$  for 30 min to remove  $O_2$  in the suspension. Then the system was illuminated under solar simulated light for 120 min to photo-corrode the textile leading to more  $TiO_2$ -Cu binding to the surface. Then, the impregnated polyester fabrics were removed and rinsed 3 times with DI- $H_2O$  and put in incubator at 110 °C overnight. The films were gently washed with de-ionized water before use.

#### **c) $TiO_2$ impregnated on cellulose fibers**

The photocatalytic media provided by Ahlstrom Company, under reference Alhström 1048, is a non-woven textile composed of cellulose fibers coated with a mix of catalysts ( $TiO_2$  Millennium PC 500, zeolite and silica and their mass per square meter are 16.5, 3.4 and 13.3

$\text{g/m}^2$ , respectively. The BET surface area of the  $\text{TiO}_2$  was measured by  $\text{N}_2$  adsorption and was found equal to  $317 \text{ m}^2/\text{g}$ . The thickness of the catalyst layer is equal to  $250 \mu\text{m}$ . The median diameter of deposited pellets on the medium is  $1.4 \mu\text{m}$ .

#### d) UV-Vis Pollutant analysis and Total Organic Carbon (TOC) measurement

The UV-vis spectra of all samples were recorded using a Varian Cary<sup>®</sup>50 UV-vis Spectrophotometer; the spectra were obtained at the wavelength range of 200–800 nm.

TOC was measured by TOC-V<sub>CPH/CPG</sub> Total Organic Analyzer Shimadzu. The combustion and conversion of Organic Carbon compounds resulted in obtaining  $\text{CO}_2$ , which was identified by non-dispersive Infra-Red Detector (NDIR).

### IV.2.3. Photocatalytic experiments

For all experiments the photocatalytic removal of dyes with different synthetic catalysts was followed by the investigation of the degradation of 500 mL of dyes solution in Schott Duran glass reactor under magnetic stirring. In the case of UV irradiation, a 9-Watt UV Philips Bulb lamp emitting a UV-vis light ( $\lambda=365 \text{ nm}$ ). An S G23 9W (840) lamp (Sylvania) was used as a visible-light source for the catalyst activity examination under visible-light. Each lamp is placed in the center of the glass cell, yielding an irradiation intensity of  $20 \text{ W/m}^2$  as detected with a Radiometer (VLX- 3W equipped with a sensor CX 365, ALYS Technologies, Switzerland). Before each experiment, the solution was stirred in the dark for 30 min to establish adsorption–desorption equilibrium in the system before the lamp illumination. Samples of 3 ml taken at regular time intervals were analyzed with the help of a UV–vis spectrophotometer to monitor the kinetics progression of the catalytic process.

The decolorization efficiency (%) of dyes solution can be calculated according to **Eq. IV.1**.

$$\eta(\%) = \left( \frac{C_0 - C_t}{C_0} \right) \times 100 = \left( \frac{A_0 - A_t}{A_0} \right) \times 100 \quad (\text{IV.1})$$

Where  $A_0$  and  $A_t$  are the initial intensity of the absorbance peak at  $\lambda_{\text{max}}$  of each studied dye and the intensity of the absorbance peak at a given time  $t$ , respectively.

The removal rate of the dyes was calculated according to **Eq. IV.2**.

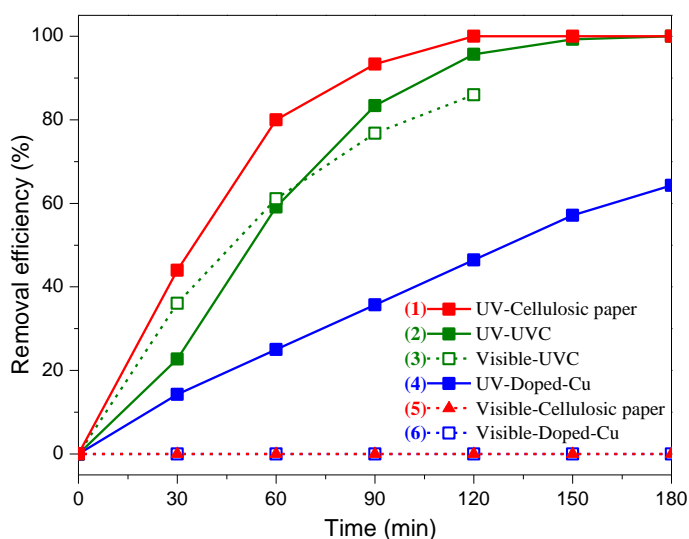
$$\text{rate} = \left( \frac{C_0 - C_t}{t} \right) = \frac{\eta(\%) \times C_0}{100 \times t} \quad (\text{IV.2})$$

### IV.3. Results and discussion

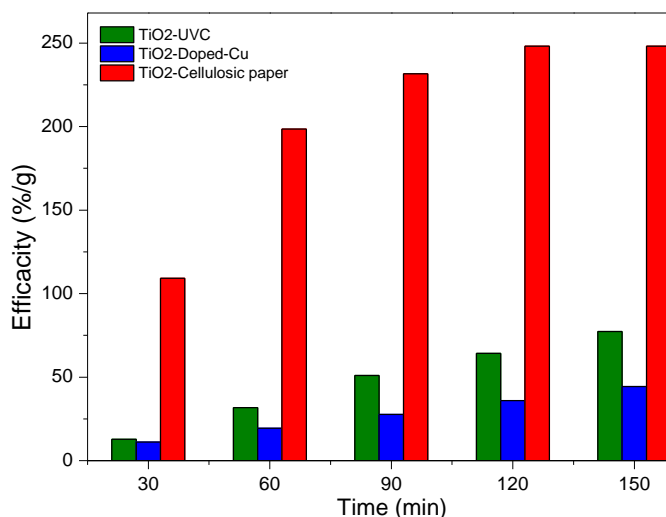
Different operating conditions can influence the dye removal on a photocatalytic surface, such as photocatalyst nature, support and uniformity of the dispersion. The initial pollutant concentration in mono-compounds and/or in mixture can drastically affect the process performance. These parameters will be investigated in details in the next sections.

#### IV.3.1. Photo-enhanced activity of the three supported photocatalysts

The activity of different supported catalysts in the degradation of 2 mg/L of RG-12 was examined under both UV and visible light. As shown in the **Figure IV.2a**, the TiO<sub>2</sub> impregnated on cellulose and the Cu doped TiO<sub>2</sub> impregnated on textile were active under UV light while no activity was recorded under visible light. On the other hand, the TiO<sub>2</sub> impregnated on UV-C activated/pre-treated polyester showed significant RG-12 decolorization under both UV and visible lights. Under visible light, TiO<sub>2</sub> impregnated polyester (UVC pre-treated) shows fast decolorization kinetics up to 60 min, then the kinetics slow down due to the surface saturation. This can also be due to the accumulation of the dye degradation by-products prior to their mineralization as shown in trace 3.



**Figure IV.2a:** Photocatalytic degradation of RG-12 with various catalysts under UV and visible lights (initial concentration: 2 mg/L; natural pH): (1) TiO<sub>2</sub> impregnated on cellulose under UV, (2) TiO<sub>2</sub> impregnated on polyester under UV, (3) TiO<sub>2</sub> impregnated on polyester under visible, (4) Cu doped TiO<sub>2</sub> impregnated polyester under UV, (5) TiO<sub>2</sub> impregnated on cellulose under visible and (6) Cu doped TiO<sub>2</sub> impregnated polyester under visible



**Figure IV.2b:** Degradation efficiency time-courses of various catalysts for RG-12 decolorization under UV light (initial concentration: 2 mg/L; natural pH)

For a more significant comparison, time-courses of the activity of each catalyst related to the mass unit under UV light are displayed in **Figure IV.2b**. The figure shows that TiO<sub>2</sub> impregnated on cellulose had the highest photocatalytic activity under UV light, its efficiency reached 248.1%/g; while the Cu doped TiO<sub>2</sub> was the less active photocatalyst with 44.3%/g efficiency. However, in the case of TiO<sub>2</sub> impregnated on UV-C activated polyester photocatalyst, the efficiency reached 77.3%/g under UV light and 66.5%/g under visible light. These differences in the photocatalytic activities can be attributed to the method of preparation of the catalysts and the activation of the supports. Indeed, at the light of these results the TiO<sub>2</sub> impregnated on UV-C activated polyester was selected for the subsequent experiments as the most profitable photocatalyst in this study.

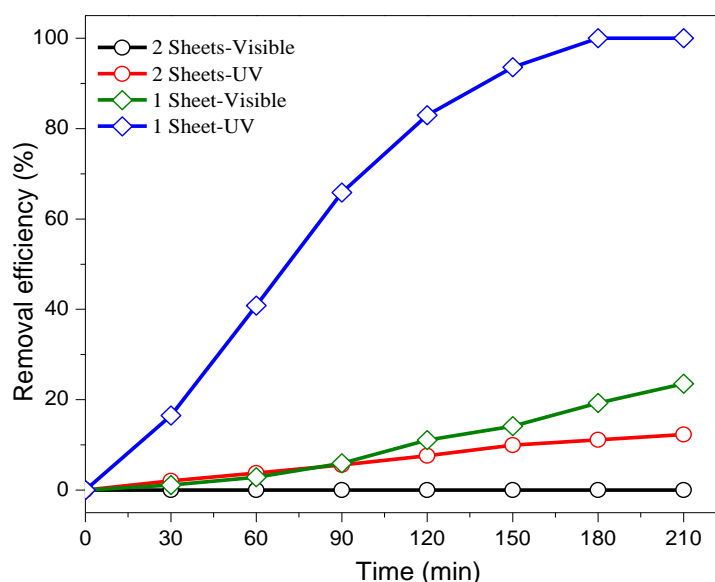
### IV.3.2. Effect of TiO<sub>2</sub> dispersion

In the aim of optimizing the photocatalytic activity of the catalyst, two dispersion modes of TiO<sub>2</sub> on the support were tested. In each case, the same amount of TiO<sub>2</sub> was dispersed on one or two sheets of polyester (sheet dimension 10cmx10cm). It can be first noted that when the amount of TiO<sub>2</sub> was dispersed on two sheets, no photocatalytic activity was obtained under visible light. Nevertheless, a slight activity under UV light was noted, i.e. 12.3% dye removal in 210 min of irradiation (**Figure IV.3**). However, when the same amount of TiO<sub>2</sub> was dispersed only on one sheet (Sheet concentrated with TiO<sub>2</sub>), 23.5% (in 210 minutes) and 100% (in 180 minutes) of RG 12 was degraded under visible and UV light, respectively (**Figure IV.3**).

This trend can be explained by the fact that the dispersed active site on the polyester sheet may be similar to the case of extrinsically conducting polymers, where the electrons require certain

concentration of inclusions (carbon fibres for example) in polymeric matrix known as Electrical Percolation Threshold (EPT) to enable them to move from one particle of inclusion to another (Wang et al., 2016). In the case of visible light, the excited electrons have only low energy, which makes difficult the exchange between the semiconductor particles and leads to less reactive oxidizing species.

It seems that at low concentration, TiO<sub>2</sub> dispersion penetrates inside the polyester fibers and become non-accessible for light hence are not active to generate ROS. Hence, saturating the polyester with TiO<sub>2</sub> titanium on a single sheet is more effective than putting a single layer on each sheet. This could be explained by the fact that the photocatalytic support is so porous that the titanium oxides of a layer are trapped into the pores and are not subsequently accessible. Thus, a supplementary layer is needed in order to enhance the availability of active sites.



**Figure IV.3:** Photocatalytic degradation of RG-12 for two different dispersion modes of TiO<sub>2</sub> on polyester under UV and visible lights (initial concentration: 2 mg/L; UVC catalyst dosage: 1.29 g/L; natural pH)

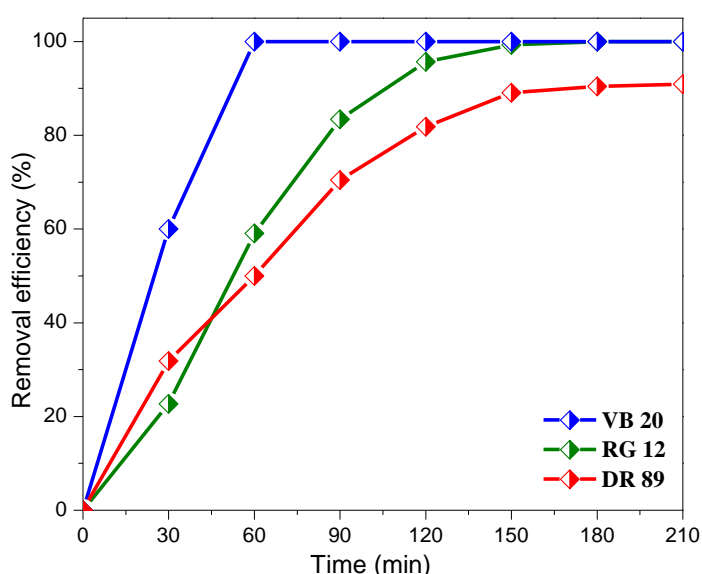
### IV.3.3. Degradation of three textile dyes in mono-component system (VB-20, RG-12, DR-89).

Based on the finding on RG12 degradation previously shown, we chose to pursue our investigation using TiO<sub>2</sub> impregnated on UV-C activated polyester active under UV and visible light irradiation. **Figure IV.4** shows the removal efficiency of different recalcitrant textile dyes (VB-20, RG-12, DR-89) as a function of time. As shown in **Figure IV.4**, the VB-20 dye was fully removed within 60 min followed by RG-12 dye in 180 min. However, only 90.9% of DR-



89 dye was degraded within 210 min. The quick degradation of VB-20 dye can be explained by a small molecule size which facilitated the mass transfer and the adsorption on the catalyst surface.

The DR-89 dye showed better adsorption on the catalyst surface than RG-12 (data not shown in this study). However, its degradation rate was the lower than RG-12. This can be attributed to the two azo groups in the chemical structure, as well to more of hydroxyl and amide groups, which make the molecule more stable compared to RG-12 having only one azo group. Consequently, and owing to the difficult desorption of DR-89 from the catalyst surface (data not shown in this study), the RG-12 dye was taken as a molecule model for the subsequent stages of the present work.



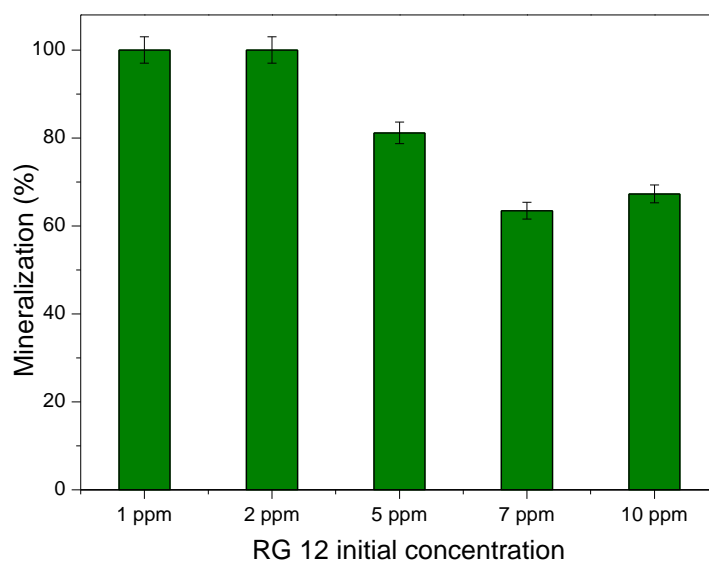
**Figure IV.4:** Photocatalytic degradation of dyes at the same molar initial concentration, 1.09  $\mu\text{mol/L}$  (catalyst dosage: 2.58 g/L; natural pH)

#### IV.3.4. Mineralization of RG-12 in mono-compound system

It is well known that the degradation yield is not the sole criterion to be considered to judge about the performance of a photocatalyst for the treatment of hazardous organic pollutants, because of the probability of by-product toxicity resulting from the photocatalytic oxidation. The mineralization efficiency vs the initial concentration of RG-12 was therefore examined following the Total Organic Carbon (TOC) resulting from the photocatalytic mineralization of the dye as shown in **Figure IV.5**.

It can be readily seen from **Figure IV.5** that after 210 min, the mineralization of dye molecules was nearly complete with the UV-C-pretreated catalyst for 1 and 2 mg/L of RG 12 initial concentrations. This result may be clarified by the photocatalytic decolorization of dye

molecules until 100% value of removal efficiency (approximately within 120 min) as a priority step; then the by-products were converted until the final state under the forms of CO<sub>2</sub>, H<sub>2</sub>O and other minerals. For initial concentrations up to 2 mg/L the majority of the photo-generated ROS were consumed in the degradation step of the molecules and only few percentages were involved in the mineralization step. Moreover, [Kouloumbos et al. \(2003\)](#) also observed during the first minutes of irradiation that 70% of the initial concentration of diazinon was converted into intermediates compounds while the recovery of CO<sub>2</sub> during this time was negligible. Thereafter none of these products was detected after 30 min of irradiation.



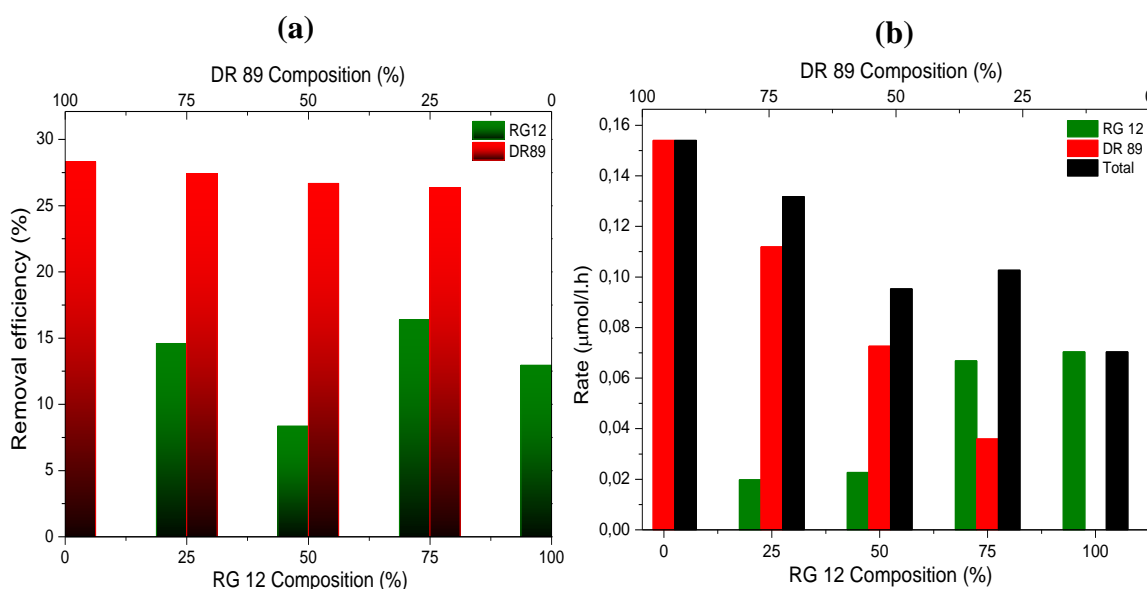
**Figure IV.5:** Mineralization vs initial concentration of RG-12 removal under UV light (UV-C catalyst dosage: 5.18 g/L; time of photocatalysis: 210 min; natural pH)

The photocatalytic oxidation scheme of each pollutant consists of the simultaneous carboxylic function removal and new function carried on a 'n-1' carbon molecule. That degradation pathway in series leads to a complete mineralization of the pollutant ([Assadi et al., 2012](#)). This seems that the intermediates by products of RG-12 were easily photocatalytic degraded.

We note (**Figure IV.5**) that when the inlet concentration of RG-12 increases, the % of mineralization decreases. This means that the quantity of the intermediate by-products generated is more important. So, the increase of the inlet concentration leads to a lower availability of the active sites. Assuming that the photocatalytic process is a series of successive reactions, the competition toward the active sites of the catalyst becomes more important. So, the by-products formed cannot be degraded. This result is similar to what has been observed in the literature, for example in the work of [Assadi et al. \(2012\)](#) and [Stephan et al. \(2011\)](#).

### IV.3.5. Competitive effect in binary system (RG-12 + DR-89)

In this part of the study different molar ratios of dyes ( $r = [\text{RG-12}]_0 / [\text{DR-89}]_0$ ) were considered, taking into account that the catalyst surface received the same molar quantity of pollution for each ratio ( $[\text{RG-12}]_0 + [\text{DR-89}]_0 = \text{Cst}$ ). The corresponding results are displayed in **Figure IV.6**. Increasing the initial concentration of DR-89 improved the rate and the efficiency of decolorization owing to the increasing amount of dye molecules adsorbed on the catalyst surface per time unit. Removal efficiency showed a minimum value for  $r=1$ ; the decrease observed for increasing ratio from 0.33 to 1 can be attributed to the competitive effect for adsorption of dyes on the catalyst surface and the better interaction between DR-89 and the catalyst, as discussed in the section IV.3.3 (Assadi et al., 2012). The increase in the decolorization efficiency for ratios above 1 can be attributed to the existence of mass transfer limitations due to the higher amount of RG-12 molecules if compared to DR-89.



**Figure IV.6:** Removal efficiency (a) and photocatalytic degradation rates (b) of RG-12 and DR-89 and at different  $[\text{RG-12}]_0/[\text{DR-89}]_0$  ratio and for the same quantity of pollution under visible light ( $[\text{RG-12}]_0 + [\text{DR-89}]_0 = 2.18 \mu\text{mol/L}$ ; UV-C catalyst dosage: 2.58 g/L; natural pH)

Nevertheless, for composition interval [75-100%], the removal efficiency of RG-12 increases when going from pure RG-12 solution to a mixture solution and *vice-versa* when it comes to DR-89. Regti et al. (2016) explained this trend in binary mixture of Basic Blue 41 (BB41) and Basic Yellow 28 (BY28) by the fact that BB41 attraction to the interfaces is stronger than that of BY28 and that the presence of both dyes in solution enhance a competitive adsorption in the system (Baghriche et al., 2017).

In addition, the decolorization efficiency of RG-12 in pure solution was less than in r=3 multicomponent system, this result can be attributed to molecular structure (Daifullah and Mohamed, 2004), and molecular size which leads to very high number of decolorization by-products. Meanwhile these last enter into competition with RG-12 molecules against the available active sites, similar results were recently reported by Abou Saoud et al. (2017).

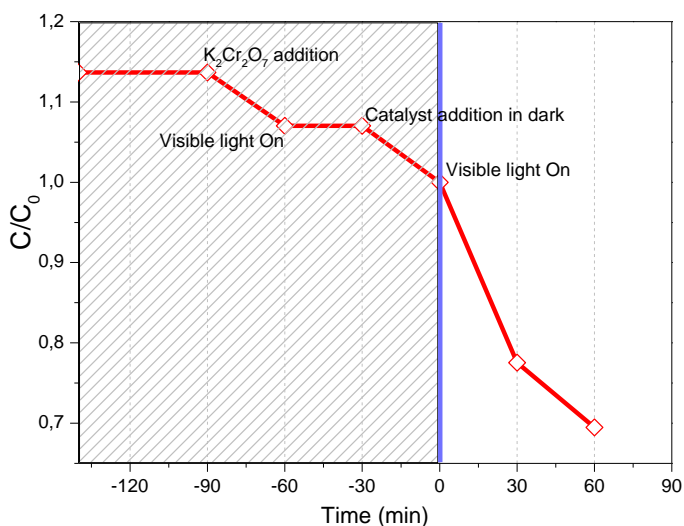
As shown in the **Figure IV.6b** the rate of decolorization of RG-12 increased with increasing dye concentration in binary system. When it is clear that RG-12 is slightly better degraded in a monocomponent system than multicomponent system whereas very significant differences is observed for DR-89, similar result was found for the degradation of Butyraldehyde (Buty) and dimethyl disulphide (DMDS) in binary mixture (Abou Saoud et al., 2017).

### **IV.3.6. Species scavenger's investigations**

In order to understand the contribution of reactive oxidizing species in the removal of RG-12, a number of experiments were carried out for different photocatalysts and different types of light sources in the presence of different radical scavengers such as *iso*-propyl alcohol for  $\cdot\text{OH}$  radicals (Zsilák et al., 2014), EDTA for  $h^+$  (Wang et al., 2016), and potassium dichromate for  $\text{O}_2^{\cdot-}$  (Zhao et al., 2017). The effect of the addition of these various radical scavengers on the photocatalytic phenomenon of RG-12 was then studied.

#### **a) ROS Scavengers under UV light**

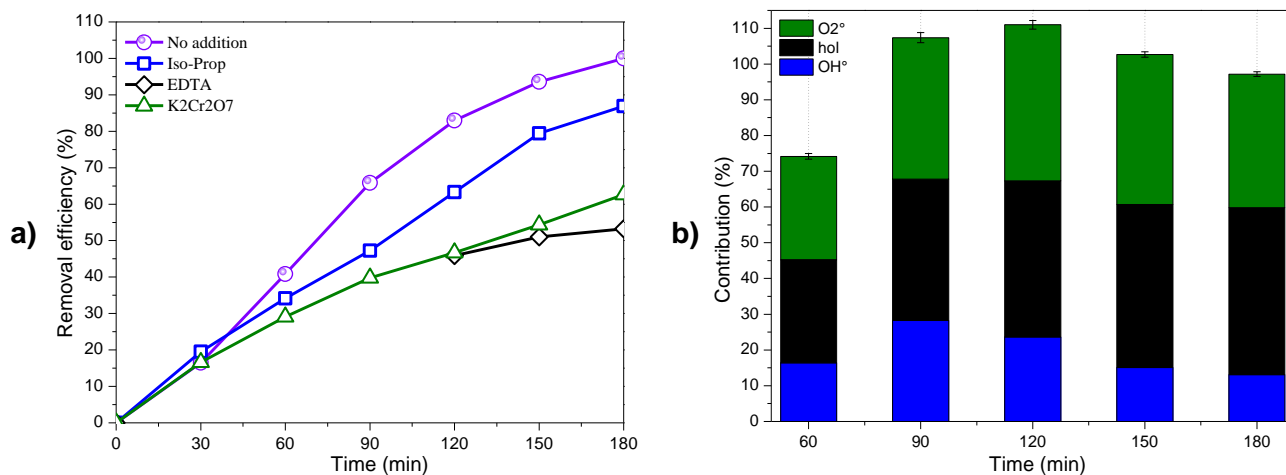
It should be noted that in the case of UV-C polyester catalyst and before each radical scavenger experiment, the catalyst was washed under magnetic stirring using ultra-pure water for one hour repeated three times. Contrarily, for  $\text{TiO}_2/\text{cellulose}$  catalyst, a new and similar sheet was used for each experiment (**Figure IV.7**).

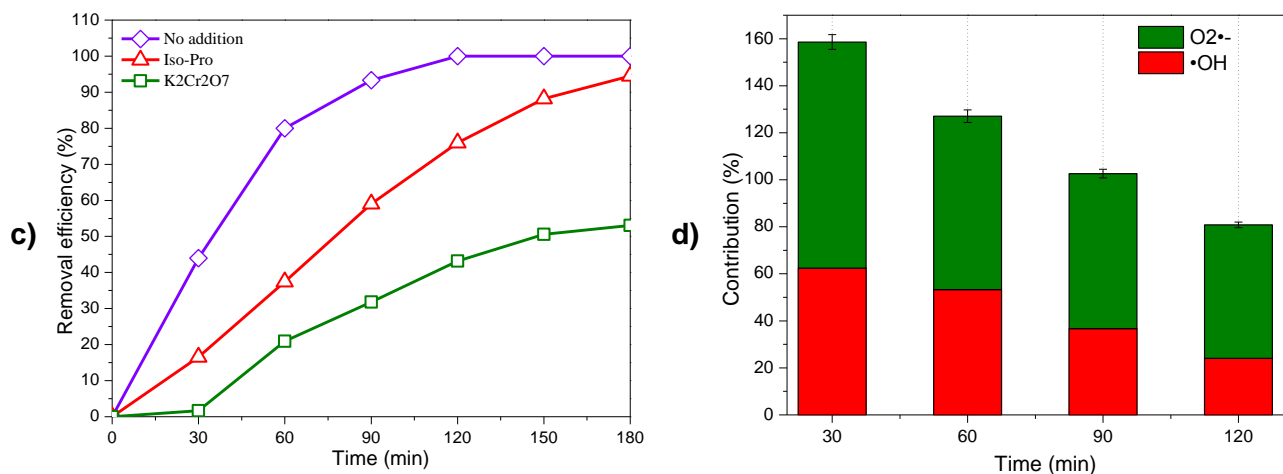


**Figure IV.7:** Example of the different steps for O<sub>2</sub><sup>•-</sup> scavenger experiments for RG-12 degradation under visible light (initial concentration: 2 mg/L; UV-C catalyst dosage: 1.29 g/L; natural pH)

▪ **h<sup>+</sup> scavengers**

EDTA was used as scavengers to probe the creation and the role of photo-generated hole (h<sup>+</sup>) throughout RG-12 photocatalytic degradation. While 50 mg of EDTA was added to 500 mL of pollutant solution, a quick reaction with the holes occurred, leading to reduce strongly the photocatalytic removal efficiency from 100% to 53.3% within 180 min as shown in **Figure IV.8a**.





**Figure IV.8:** Effect of diverse additives (**a & c**) and contribution of various active species (**b** and **d**) on RG-12 removal efficiency using UV-C polyester (a and b) and TiO<sub>2</sub>/cellulosic paper (c & d) catalysts under UV light (initial concentration: 2 mg/L; catalyst dosage: 0.4 g/L; natural pH)

Wang et al. (2016) have reported that the use of EDTA as holes' scavenger resulted in a small decrease of the removal efficiency of triclocarban. The obtained results can be clarified by the following reactions:

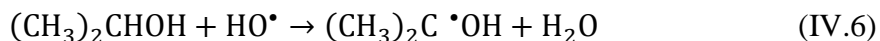


Two reasons may account for the sharp decrease in the removal efficiency. First, the holes ( $h^+$ ) generate directly a high amount of hydroxyl radicals by reaction with H<sub>2</sub>O and OH<sup>-</sup>, according to **Eq. IV.3** and **Eq. IV.4**, respectively (Zeghioud et al., 2016). Secondly, the generated holes from excited catalyst can directly oxidize the molecules of dyes (**Eq. IV.5**) (Rtimi et al., 2016). Moreover, the consumption of holes according to the first and/or the second process leads to reduce  $e^-/h^+$  recombination rate, increasing consequently  $e^-$  life time, to generate more ROS from  $e^-$  (their effect will be investigated in the O<sub>2</sub>•<sup>-</sup> scavengers section –IV.3.6). Time-courses of the radical's contribution for the UV-C polyester catalyst are given in **Figure IV.8c**.

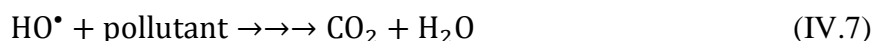
- **•OH scavengers**

In order to evaluate the participation and the role of hydroxyl radicals (•OH) in RG-12 disappearance, 1 mL of iso-propyl alcohol was added to 500 mL of dye solution. From **Figure**

**IV.8a** and **Figure IV.8c**, considerable diminution in the degradation efficiency was recorded after alcohol addition, from 100% to 86.9% after 180 min of reaction for UV-C polyester catalyst, and from 100% to 75.9% after 120 min for TiO<sub>2</sub>/Cellulose catalyst. This result was explained by the instantaneous radicals scavenging and the consumption of  $\cdot\text{OH}$  by iso-propyl alcohol (**Eq. IV.6**) (Buxton et al., 1988).



The maximum contributions of  $\cdot\text{OH}$  radicals under UV excitation reached 28.2% (after 90 min) and 62.4% (after 30 min) for UV-C polyester and TiO<sub>2</sub>/cellulose catalysts, respectively (**Figure IV.8b** and **Figure IV.8d**). It is essential to note that  $\cdot\text{OH}$  plays an important role in the RG 12 decolorization process (**Eq. IV.7**), but the amount of this radical produced in the medium and which is really involved in pollutant oxidation can differ significantly, owing to the possible existence of a variety of recombination reactions between  $\cdot\text{OH}$  and other radicals (**Eq. IV.8-IV.10**) (Torres-Luna et al., 2013).



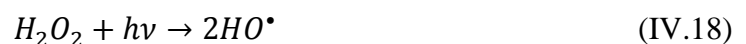
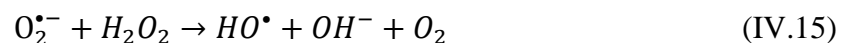
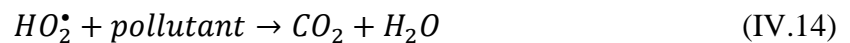
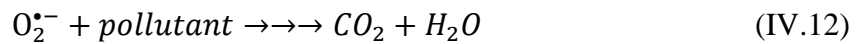
- **O<sub>2</sub><sup>•-</sup> scavengers**

The possible contribution of O<sub>2</sub><sup>•-</sup> on RG-12 photocatalytic removal has been checked in the presence of radical acceptors such as potassium dichromate (K<sub>2</sub>Cr<sub>2</sub>O<sub>7</sub>). This latter was used instead of benzoquinone because of the high reaction rate of potassium dichromate with hydrated electrons (3.3 x 10<sup>10</sup>) compared to benzoquinone one (1.35 x 10<sup>9</sup>) (Anbar and Neta, 1967).

It was observed that the decolorization kinetic of RG-12 was widely inhibited when 50 mg of potassium dichromate was added to 500 mL of dye aqueous solution. Indeed, after O<sub>2</sub><sup>•-</sup> scavenging the removal efficiency decreased from 100% to 62.6% within 180 min with UV-C polyester catalyst and from 100% to 43.2% within 120 min with TiO<sub>2</sub>/cellulose photocatalyst (**Figure IV.8a** and **Figure IV.8c**, respectively). It is in agreement with the observations made by Zhao et al. (2017) related to the degradation of tetracycline hydrochloride.

The highest contributions of  $O_2^{\bullet-}$  radicals reached 43.7% after 120 min of reaction and 96.2% after 30 min for UV-C polyester catalyst and  $TiO_2$ /cellulose catalyst, respectively (**Figure IV.8b** and **Figure IV.8d**).

Superoxide radical has been recommended to play the main role in the photocatalytic degradation of some pollutants. Besides, the effective creation of this radical ion would mean the limitation of free electrons/holes recombination rate by the consumption of photo-generated  $e^-$  (**Eq. IV.11**) (Zeghioud et al., 2016; Zhao et al., 2017). An exhaustive explanation of the obtained results may be attributed to the scavenging of  $O_2^{\bullet-}$  radicals and the production of hydroxyl radicals from this latter according to the following reactions:



First, superoxide radical anion can directly oxidize the pollutant molecule via **Eq. IV.12** (Tachikawa et al., 2007), and/or react with  $H^+$  to generate hydroperoxyl radical  $^{\bullet}OOH$  (**Eq. IV.13**). This later can also oxidize the molecules of dye via **Eq. IV.14** (Emilioet al., 2006).

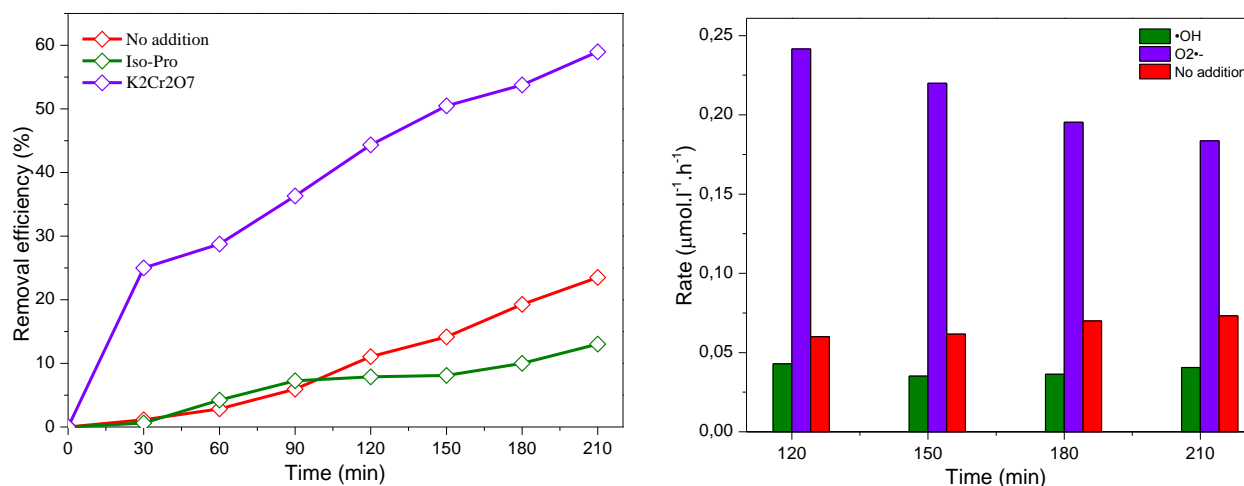
Secondly, superoxide radical anion can generate hydroxyl radical; directly by means of **Eq. IV.15** (Ilisz et al., 1998), and/or indirectly by the generation of  $H_2O_2$  (**Eq. IV.16**) as intermediate and the decomposition of this latter according to **Eq. IV.17** and/or **Eq. IV.18** (Ilisz et al., 1998; Li et al., 2012).



### b) Scavengers when visible light was used

#### ▪ $\bullet\text{OH}$ scavengers

Changing the light wavelength from UV to visible did not modify the trend regarding the contribution of  $\bullet\text{OH}$  radicals; the removal efficiency decreased from 23.5% in absence of radicals' scavenger to 13.0% in the presence of iso-propyl alcohol (**Figure IV.9a**).



**Figure IV.9:** (a) Effect of diverse additives on RG-12 removal efficiency under visible light; (b) Rate of RG-12 degradation after the addition of various ROS scavengers under visible light (initial concentration: 2 mg/L; UV-C catalyst dosage: 1.29 g/L; natural pH)

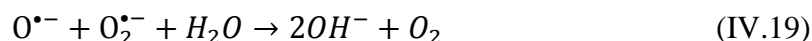
#### ▪ $\text{O}_2^{\bullet-}$ scavengers

A significantly faster decolorization of RG-12 was found with visible light experiment run in the presence of  $\text{O}_2^{\bullet-}$  radical scavenger for the same conditions applied for UV irradiation (**Figure IV.9a**), contrarily to the trend observed in the case of UV light for which a positive contribution of the  $\text{O}_2^{\bullet-}$  radicals was observed (**Figure IV.8a**).

In order to assure that the trend change observed in  $\text{O}_2^{\bullet-}$  radicals scavenger experiment is only due to the change in type of irradiation light, different combinations were tested to find the step responsible for the huge rise in the removal efficiency (**Figure IV.7**); firstly, the addition of potassium dichromate in the dark was accompanied by a small decrease in RG-12 concentration followed by an equilibrium state in spite of the excitation by visible light. Another balance concerns adsorption/desorption equilibrium, which was established after catalyst addition after 30 min (in the dark); a dramatically decrease in pollutant concentration was quickly observed after light irradiation which indicated that the photocatalytic reaction was the only step

responsible for the reduction of dye concentration in the presence of  $O_2^{\bullet-}$  scavengers under visible irradiation.

The contradictory results obtained regarding the impact of the  $O_2^{\bullet-}$  radical under visible light if compared to UV excitation can be explained in the light of the following reactions:



Indeed, in alkaline medium and under visible light, the  $O_2^{\bullet-}$  radical anion became inhibitor of the photocatalytic process due probably to the inactivation of hydroxyl radical via two roots: the first one, the reaction of  $O_2^{\bullet-}$  directly with  $\bullet OH$  radical takes place according to **Eq. IV.9**. In the second root,  $OH^-$  acts as scavenger of hydroxyl radicals leading to the creation of single oxygen ( $O^{\bullet-}$ ) radicals (**Eq. IV.10**), which have a high chemical reactivity for the generation of a supplementary amount of  $OH^-$  by means of **Eq. IV.19** (Torres-Luna et al., 2013).

Another possible explanation of the increase in observed removal efficiency is that under visible irradiation there is no much hydrated electrons generated during photocatalyst activation step to consume to react with potassium dichromate, which leads this latter to play the role of oxidant and attack RG-12 molecules and consequently more decolorization efficiency.

As shown in the **Figure IV.9b**, the evolutions of the photocatalytic reaction rates with time after the addition of ROS scavengers are slightly different one to each other in the case of  $H^{\bullet}$  and  $O_2^{\bullet-}$ , when the both rates decrease with time the rate of  $\bullet OH$  case is almost constant. Seems that a very high amount of  $\bullet OH$  radicals was produced but a small quantity only was really participated in the reaction and a significant part is consumed by scavenging reactions with other species such as  $O_2^{\bullet-}$  as illustrated by **Eq. IV.9**. Similar results were reported by Daifullah and Mohamed (2004) in the self-scavenging of  $\bullet OH$  radicals by excess  $H_2O_2$ .

#### IV.4. Conclusion

TiO<sub>2</sub> impregnated on UV-C activated polyester catalyst, Cu doped TiO<sub>2</sub> catalyst and TiO<sub>2</sub> impregnated on cellulose fibres catalyst were successfully synthesized and tested for RG-12 photodegradation under both UV and visible illumination. UV-C activated polyester catalyst

showed a good photocatalytic activity for RG-12 decolorization under various light sources. The photocatalytic removal efficiency of RG-12 was found to be significantly dependent on the semiconductor dispersion and the competitive effect in binary mixture of two pollutants (RG-12 and DR-89) and resulted by products. The effect of the addition of various radicals' scavengers on RG-12 photocatalytic process was investigated with different photocatalysts and under various light sources (visible light and UV irradiation). The obtained results suggested that  $O_2^{\bullet-}$  and  $\bullet OH$  radicals play an important role in the photodegradation process of RG-12. It was found that the superoxide radical anion is the key specie which had; i) the most promoter effect in RG-12 decolorization under UV light, ii) the most inhibitory effect in RG-12 removal under visible light.  $TiO_2$  impregnated on UV-C activated polyester catalyst was therefore found to be efficient for the degradation and mineralization of RG-12.

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# **CHAPITRE V: Combinaison d'un Procédé Photocatalytique et d'un Traitement Biologique pour l'Amélioration de la Dégradation d'un Polluant Textile, Reactive Green 12**

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## **Combining Photocatalytic Process and Biological Treatment for Enhancing the Degradation of a Textile Pollutant, Reactive Green 12**

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## Préambule

L'objectif du présent chapitre est le couplage du procédé de dégradation photocatalytique de solutions de Reactive Green (RG 12) et du traitement biologique avec boues activées en vue d'améliorer la dégradation du polluant et/ou diminuer le temps de traitement par photocatalyse. Dans l'étape de préparation des échantillons photocatalysés à partir des solutions de 10 ppm de RG 12, nous avons choisi les conditions opératoires obtenues dans la partie optimisation (Chapitre III) : quantité de catalyseur, type d'irradiation et volume réactionnel. Le catalyseur est celui qui a présenté de bonnes performances (chapitre IV), à savoir TiO<sub>2</sub> impregné sur polysester traité par UV-C ; la durée de l'opération de photocatalyse est de 4 et 8 h.

La biodégradabilité des solutions non-traitées par photocatalyse et celles photocatalysées pendant 4 et 8 h est évaluée par la mesure de la DCO et de la DBO<sub>5</sub>. Les résultats ont révélé une faible biodégradabilité des différentes solutions avec un taux d'élimination de 11,7% de la solution traitée pendant 8 h par photocatalyse. La combinaison du traitement photocatalytique pendant 4 et 8 h et du traitement biologique pendant 7 jours a conduit à une décoloration de 59.6% et 74.9%, respectivement. Une réduction significative de la matière organique a également été enregistrée à l'aide de la mesure de l'Indice de Permanganate (la méthode de la DCO avec des tubes prêts à l'emploi s'est montrée inefficace vis-à-vis de la molécule organique de structure complexe). De plus, une diminution de la phytotoxicité a été obtenue puisque les valeurs de l'Index de Germination (GI) des graines de Cresson ont augmenté de 46,2% à 88,7% après 8 h de photocatalyse et à 92,8% après 7 jours supplémentaires de traitement biologique.

## Nomenclature

<b>AOPs:</b>	Advanced Oxidation Processes
<b>AS:</b>	Activated sludge
<b>BOD:</b>	Biological Oxygen Demand
<b>BOD<sub>5</sub>:</b>	Biological Oxygen Demand during 5 days
<b>COD:</b>	Chemical Oxygen Demand
<b>GI:</b>	Germination Index
<b>HRT:</b>	Hydraulic retention time
<b>MES:</b>	Suspended matter
<b>NDIR:</b>	Non-dispersive Infra-Red detector

<b>PI:</b>	Permanganate Index
<b>RG-12:</b>	Reactive Green 12
<b>rpm:</b>	Round per minute
<b>TOC:</b>	Total Organic Carbon
<b>UV-C:</b>	Ultra Violet-C
<b>WWTP:</b>	Waste Water Treatment Plant

## Abstract

The combination of a photocatalytic process (as pretreatment step) and a biological treatment of wastewaters can improve the process and achieve satisfactory efficiency. In this context, Reactive Green 12 (RG-12) solutions were treated by photocatalysis with TiO<sub>2</sub> impregnated on UV-C activated polyester as photocatalyst in UV batch system. Photocatalysis as pretreatment (during 4 and 8 h of irradiation) was combined with 7 days of aerobic biological treatment using activated sludge. As first assays, respiratory tests revealed that the removal of RG-12 was improved by 5.44% and 11.68% for photocatalysed solutions that were irradiated for 4 and 8 h, respectively. However, 34.50% and 19.0% of dye solution was discolored after 7 days of biological treatment for the pre-treated solutions during 4 and 8 h of UV light exposure, respectively. A significant decrease in Chemical Oxygen Demand (COD) was noticed after photocatalysis/biodegradation process. In addition, a decrease in the phytotoxicity was obtained, since the Germination Index (GI) values of Cress seeds increased from 46.2% to 88.7% after 8 h of photocatalysis and then to 92.8% after further 7 days of biological treatment.

**Keywords:** Activated sludge, Biological treatment, Photocatalytic degradation, Reactive Green 12.

### V.1. Introduction

The need for treatment of wastewaters is becoming imperative and indispensable for human life from day to another, because of the crucial role played in the purification and toxicity reduction of consumable water and/or the respect of international norms of aqueous effluents before discharging into the environment (WHO, 2012). A large numbers of synthetics chemical products such as textile dyes are biologically resistant to the available conventional treatment technologies (Gonçalves et al., 2000; Rajeshwar and Ibanez, 1997; Lucas et al., 2007; Chefetz et al., 2008). This led the researchers to develop new specific and efficient pre-treatment processes in water treatment fields in the last decades (Cooper, 1993; Abidin et al., 2016). For

this reason, a wide variety of Advanced Oxidation Processes (AOPs) have been developed (Bertelli et al., 2006; Enitez et al., 2000; Ormad et al., 2001; Essam et al., 2007; Zeghioud et al., 2017), including heterogeneous photocatalysis which could be applied in several projects. This process is based on the illumination of the semiconductor surface by photons to produce extremely reactive non-specific radicals (Reactive Oxygen Species) which activate a chain of different chemical reactions (Zeghioud et al., 2016). In spite of the many advantages of this method, there are only few plants based on this technology worldwide because of the uneconomic side when it is scaled-up due to 1) the low yield of the illumination system, 2) the high consumption of electrical energy and 3) the solid-liquid separation for particle-recovery in the case of slurry system (Krishnan et al., 2017).

Nevertheless, the combination of a photocatalytic process (as pre- or post-treatment step) and biological treatment have allowed to shorten the global time of the wastewater treatment (compared to the treatment with conventional activated sludge systems only), to reduce the Capital Expenditure (Capex) and the Operating Expenses (Opex) of industrial-scale plants (compared to photocatalytic treatment alone) (Kommineni et al., 2000; Castro et al., 2014; Jafari et al., 2012). Satisfying results toward the treatment of aqueous effluents charged with biorecalcitrant compounds were reported in several studies (Ghoreishi and Haghghi, 2003; Bahnemann, 2004; Harrelkas et al., 2008). The results showed a significant reduction in the hazard and unknown toxicity characters of the by-products towards microorganisms (biologically compatible). Harrelkas et al. (2008) reported the combined process photocatalysis-biological treatment for the degradation of textile dyes (Acid Orange 10, Acid Orange 12, Reactive Black 5, Reactive Orange, Reactive Blue K2LR, ...). The authors found that photocatalysis contribute in the decolorization by more than 90% and in the mineralization by more than 50% within 2 h of treatment; in addition, the combination of the two processes was capable to produce non-toxic end-products toward methanogenic bacteria. Jafari et al. (2012) studied the degradation of Reactive Black 5 by biological and photocatalytic processes separately and then by their combination. It was observed that in the biological treatment alone, *Candida tropicalis* JKS2 alone was inefficient to destroy the aromatic rings. Photocatalysis alone showed to be effective in the breaking of both azo bonds and aromatic rings. However, the combined configuration was more effective in aromatic rings remediation.

The degradation of wastewaters obtained from textile plant by applying coupled photocatalysis and biological system was also carried out by Ahmadi et al. (2015). The obtained results revealed that the maximum of Chemical Oxygen Demand (COD) removal and decolorization efficiencies were 79 and 87%, respectively at 20 h of HRT (hydraulic retention times). Similar

results were reported by [Parra et al. \(2002\)](#) in the degradation of isoproturon by photocatalytic-biological flow system using supported TiO<sub>2</sub> and fixed bacteria. 100% of the initial concentration of isoproturon and 95% of COD were removed. The coupled biological-photocatalytic process for the treatment of an effluent produced in a nitrocellulose industry was investigated by [Barreto-Rodrigues et al. \(2009\)](#). The authors compared photocatalysis, biological treatment, coupled photocatalytic-biological sequence and coupled biological-photocatalytic sequence. The last sequence was found to be the most efficient, reducing color, total phenol, Total Organic Carbon (TOC) and toxicity (inhibition of *Escherichia coli* growth) by 94.2%, 92.6%, 4.9% and 62%, respectively. However, the application of the photochemical process as pre-treatment was desired in most cases and then the more toxic by-products generated from the original molecules are destroyed in the subsequent processing step ([González et al., 2010](#); [Amat et al., 2003](#)).

The present study aimed at investigating the performance of the combination of photocatalysis with supported catalyst (as pretreatment step) and aerobic biological treatment with activated sludge (AS) for the degradation of Reactive Green 12, an industrial textile reactive azo-dye. The main goal was to demonstrate the role of the biological treatment in improving the degradation process.

## **V.2. Experimental**

### **V.2.1. Materials**

Reactive Green 12 (RG-12) dye (MW =1837 g/mol) came from the textile manufacture of Constantine (Algeria). Sulfuric Acid (96%, Carlo ErbaReagenti), Sodium Oxalate (>99.5%, Sigma Aldrich), Potassium Permanganate (99%, Prolabo), D-(+)-Glucose (≥ 99.5%, SIGMA life science) were used as received without further purification. The aqueous solutions were prepared using ultra-pure quality water with a resistance of 15.0 MΩ cm. The chemical structure and the physicochemical properties of RG-12 were given in our previous study ([Zeghioud et al., 2017](#)).

### **V.2.2. Catalyst preparation and characterization**

The TiO<sub>2</sub> impregnated on UV-C activated polyester was used as photocatalyst in all photocatalysis experiments. The preparation method and the characterization were reported in the work of [Zeghioud et al. \(2017\)](#).

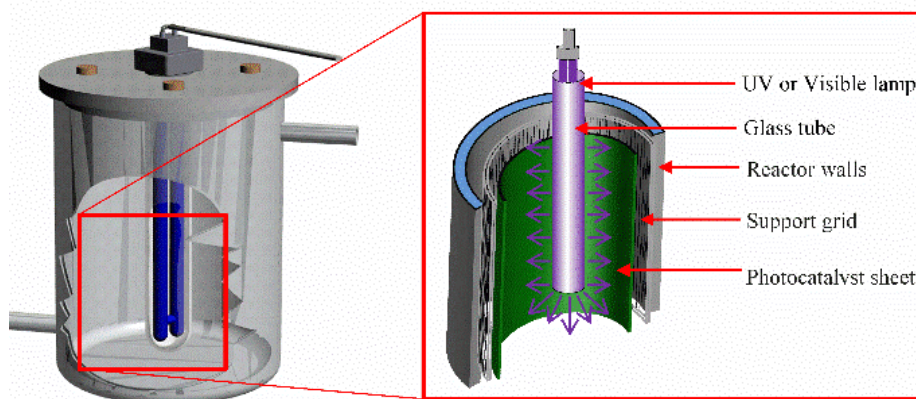
### V.2.3. Photocatalytic experiments

The photocatalytic experiments were carried out in Schott Duran glass reactors containing 500 mL of dye solution (10 mg/L) under magnetic stirring (**Figure V.1**). A 9-Watt UV Philips Bulb lamp emitting a UV-vis light ( $\lambda=365$  nm) with measured intensity of  $20 \text{ W/m}^2$  was used as illumination source in the photocatalytic system. The solution was stirred in the dark for 30 min to ensure an adsorption–desorption equilibrium before the start of irradiation. The concentration of dye solution samples ( $V=4\text{mL}$ ) was analyzed using a UV–vis spectrophotometer.

The decolorization efficiency (%) of RG-12 solution can be determined according to **Eq. V.1**.

$$\eta(\%) = \left(1 - \frac{A_t}{A_0}\right) \times 100 \quad (\text{V.1})$$

Where  $A_0$  and  $A_t$  are the initial intensity and the intensity at a given time  $t$  of the absorbance peak of RG-12 at  $\lambda_{\text{max}}$  (615 nm).



**Figure V.1:** Photocatalysis experimental setup

### V.2.4. Biological treatment

The ability of activated sludge (selected from the WWTP of Rennes city, France) to degrade the different samples of RG-12 was tested by adding 2 mL (23.5 mg/mL) of AS to 100 mL of RG-12 solutions irradiated during different durations (0, 4 and 8 h) in the photocatalytic system (initial concentration: 10 mg/L; catalyst loading: 2.59 g/L; ambient temperature). Experiments were performed in Schott Duran glass Erlenmeyers (250 mL in capacity); the following samples were considered: (a) water with and without adding glucose as carbon source (1 g/L) to investigate the role of the presence of a primary carbon source on the decolorization process, (b) two samples of RG-12 solution without photocatalysis treatment, (c) two samples after 4 h of irradiation and (d) two samples after 8 h of irradiation. In each case one sample contained glucose and the other did not contain glucose. The pH of each sample was adjusted at 6 with

HCl (0.05 mol/L) and/or NaOH (0.05 mol/L) solutions. Experiments were carried out at 25 °C under stirring with Eidolph UNIMAX 2010 System (232 rpm), during 7 days. RG-12 samples were taken daily from the Erlenmeyer's flasks in order to measure the dye removal yield.

### **V.2.5. Analytical methods**

#### **a) UV-vis analysis**

The UV-vis spectra of all samples were recorded using a Varian Cary®50 UV-vis spectrophotometer, where the spectra were obtained at a wavelength range of 350–800 nm.

#### **b) Total Organic Carbon (TOC)**

TOC was measured by TOC-V<sub>CPH</sub>/CPG Total Organic Analyzer Shimadzu. The combustion and conversion of organic carbon compounds resulted in obtaining CO<sub>2</sub>, which was identified by Non-Dispersive Infra-Red detector (NDIR). Calibration was obtained with potassium hydrogen phthalate standards.

#### **c) Chemical Oxygen Demand (COD)**

The measured COD values recorded according to two protocols (heating for 30 min at T=160 °C or heating for 120 min at T=148°C) which respect to the norm ISO 15705:2002(F), using NANOCOLOR EM TUBO DQO 40, KIT P/ 20 Testes - Ref. 985027. The choice of the Tube range (0-40 mg O<sub>2</sub> / L) was made based on the theoretical COD value (19.77 mg O<sub>2</sub>/L).

#### **d) Respirometry test**

Biological Oxygen Demand (BOD<sub>5</sub>) measurement was carried out in Oxitop IS6 (from WTW, Alès, France) system in order to confirm the non-biodegradability of the RG-12 dye. The technique was based on the manometric principle allowing the determination of the BOD<sub>5</sub> according to the standard NF EN 1899-2 relating to the autocontrol. The microorganisms used in this test were activated sludge (AS) supplied from the laboratory bioreactor. The subsequent method was applied to inoculate photocatalyzed samples of RG-12, the blank solution and the control solution.

A volume of AS was centrifuged for 15 min at 4000 rpm. The obtained supernatant was removed and a volume of water was added and followed by centrifugation for 15 min at 4000 rpm. This operation of washing was repeated three times with water and two times with deionized water. Finally, to measure the biomass concentration, the obtained sludge was

suspended in deionized water and a volume of 5 mL was dried at 105 °C during at least 48 h. The concentration of AS (g/mL) was equal to the obtained mass (g) divided by 5 mL. The following mineral medium was used for all experiments; it contained (g/L): 22.5 MgSO<sub>4</sub>·7H<sub>2</sub>O; 27.5 CaCl<sub>2</sub>; 0.15FeCl<sub>3</sub>; 2.0 NH<sub>4</sub>Cl; 6.80 Na<sub>2</sub>HPO<sub>4</sub>; 2.80 KH<sub>2</sub>PO<sub>4</sub>.

The BOD<sub>5</sub> value was initially estimated based on the COD value experimentally measured: BOD<sub>5</sub>= COD/1.46. The range of expected BOD<sub>5</sub> measurement was then deduced. A similar protocol was applied for the control sample, which consisted of a solution of easily biodegradable compounds, namely glutamic acid (150 mg/L) and glucose (150 mg/L). Before use, NaOH (0.05 mol/L) or HCl (0.05 mol/L) solution was added to achieve neutral pH (7.0 ± 0.2). A similar protocol was also considered for the blank solution, for which the sample was replaced by deionized water to have a negligible BOD<sub>5</sub> value.

#### e) Determination of the Permanganate Index (PI)

The permanganate Index was used to quantify the organic matter of polluted water when the pollutant concentration was ≤ 10 mg/L.

The laboratory analysis method was the French norm NF T90-050:1989, which complies with the norm ISO 8467:1986. It can be summarized as follows: 25 mL of sample and 5 mL of sulfuric acid (2 mol/L) was introduced into a tube followed by a slight agitation; the system was then placed in a bath at 100°C during 10±2 min. 5 mL of potassium permanganate solution (2 mmol/L) was added at the temperature mentioned above. After 10 min±15 s, 5 mL of sodium oxalate solution (5 mmol/L) was added causing the decolorization of the solution. At this moment, the titration was started by adding the potassium permanganate solution until the appearance of a pink color persisting for 30 seconds. The volume of consumed permanganate corresponded to V1. The same protocol was applied to the distilled water and the obtained volume was called V0. Thereafter, 5 mL of sodium oxalate was introduced in this latter mixture and the system was titrated with potassium permanganate; the new recorded volume was noted as V2. PI was calculated according to **Eq. V.2**.

$$PI (mgO_2/L) = \frac{16 \times (V1 - V0)}{V2} \quad (V.2)$$

#### f) Suspended matter

The suspended matter (MES) was obtained by centrifuging a volume V of solution during 30 min at 4000 rpm, the obtained supernatant was eliminated and the pellet was heated at 105 °C

during more than 24 h. The resulted solid was weighed and the mass was noticed as  $m$ . The suspended matter is defined by **Eq. V.3**.

$$MES = \frac{m (g)}{V(ml)} \quad (V.3)$$

### g) Phytotoxicity tests

Seed germination and root length tests were carried out on tap water (as a control sample) and on the three samples at different stages of treatment (0, 4 and 8 h of photocatalysis followed by 7 days of aerobic biological treatment). About 5 mL of each sample was pipetted into a sterilized plastic Petri dish lined with a Whatman filter paper. Ten cress seeds (Alénois Commun from Fourche & Compagnie) were placed on the filter paper and incubated at 25 °C in the dark for 48 h (Emino and Warman, 2004). The operation was replicated ten times (ten plastic Petri dishes) following the same protocol for each sample. The number of germinated seeds was then counted and the length of roots was measured. The responses were evaluated by calculating the Germination Index (GI) according to the formula given by **Eq. V.4** (Zucconi et al., 1981).

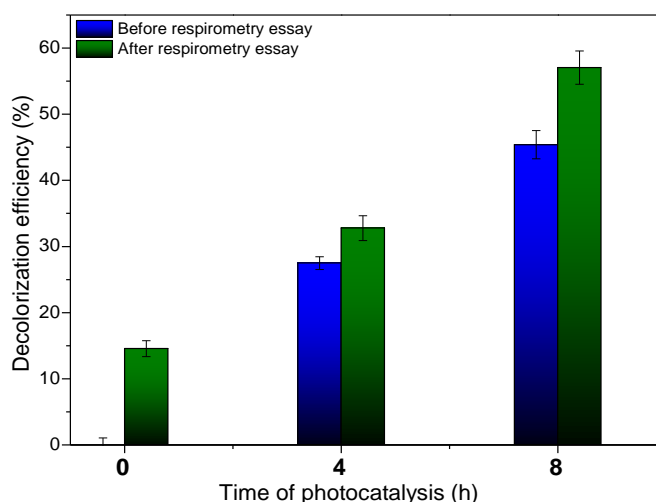
$$GI(\%) = \frac{\text{Seed germination (\%)} \times \text{root length of treatment}}{\text{Seed germination (\%)} \times \text{root length of control}} \times 100 \quad (V.4)$$

## V.3. Results and discussion

### V.3.1. Photocatalysis and biological treatment coupling

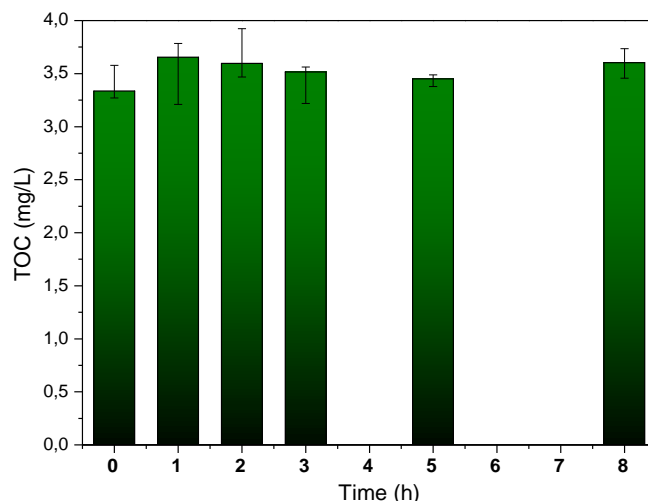
In order to prepare the photocatalyzed samples for the biological treatment, a volume of RG-12 solution (10 mg/L) was treated by photocatalysis during 4 and 8 h. From the UV-vis analysis and the calculated decolorization efficiency presented in **Figure V.2**, around 45.4% of the initial pollutant was discolored after 8 h of UV light irradiation, whereas only 27.4% was eliminated within 4 h of irradiation.





**Figure V.2:** decolorization efficiency of RG-12 (Dye initial concentration: 10 mg/L; catalyst dosage: 2.59 g/L; natural pH; ambient temperature) before and after respirometric assays of photocatalyzed samples.

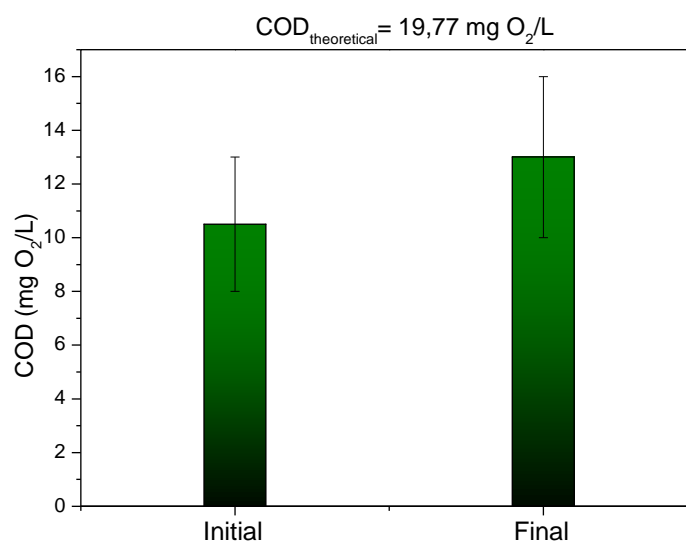
After the respirometry test, 5.29% and 11.68% of further RG-12 elimination occurred for irradiated solutions during 4 and 8 h, respectively. However, 14.55% of elimination was recorded for the non-pretreated one. These weak decolorization yields should be related to the high initial dye concentration, if compared to that recently considered by [Zeghioud et al. \(2017\)](#) using the same catalyst with an initial concentration of 2 mg/L. However, to keep significant organic carbon for the subsequent biological treatment, 10 mg/L of azo dye was considered. As shown in **Figure V.3**, the Total Organic Carbon (TOC) evolution during RG-12 decolorization was nearly constant throughout 8 h of photocatalysis. This can be explained by the consumption of Reactive Oxygen Species (ROS) coming from the breaking of the pollutant structure until the full degradation of RG-12 molecules in a first step and the mineralization of the obtained by-products occurring only in a subsequent step, in agreement with the findings reported by [Kouloumbos et al. \(2003\)](#). Therefore, in our experiments only the first step occurred, namely the production of ROS for the breaking the chemical structure.



**Figure V.3:** Total Organic Carbon (TOC) following photocatalytic degradation of RG-12 (Dye initial concentration: 10 mg/L; catalyst dosage: 2.59 g/L; natural pH; ambient temperature)

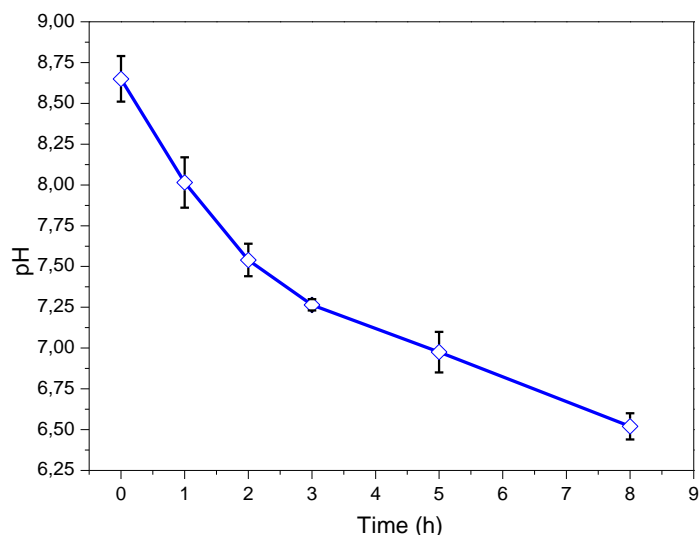
The Chemical Oxygen Demand (COD) is a measure of the total equivalent mass of dioxygen needed to oxidize chemically the organic and inorganic matter contained in one liter of pollutant solution (Mahmoodi et al., 2006). In **Figure V.4**, an increase of COD after 8 h of photocatalysis was observed irrespective of the protocol considered.

This result could be attributed to the non-efficiency of the oxidant agent used in the test to fragment some molecules with a very complex structure, such as RG-12, and the easiest oxidation of the by-products generated during photocatalysis. This phenomenon has already been observed on industrial effluents (Djelal and Amrane, 2013).



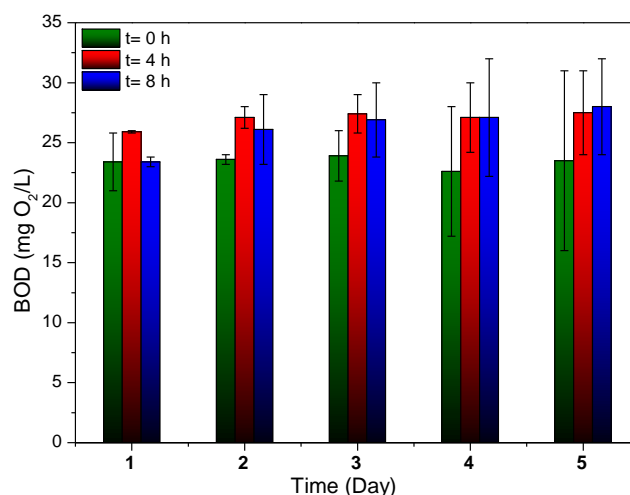
**Figure V.4:** Chemical Oxygen Demand (COD) of RG-12 (10 mg/L) before and after 8 h of photocatalysis.

**Figure V.5** shows a decrease of the pH with the photocatalytic decolorization, from 8.60 to 6.50. This could be explained by the formation of some organic/inorganic acids and/or acidic by-products of degradation and also  $\text{CO}_2$  as a product of mineralization. [Di Paola et al. \(2003\)](#) reported in their work on the removal of nitrophenols that the decrease in pH during photocatalytic transformation was due to the formation of  $\text{HNO}_3$  as intermediate. Similar result was also reported by [Naik et al. \(2017\)](#) on the photocatalytic degradation of Amaranth dye.



**Figure V.5:** Evolution of pH during photocatalysis of 10 mg/L of RG-12 solution (Catalyst dosage: 2.59 g/L; ambient temperature)

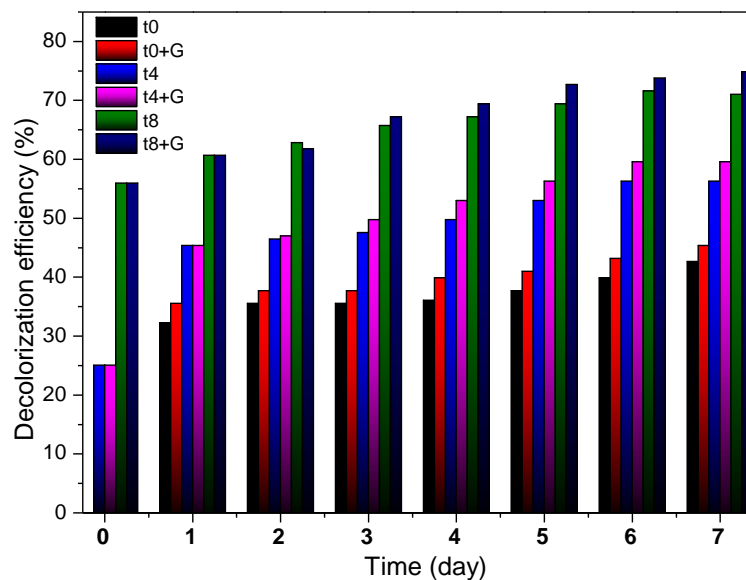
In order to evaluate photocatalytic by-products biodegradability, the respirometry analysis (BOD) of photocatalyzed RG-12 solution based on the continuous measurement of aerobic respiration of microorganisms was carried out. Oxygen consumption *versus* time for the untreated and the irradiated samples was illustrated in **Figure V.6**. The results clearly showed an increase of the BOD of about 17.02 % and 19.15% for both irradiated samples for 4 and 8 h photocatalysis, respectively. However, no variation was observed for the non-pretreated sample. This can be explained by the presence of by-products generated during photocatalysis easily assimilated by the microorganisms. Similar results were obtained by [Vilaseca et al. \(2010\)](#).



**Figure V.6:** Respirometric assays of non-pretreated sample and samples irradiated during 4 and 8 h

### V.3.2. Effect of glucose on the degradation process

The biological treatment of target compound and photocatalyzed samples was carried out for 7 days of incubation at 25 °C. **Figure V.7** shows a noteworthy degradation of the non-pretreated dye (10 mg/L of RG-12) from the first day of incubation, since about 32.24 and 35.52% of RG-12 was removed within 24 h in the absence and in the presence of glucose respectively, while weak further disappearance was observed in the next days. Regarding the irradiated solution, a noteworthy degradation was also observed after one day of biological treatment in the case of 4 h pretreatment, from 25.03% initially to 45.35% after one day culture, while the decolorization was significantly lower for the solution irradiated for 8 h, from 55.95% initially to 60.65% after one day, most likely due to the significant decolorization yield recorded during the photocatalytic pretreatment. However, and contrarily to the non-pretreated solution, the decolorization remained significant throughout the biological culture. After 7 days of biological treatment, 45.6% of RG-12 was removed for the non-pretreated solution; similar result was reported by [Khellaf et al. \(2017\)](#). In the other hand, 59.6% and 74.9% of decolorization was achieved for the samples photocatalyzed during 4 and 8 h, respectively. This result can be attributed to the presence of readily biodegradable intermediates resulting from the photocatalytic step ([Suryaman et al., 2006](#)) and in this study, we continue with a coupling to increase yields.

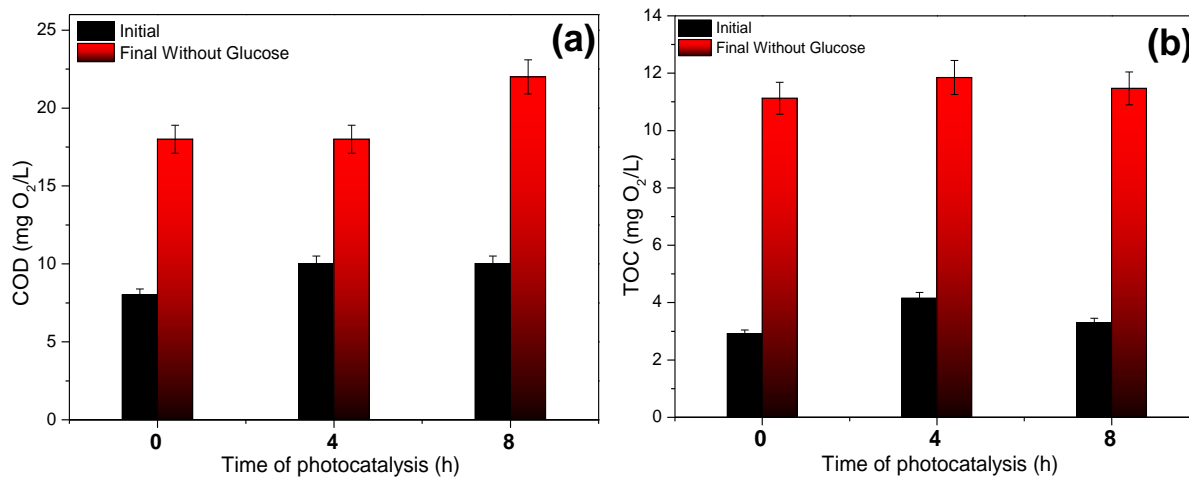


**Figure V.7:** Decolorization efficiency of RG-12 during biological treatment of photocatalyzed samples with and without glucose (aerobic conditions; T=25 °C).

For all biodegraded samples, a slightly higher microbial activity (around 3%) was observed in the presence of glucose. Similar results were reported in other works on the degradation of dyes using different micro-organisms (Khellaf et al., 2017; Yang et al., 2008).

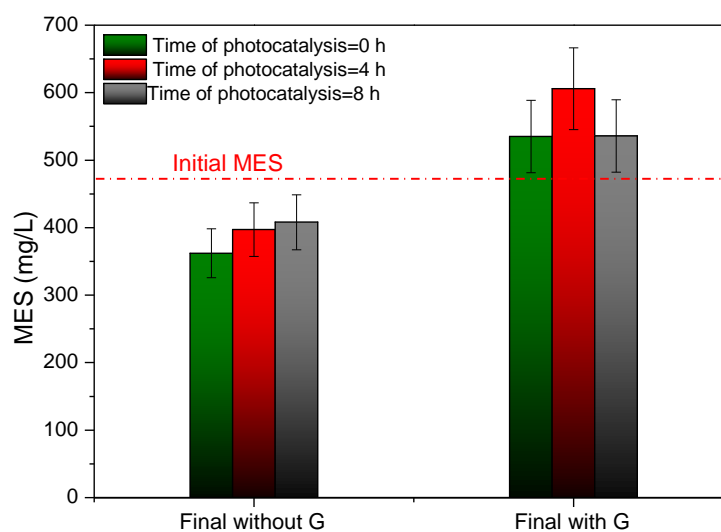
To understand the effect of the biological treatment, the COD of biologically treated samples was measured and the results are presented in **Figure V.8a**. With the combined treatment, we manage to eliminate a part of the molecule but without reaching the mineralization. As a result, by-products are formed, which explains why COD does not evolve.

Nevertheless, the increase of the TOC of biologically treated samples shown in **Figure V.8b** is explained by the complex structure of the molecule which does not allow to a total oxidation (and mineralization) under the selected operating conditions. By-products which are smaller molecules were then formed in the liquid medium. Moreover, during the biological treatment, the cells are lysed with excretion in the reaction medium, biological material, which increases the TOC.



**Figure V.8:** Values of (a); COD and (b); TOC of RG-12 solutions before and after 7 days of biological treatment with and without glucose of non-pretreated solutions and those irradiated for 4 and 8 h.

**Figure V.9** presents biomass growth after 7 days of biological treatment for the non-pretreated dye solution and those irradiated for 4 and 8h. The presence of glucose had a promoting effect, since higher final biomass amounts were observed. This can be related to the microbial biostimulation resulting from glucose addition, in agreement with the findings of [Simpanen et al. \(2016\)](#). However, the decrease in biomass in the case of biological treatment without glucose was probably attributed to lysis of cells because not enough biodegradable organic matter is available during the 7 days of incubation.

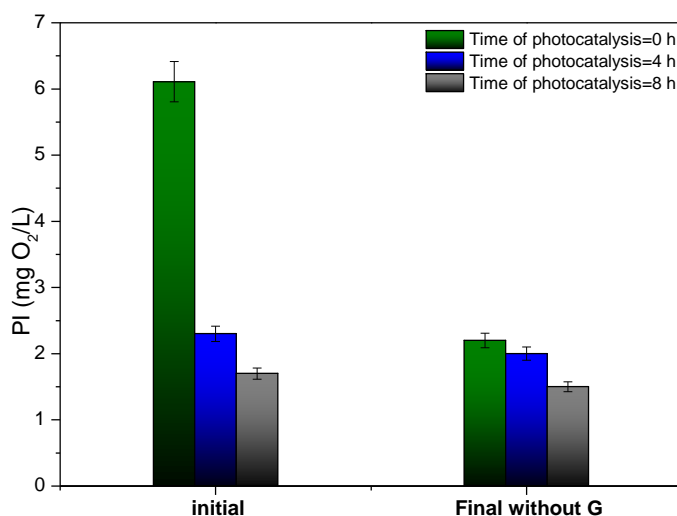


**Figure V.9:** Biomass growth in RG-12 solution before and after 7 days of biological treatment with and without glucose of non-pretreated dye and irradiated for 4 and 8h. Red dash line indicates the initial biomass concentration.

The Permanganate Index (PI) of photocatalyzed samples before and after biodegradation by the AS was studied in order to evaluate the capacity and the efficiency of AS micro-organisms to reduce water pollution. As shown in **Figure V.10**, PI decreased with increasing the time of the photocatalytic treatment. From these results, it could be concluded that PI is a reliable indicator to quantify the pollution compared to COD measurement with tubes ready for use.

There was a decrease of the pollutant concentration with biological treatment. PI varied from 6.1 to 2.2 mg O<sub>2</sub>/L for non-pretreated RG-12 solution (64.0% of PI reduction), from 2.3 to 2.0 mg O<sub>2</sub>/L for samples irradiated for 4 h (13.0% of PI reduction) and from 1.7 to 1.5 mg O<sub>2</sub>/L for samples irradiated for 8 h (11.8% of PI reduction) (in the case of biological treatment without glucose addition).

For the biologically treated samples in the presence of glucose, it seems that there was an increase in PI which can be due to the residual glucose and the microbial material.

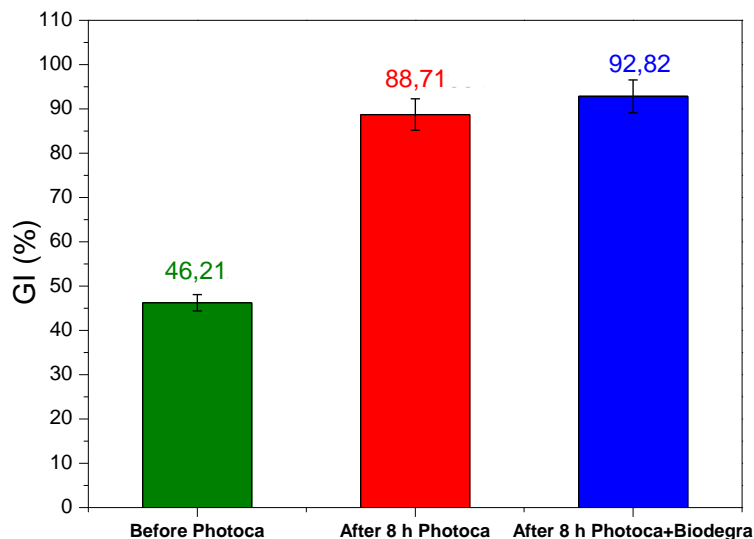


**Figure V.10:** Permanganate Index (PI) of RG-12 solution before and after biological treatment with and without glucose addition of non-pretreated dye and irradiated for 4 and 8 h

### V.3.3. Pytotoxicity tests

The phytotoxicity evaluation of the three samples at different stages of treatment, before photocatalysis and after 8h of photocatalysis, followed by 7 days of aerobic biological treatment, was carried out with the help of a Germination Index test. As shown in **Figure V. 11**,

the dye (10 mg/L) was characterized by a high phytotoxicity according to [Emino and Warman \(2004\)](#) and [Zucconi et al. \(1981\)](#) classification.



**Figure V.11:** Germination Index (GI) of RG-12 solutions at different stages of treatment: without pretreatment, after 8h of photocatalysis, and after 8h of photocatalysis followed by 7 days of aerobic biological treatment

The authors propose three categories according to the GI value: 1) high phytotoxicity when GI is below 50%, 2) moderate phytotoxicity when  $50\% < GI < 80\%$  and 3) absence of phytotoxicity when GI value is above 80% ([Emino and Warman, 2004](#); [Zucconi et al., 1985](#)). At the light of the obtained results, the photocatalytic treatment was the main process involved in the reduction of the phytotoxicity of the RG-12 solution, since the GI value increased from 46.2% to 88.7%; the biological treatment (with glucose) also contributed in the enhancement of GI by around 4% additional phytotoxicity reduction.

#### V.4. Conclusion

The photocatalytic degradation of RG-12 with  $\text{TiO}_2$  impregnated on UV-C activated polyester was carried out under UV irradiation. The combination of photocatalysis as pre-treatment and biological treatment with activated sludge was successfully done. The contribution of the biological treatment in RG-12 elimination was found to be the most significant for the lowest time of irradiation (4 h). COD reduction was not observed which could be due to the very complex and resistant structure of the dye to oxidation and the easiest oxidation of the by-products generated during photocatalysis by means of the considered protocol for COD measurement. However, the Permanganate Index (PI) appeared to be a good tool to quantify



the pollution elimination. The presence of glucose as supplementary nutrient for the AS microorganisms, contributed to the improvement of pollutant decolorization. Photocatalysis played the crucial role in the phytotoxicity reduction of RG-12 solution; nevertheless, the biological treatment also contributed, even if slightly, in the reduction of phytotoxicity measured with the Germination Index (GI). In the coupled process considered for the degradation of RG-12, the biological treatment led to a slight improvement of the global treatment yield.

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# CONCLUSION GENERALE

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Cette thèse, inscrite dans le cadre du traitement de l'eau chargée en polluants de l'industrie textile algérienne, avait pour objectif la dégradation de colorants par un procédé combinant la photocatalyse et la biodégradation. Les colorants sélectionnés à cet effet sont le Reactive Green (RG 12), l'Ecarlate Solophényl BNLE (ES) et le Marine Cibanone (MC) qui sont des composés biorécalcitrants difficilement éliminés dans les stations d'épuration. Le procédé de photocatalyse hétérogène en mode batch a été élaboré avec divers catalyseurs synthétiques supportés ; le traitement biologique consistait en une dégradation des polluants avec les boues activées. Le couplage des deux procédés a finalement été la partie déterminante du présent projet.

Dans la partie théorique, nous nous sommes focalisés sur une première synthèse bibliographique consacrée aux méthodes de traitements physico-chimiques et biologiques de polluants organiques. Il s'agit notamment des procédés d'oxydation avancée et du traitement par les boues activées. Divers travaux sur ces deux procédés ont été passés en revue. La deuxième synthèse bibliographique concernait le procédé de photocatalyse dans l'eau et dans l'air avec une mise au point du mécanisme et de l'effet de différents paramètres opératoires sur le phénomène en question. Une bonne partie de cette synthèse était consacrée à l'étude des réacteurs destinés à la mise en œuvre de la photocatalyse.

Les premiers résultats expérimentaux ont mis la lumière sur la préparation, caractérisation et activité photocatalytique du TiO<sub>2</sub> imprégné sur polyester et activé par plasma-FR et Photons UV-C. Le TiO<sub>2</sub> imprégné sur du polyester activé par des photons UV-C s'est révélé actif sous lumière UV et visible avec une activité photocatalytique conservée pour plus de cinq cycles d'utilisation successifs. Les essais relatifs à la photodégradation du colorant RG 12 ont montré l'impact de différents paramètres opératoires sur l'efficacité de décoloration du polluant. Les conditions optimales déterminées ont permis d'aboutir à une décoloration totale de la solution de RG 12 au bout de 120 min d'irradiation UV. L'étude de l'effet du peroxyde d'hydrogène (H<sub>2</sub>O<sub>2</sub>) sur la vitesse de dégradation a révélé que pour un rapport [H<sub>2</sub>O<sub>2</sub>]<sub>0</sub>/[RG 12]<sub>0</sub> variant entre 20 et 30, la cinétique de dégradation est améliorée pour laquelle le modèle de Langmuir-Hinshelwood a été trouvé le plus représentatif.

La deuxième partie du travail expérimental a été consacré à la compréhension du processus photocatalytique en se basant sur le comportement du catalyseur et du polluant et en tentant

d'expliquer certains mécanismes réactionnels. La préparation et la mise en œuvre de plusieurs catalyseurs avec différents semiconducteur a prouvé que l'activité photocatalytique variait avec le type de lumière (UV ou Visible). Le TiO<sub>2</sub> imprégné sur papier cellulosique a présenté une bonne activité photocatalytique sous lumière UV alors que sous lumière visible, aucune activité n'a été enregistrée. Le TiO<sub>2</sub> dopé avec du cuivre (Cu) imprégné sur du textile a présenté seulement une activité catalytique sous irradiation UV. Le TiO<sub>2</sub> imprégné sur du polyester activé par des photons UV-C a montré une très bonne activité aussi bien sous lumière UV que visible. Le degré de dispersion du semiconducteur sur le support durant la préparation du catalyseur (TiO<sub>2</sub> imprégné sur polyester traité par des photons UV-C) semblait jouer un rôle primordial dans l'activité photocatalytique ; une activité élevée a été notée pour la configuration la moins dispersée possible. L'efficacité de dégradation des différents polluants (RG 12, ES et MC) avec ce même catalyseur était fonction de la structure moléculaire du polluant. En effet, avec le colorant RG 12, on a enregistré une bonne adsorption et dégradation et avec le colorant ES une très bonne dégradation juste au début du traitement. Le MC par contre a montré une excellente décoloration pour les faibles concentrations et un problème de solubilité pour des solutions un peu plus concentrées.

Concernant le degré de minéralisation, certains essais ont pu démontrer que la minéralisation du colorant RG 12 est inversement proportionnelle à la concentration initiale. Deux étapes dans le processus de dégradation ont été mises au point : a) la fragmentation de la molécule en sous-produits avec clivage jusqu'à décoloration totale dans un premier temps, b) les radicaux générés durant l'activation du catalyseur sont consommés pour minéraliser les sous-produits en CO<sub>2</sub> et H<sub>2</sub>O dans un deuxième temps. Pour des concentrations relativement élevées en polluant, les sous-produits de dégradation peuvent entrer en compétition avec la molécule mère sur les sites actifs disponibles sur le catalyseur.

Pour des mélanges binaires de RG 12 et ES (en gardant la même quantité totale de polluants), un effet compétitif vis-à-vis des sites actifs a été remarqué. La prise en compte et le rôle des espèces oxydantes réactives a montré la dépendance de radicaux responsables de la dégradation avec le type de lumière d'activation du catalyseur. Les radicaux superoxydes (O<sub>2</sub><sup>•-</sup>) se sont montrés responsables de la dégradation de RG 12 sous lumière UV (aussi bien pour TiO<sub>2</sub> imprégné sur cellulose que sur polyester). Les radicaux hydroxyles (•OH) ont joué un rôle primordial dans la dégradation du polluant sous lumière visible pendant que les radicaux superoxydes (O<sub>2</sub><sup>•-</sup>) devenaient inhibiteurs.

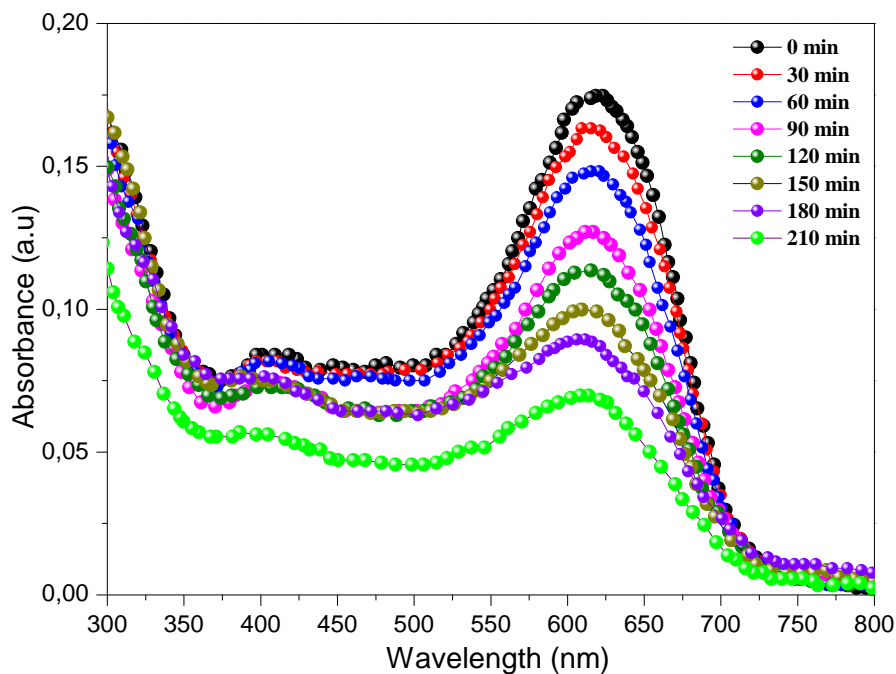
La dernière partie du travail expérimental a été réservée à la biodégradation du polluant RG 12 et le couplage de la photocatalyse comme pré-traitement avec la biodégradation par les boues

activées. Le traitement biologique de RG 12 a montré un effet significatif dès le premier jour où 35% de sa concentration initiale a été éliminée. Sur des solutions photocatalysées durant 4 et 8 h, 34% et 19% ont été décolorées, respectivement. La combinaison du traitement photocatalytique pendant 4 et 8 h et du traitement biologique pendant 7 jours a conduit à une décoloration de 59,6% et 74,9%, respectivement. Une réduction significative de la matière organique a également été enregistrée. Le glucose, présent comme nutriment dans le traitement biologique, a joué un rôle promoteur dans le processus de dégradation biologique et ce pour des solutions photocatalysées pendant 8 h. Les solutions de RG 12 ayant manifesté une grande phytotoxicité (tests avec les graines de Cresson), le traitement photocatalytique a contribué à l'élimination de cette phytotoxicité. Par ailleurs, le traitement supplémentaire de dégradation avec les boues activées a contribué à une amélioration de cette toxicité.

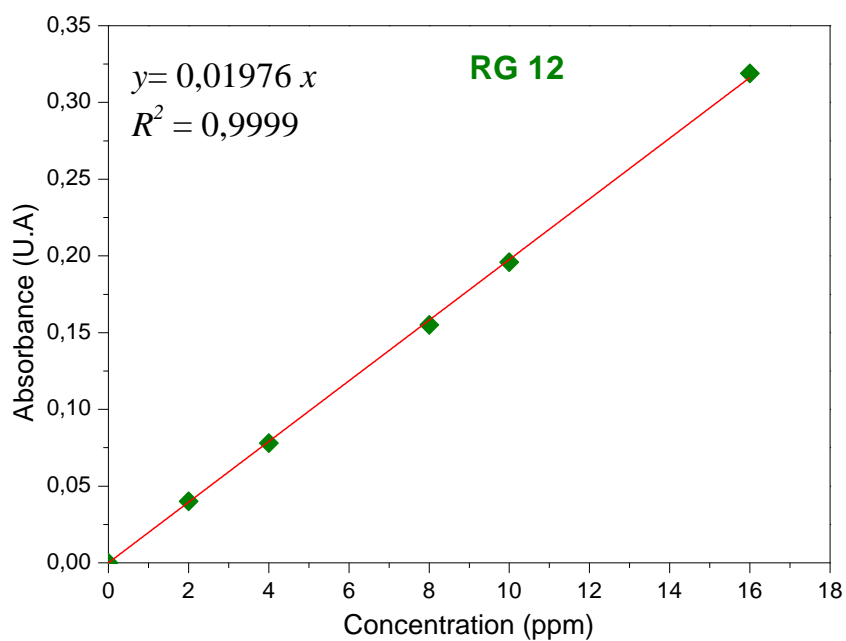
Ce travail pourrait être complété en testant des mélanges ternaires des trois colorants et en étudiant la décoloration et la minéralisation. Aussi il est intéressant d'essayer le traitement photocatalytique sous la lumière solaire.

On pourrait également envisager l'étude de l'effet d'autres oxydants qui amélioreraient l'opération de dégradation et aussi penser à examiner l'effet de la présence de polluants minéraux sur le procédé. Par ailleurs, l'utilisation d'autres souches microbiennes isolées d'effluents textiles pourraient améliorer le procédé de biodégradation et conduire à une minéralisation des polluants présents à des concentrations élevées.

# ANNEXE 6

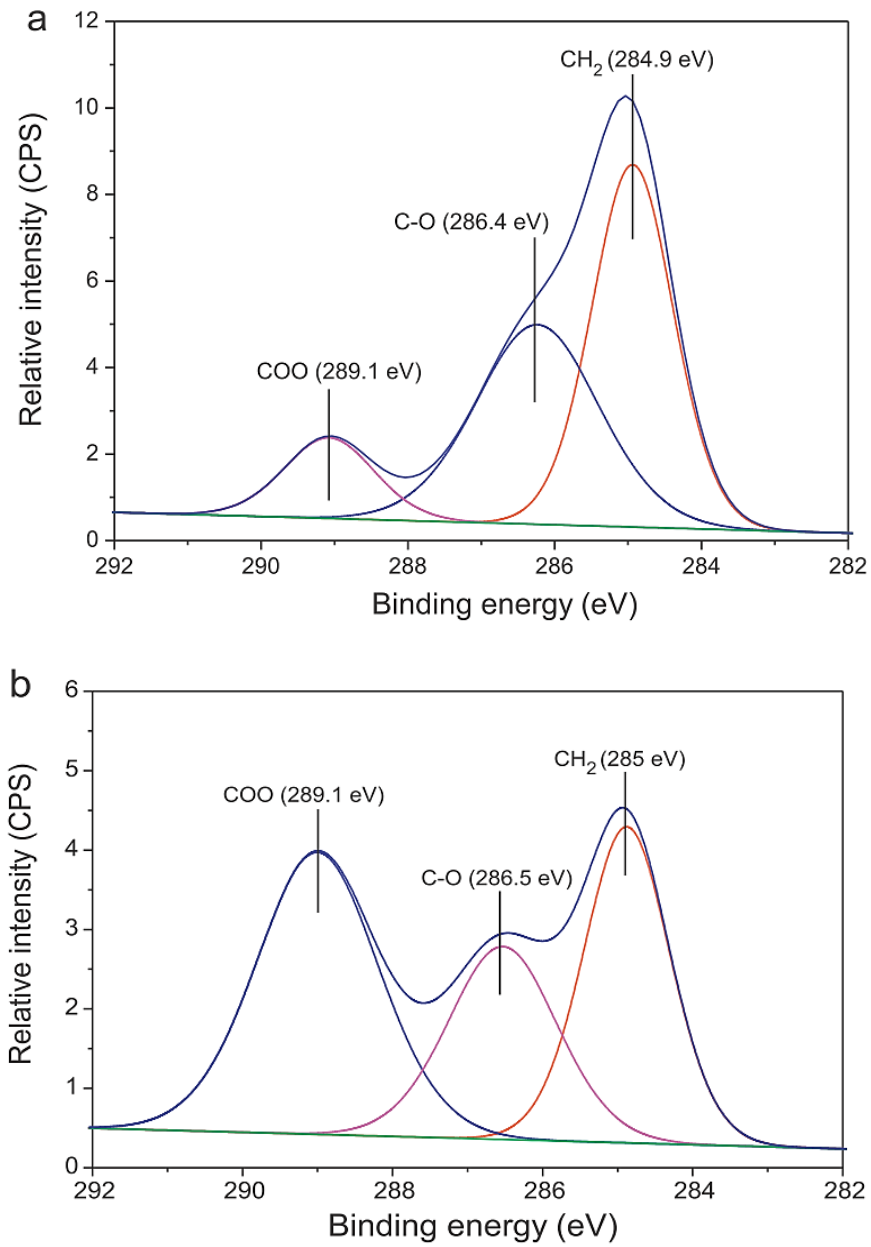


**Annexe A:** UV-VIS absorption spectra of RG-12 during photocatalytic treatment (RG-12 initial concentration: 10 mg/L; catalyst dosage: 5.176 g/L; natural pH~ 6.5).

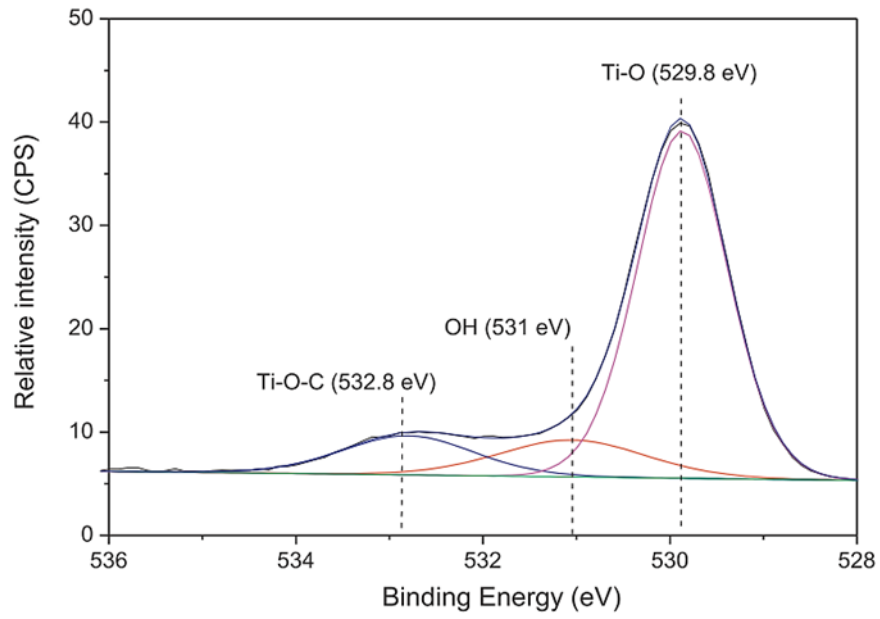


**Annexe B:** Calibration curve for UV-vis spectroscopy

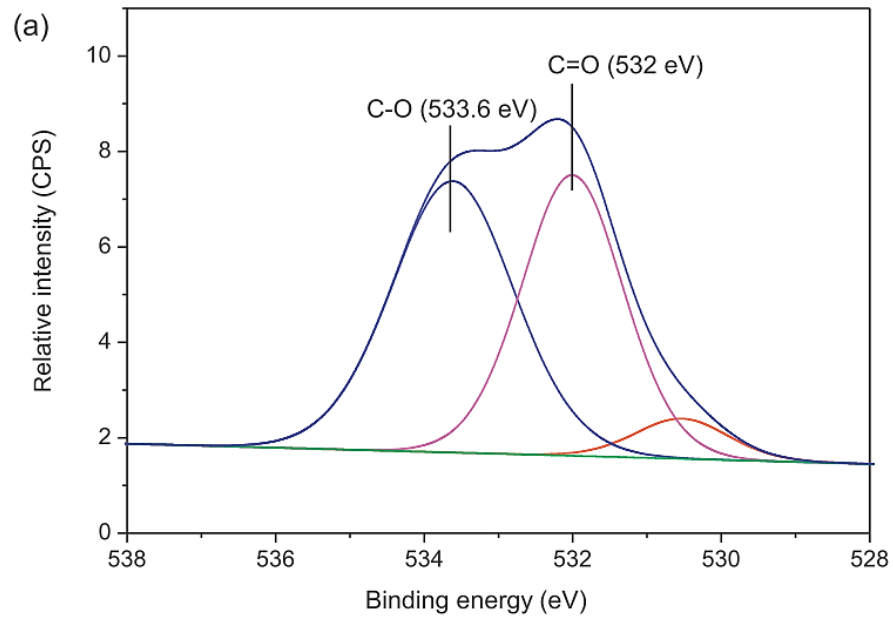


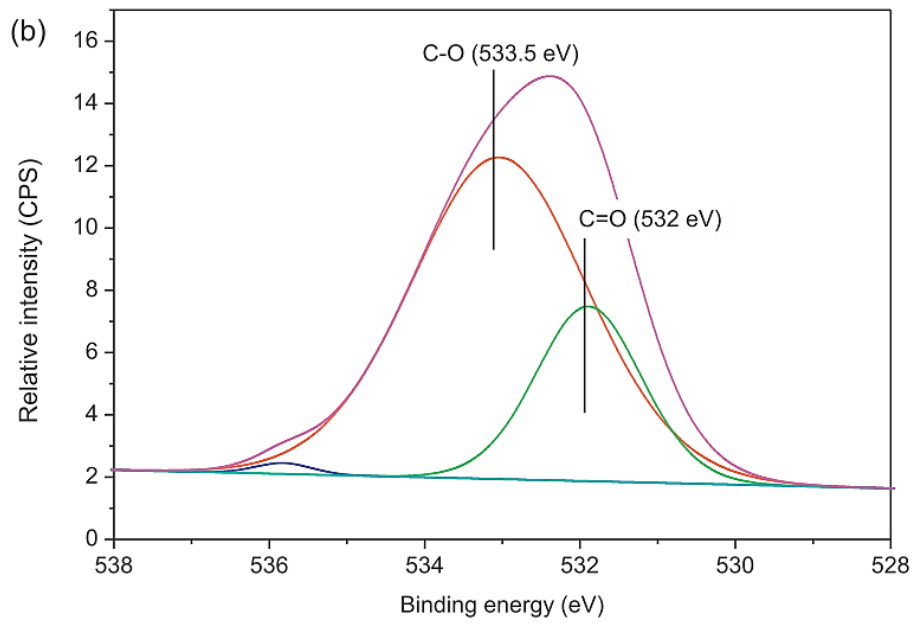


**Annexe C:** XPS C1s spectra of (a) untreated polyester and (b) RF-plasma pretreated polyester for 30 min.

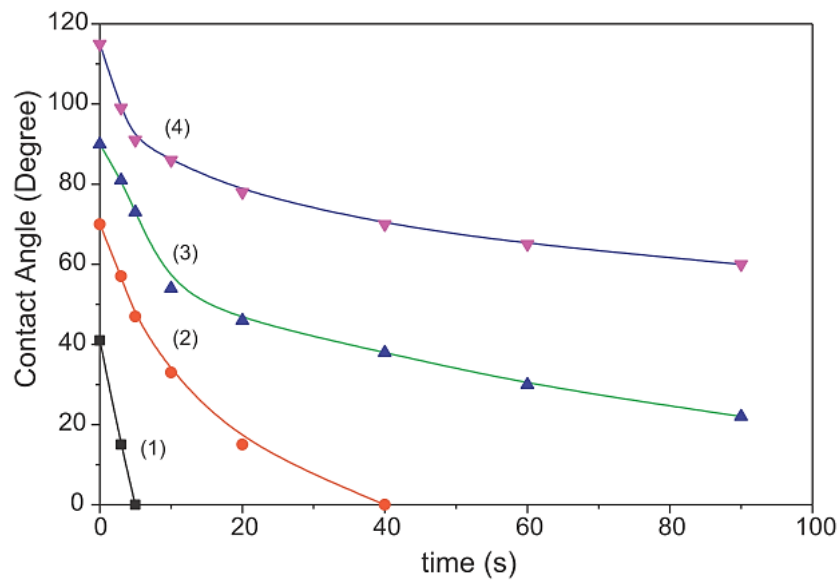


**Annexe D:** XPS O1s spectra of RF-pretreated polyester loaded TiO<sub>2</sub> showing the Ti–O and T–O–C and the OH<sub>surf</sub> surface groups.





**Annexe E:** XPS O1s spectra of (a) untreated polyester and (b) RF-plasma pretreated polyester for 120 min.



**Annexe F:** Contact angle as a function of time for (1) polyester samples, (2) RF-plasma pretreated samples for 10 min, (3) RF-plasma pretreated samples for 20 min and (4) RF-plasma pretreated samples for 30 min.